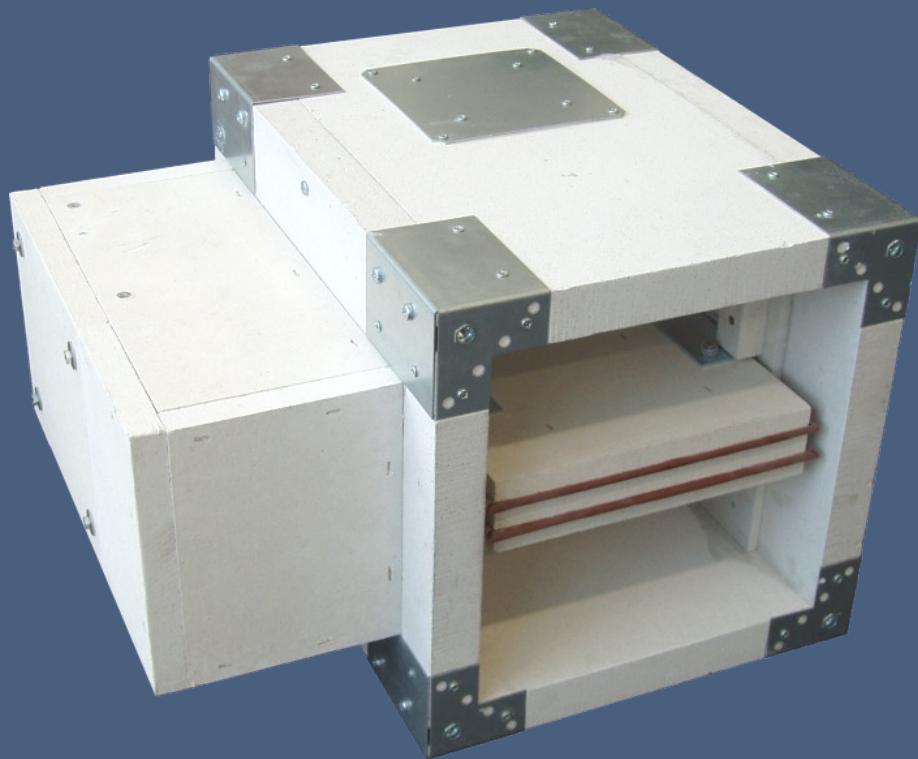


SEDM

Multi compartment smoke control damper

Technical Documentation

Installation, Commissioning, Operation, Maintenance and Service Manual



CE
1391

These technical specifications state a row of manufactured sizes, main dimensions, design and range of use of multi compartment smoke control dampers SEDM.

It is valid for production, design, ordering, delivery, storage, assembly, operation, maintenance and serviceability checks.

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I. GENERAL

Description

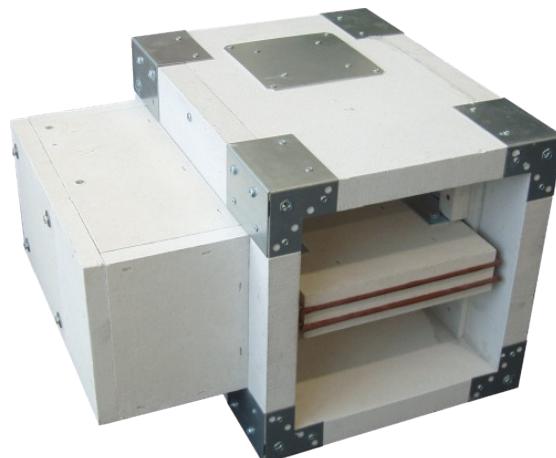
Smoke control damper are designed into an inlet or extract smoke ventilation system. The dampers are designed either to close to provide compartmentalization or to open (for fresh air inlet) or to allow removal of the heat and combustible products from a fire in the affected fire zone/compartment.

The damper blade is controlled by electrical actuating mechanism.

Dampers are fire resistant and are intended for systems with manual or automatic activation.

Dampers are designed for using in fire compartments that can be connected to the smoke exhaust ducts (tested according to EN 1366-8) or they can be installed in or on the construction of the fire compartment.

Dampers can be delivered with or without flange(s), with cover grille(s).



Damper SEDM

Damper characteristics

- CE certified acc. to EN 12101-8
- Tested in accordance with EN 1366-10
- Classified acc. to EN 13501-4
- External Casing leakage class C, Internal leakage min. class 2 acc. to EN 1751
- Cycling test in class C_{mod} acc. to EN 12101-8
- Certificate of constancy of performance No. 1391-CPR-XXXX/XXXX
- Declaration of Performance No. PM/SEDM/01/XX/X
- Hygienic assessment - Report No. 1.6/pos/19/19c

Classification of Dampers		
Supporting construction	Installation type	Classification
Horizontal or vertical smoke extraction ducts	Connection to single or multi compartment smoke extraction ducts tested according to EN 1366-8 or 9	EI 120 (h _{od} -v _{ed} i↔o) S1000C _{mod} HOT 400/30MAmulti*
In solid/gypsum plasterboard wall construction, min. thickness 100 mm	Mortar or gypsum	EI 90 (v _{ew} i↔o) S1500C _{mod} HOT 400/30MAmulti*
	Ablative Coated Batt system	EI 120 (v _{ew} i↔o) S1000C _{mod} HOT 400/30AAmulti*
	Mineral wool with fire-resistance boards	EI 120 (v _{ew} i↔o) S1000C _{mod} HOT 400/30AAmulti
In solid ceiling construction, min. thickness 150 mm	Mortar or gypsum	
	Ablative Coated Batt system	EI 120 (h _{ow} i↔o) S1500C _{mod} HOT 400/30MAmulti*
	Mineral wool with fire-resistance boards	

* In practice dampers are not in the open position at the beginning of smoke threat.

Working conditions

- Exact damper function is provided under the following conditions
 - maximum air velocity 15 m/s
 - underpressure max. -1500 Pa or overpressure max. 500 Pa
- Dampers are designed for installation in vertical or horizontal openings of fire separating constructions.
- Dampers are designed for macroclimatic areas with mild climate according to EN IEC 60 721-3-3 ed.2., class 3K22. (Environment 3K22 is typically protected place with regulated temperature)
- Temperature in the place of installation is permitted to range from -30°C to +50°C.

II. DESIGN

Design with actuating mechanism

Design .44 and .54

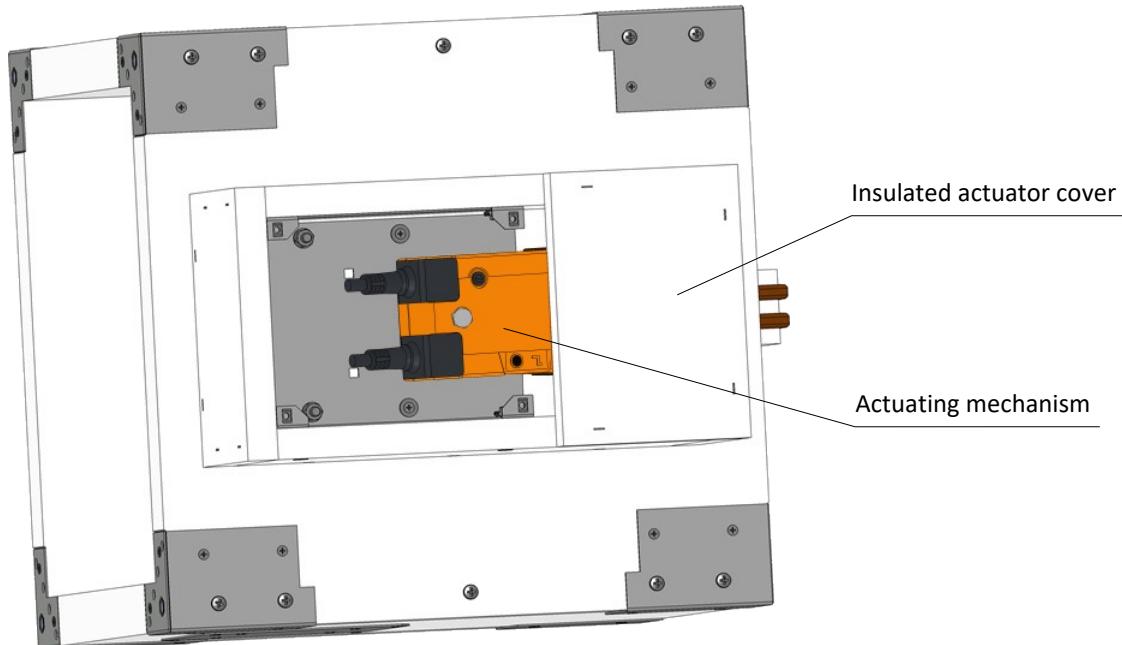
- Belimo actuators are used for dampers, series BEN, BEE, BE for 230V AC resp. 24 V AC/DC, Schischek InMax 50.75-S actuators (universal 24V or 230V supply) are used for large size of dampers.
- After connection to the power supply voltage, the actuator moves the damper blade to the "OPEN" position or "CLOSED" (according to the corresponding connection, see wiring diagram). If the power supply is interrupted, the actuator stops at the current position. The signalling of the "OPEN" and "CLOSED" damper blade positions is ensured by two built-in fixed "potential-free" end-limit switches.

Design .65

- Belimo modulating actuators, BEN (BEE)-SR series for 24V AC/DC are specially designed for remote control of smoke control dampers. The position of the damper blade is adjustable by means of control voltage 0 (2)...10V DC.
- The signalling of the "OPEN" and "CLOSED" damper blade positions is ensured by two built-in fixed "potential-free" limit switches.

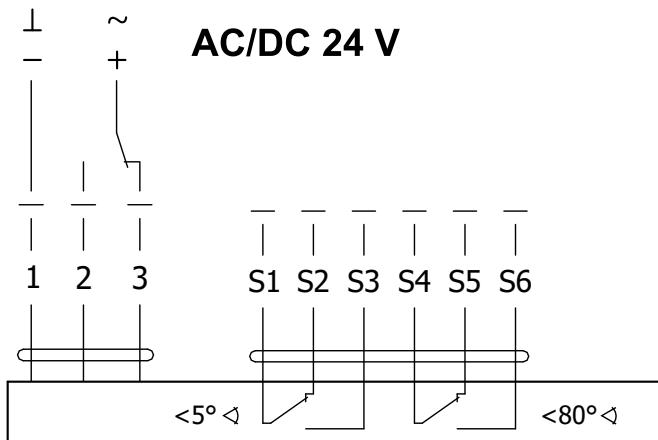
- The actuator for operating the damper blade is mounted in an insulated cover/box. It is accessible after removing the cover lid. The electrical connection of the actuator is made with a non-flammable cable (or a cable located in the adjoining cable duct), which passes through an opening made in the wall of the insulated cover/box when installing the damper or when connecting the actuator power cable. Cable penetrations must meet a minimum fire resistance of 30 minutes.

- The actuator for operating the damper blade is mounted in an insulated cover/box. It is accessible after removing the cover lid. The electrical connection of the actuator is made with non-flammable cables (or cables located in the adjoining cable duct), which pass through an opening made in the wall of the insulated cover when installing the damper or when connecting the power cables of the actuator. Cable penetrations must meet a minimum fire resistance of 30 minutes.

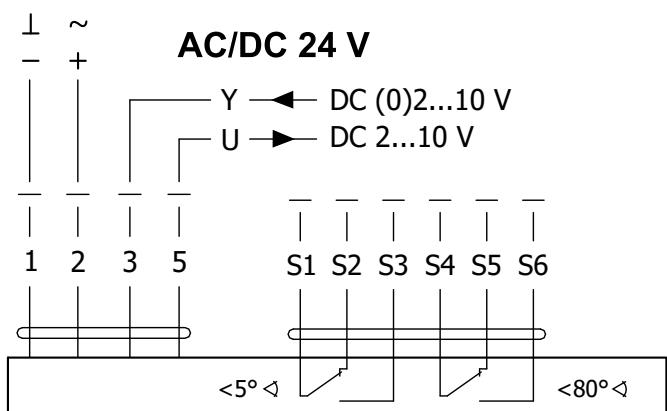


Design .44, .54 and .65

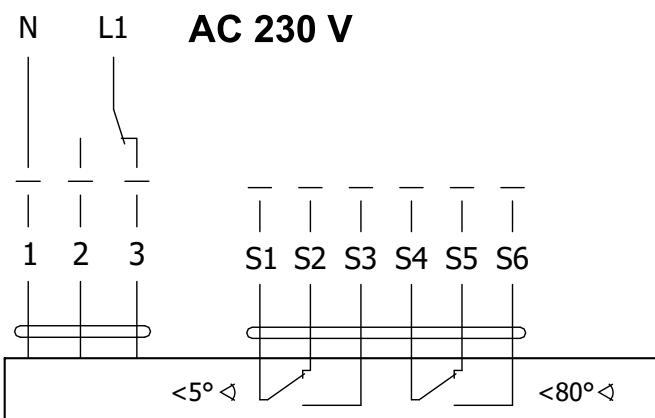
Actuator BELIMO BEN 24(-ST)



Actuator BELIMO BEN 24-SR



Actuator BELIMO BEN 230

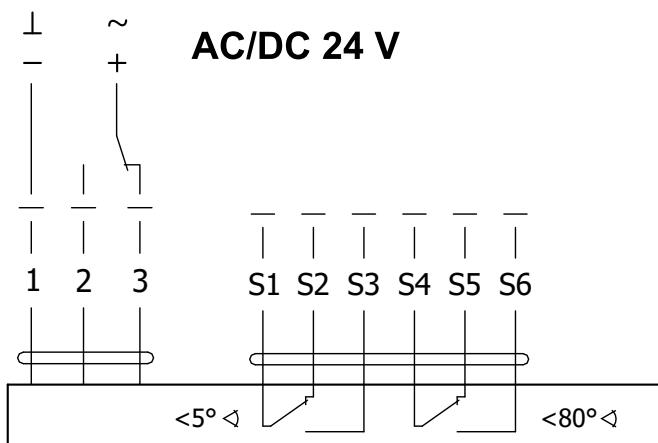


Actuator BELIMO BEN 24(-ST), BEN 24-SR, BEN 230

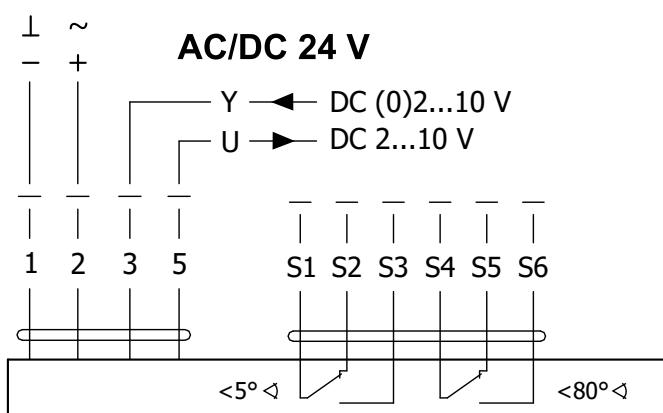
Actuator BELIMO - 15 Nm	BEN 24(-ST)	BEN 24-SR*	BEN 230
Power voltage	AC/DC 24 V 50/60Hz	AC/DC 24 V 50/60Hz	AC 230 V 50/60Hz
Power consumption - in operation - in the end position	3 W 0,1 W	3 W 0,3 W	4 W 0,4 W
Dimensioning	6 VA (Imax 8,2 A @ 5 ms)	6,5 VA (Imax 8.2 A @ 5 ms)	7 VA (Imax 4 A @ 5 ms)
Protection class	III	III	II
Degree of protection	IP 54		
Adjustment time for 95°	< 30 s		
Ambient temperature Storage temperature	-30°C ... +55°C -40°C ... +80°C		
Connection - drive - auxiliary switch	Cable 1 m, 3 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ² (BEN 24-ST) with plug connectors	Cable 1 m, 4 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ²	Cable 1 m, 3 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ²

* Only available for 24V and selected damper sizes

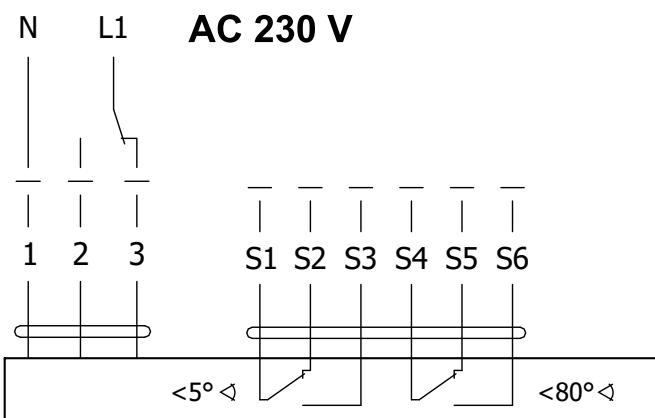
Actuator BELIMO BEE 24(-ST)



Actuator BELIMO BEE 24-SR



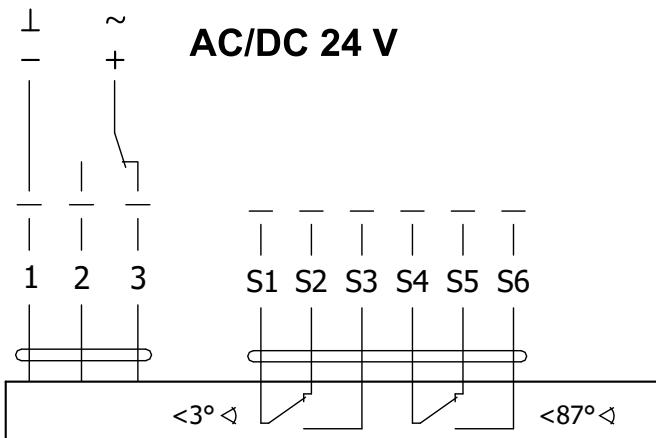
Actuator BELIMO BEE 230



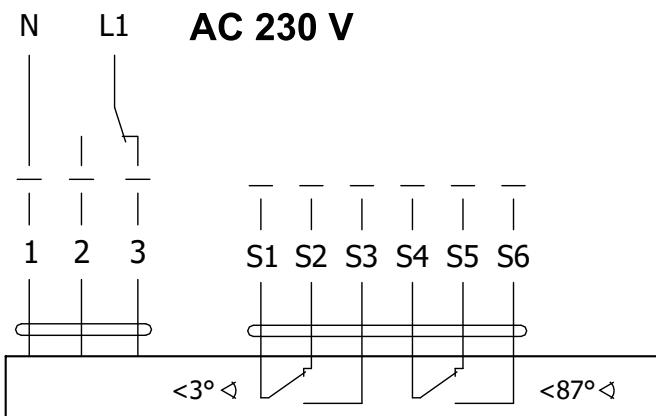
Actuator BELIMO BEE 24(-ST), BEE 24-SR, BEE 230

Actuator BELIMO - 25 Nm	BEE 24(-ST)	BEE 24-SR*	BEE 230
Power voltage	AC/DC 24 V 50/60Hz	AC/DC 24 V 50/60Hz	AC 230 V 50/60Hz
Power consumption - in operation - in the end position	2,5 W 0,1 W	3 W 0,3 W	3,5 W 0,4 W
Dimensioning	5 VA (Imax 8,2 A @ 5 ms)	5,5 VA (Imax 8.2 A @ 5 ms)	6 VA (Imax 4 A @ 5 ms)
Protection class	III	III	II
Degree of protection	IP 54		
Adjustment time for 95°	< 60 s		
Ambient temperature Storage temperature		-30°C ... +55°C -40°C ... +80°C	
Connection - drive - auxiliary switch	Cable 1 m, 3 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ² (BEE 24-ST) with plug connectors	Cable 1 m, 4 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ²	Cable 1 m, 3 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ²

* Only available for 24V and selected damper sizes

Actuator BELIMO BE 24-12(-ST)

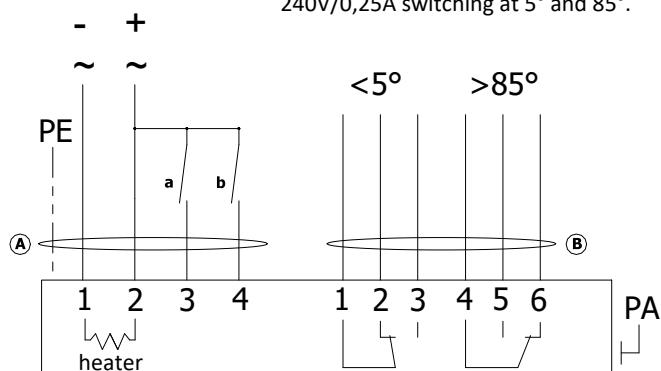
BELIMO - 40 Nm

**Actuator BELIMO BE 230-12****Actuator BELIMO BE 24-12(-ST), BE 230-12**

Actuator BELIMO - 40 Nm	BE 24-12(-ST)	BE 230-12
Power voltage	AC/DC 24 V 50/60Hz	AC 230 V 50/60Hz
Power consumption - in operation - in the end position	12 W 0,5 W	8 W 0,5 W
Dimensioning	18 VA (Imax 8,2 A @ 5 ms)	15 VA (Imax 7,9 A @ 5 ms)
Protection class	III	II
Degree of protection	IP 54	
Adjustment time for 95°	< 60 s	
Ambient temperature Storage temperature	-30°C ... +55°C -40°C ... +80°C	
Connection - drive - auxiliary switch	Cable 1 m, 3 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ² (BE 24-ST) with plug connectors	

Actuator SCHISCHEK InMax 50.75-S

24...230 VAC/DC

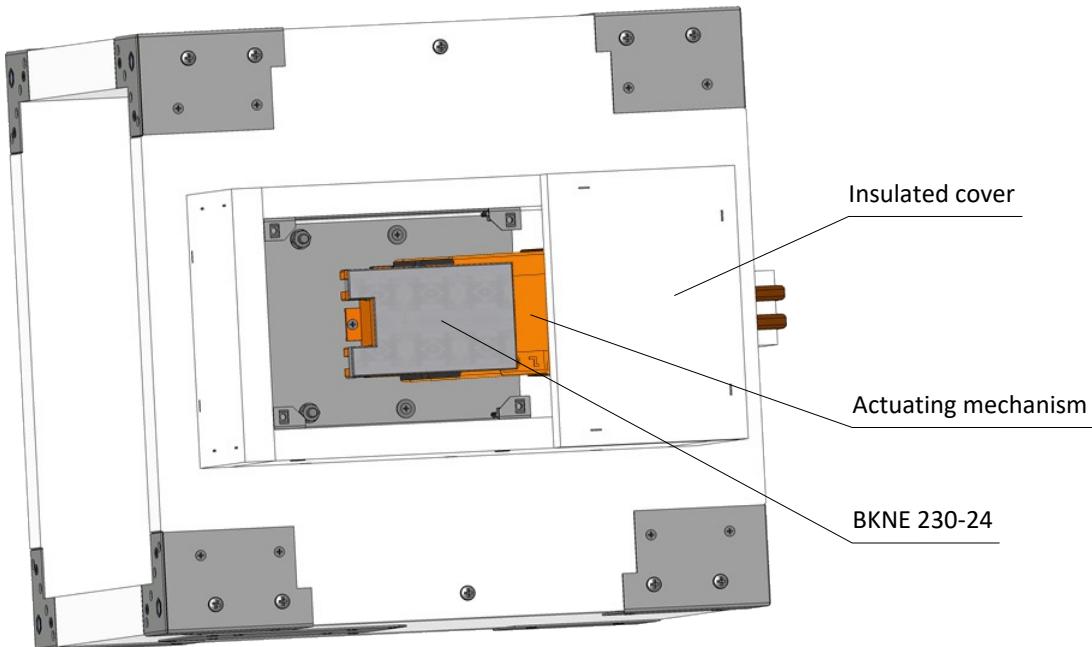
Integrated aux. switches max 24V/3A,
240V/0,25A switching at 5° and 85°.**Actuator SCHISCHEK InMax 50.75-S**

Actuator SCHISCHEK	InMax 50.75-S
Power voltage	24-240 VAC/DC 50/60Hz
Power consumption - in operation - heating	10 W 16 W (start at -20°C)
Protection class	I
Degree of protection	IP 66
Adjustment time for 95°	< 60 s
Ambient temperature	-40°C ... +50°C
Storage temperature	-40°C ... +70°C
Connection	cable 1 m, 0,5 mm ²

Design with the communication and supply device

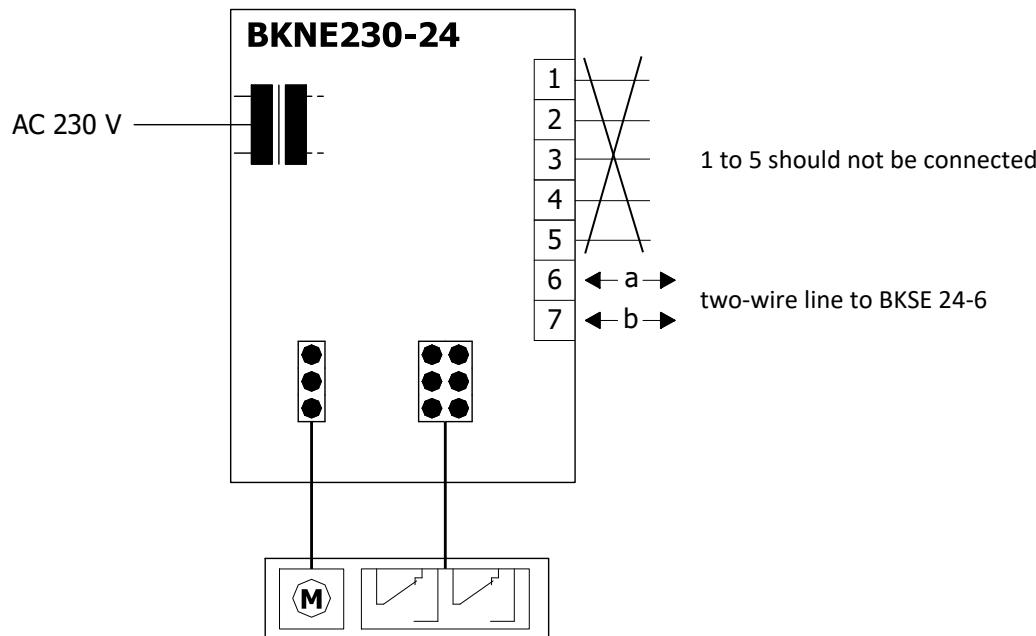
Design .66

- Design with communication and power supply device BKNE 230-24 and with actuator BEN (BEE, BE)-ST for 24V.
- The BKNE 230-24 serves on the one hand as a decentralized network device for powering the actuator and on the other hand transmits the signal of the communication and control device BKSE 24-6.
- It simplifies electrical installation and connection of dampers. In the meantime, it facilitates "on-site inspection" and allows central control and inspection of dampers using a simple 2-wire line.
- The BKNE 230-24 transmits the "OPEN" / "CLOSED" damper position (switches in the actuator) and fault messages to the BKSE 24-6. It also receives commands from the control device and controls the adjustment of the actuator to the desired position. The last control command will be retained even after a temporary network failure..
- The BKNE 230-24 controls the switching position of the actuator, its adjustment time and the data exchange with the BKSE 24-6. In addition, it controls the actuator current (actuator connection) and the power supply.
- To simplify the connection, the actuator is equipped with plug connectors that plug directly into the BKNE 230-24.
- The actuator, communication and power supply device BKNE 230-24 are mounted in an insulated cover, they are accessible after removing the cover.
- The electrical connection of the actuator and the BKNE 230-24 communication and power supply device is made with a non-flammable cable (or a cable located in an adjoining cable duct), the two-wire BKNE 230-24 cable should be connected to terminals 6 and 7.
- It is also recommended to use cable, which is used for fire signalling network. The cables pass through an opening made in the wall of the insulated cover when installing the damper or when connecting the actuator power cable.
- Cable penetrations must meet a minimum fire resistance of 30 minutes.



Design .66

Communication and supply device BKNE 230-24, with actuator BEN 24(-ST), BEE 24(-ST), BE 24-12(-ST)



Signalling

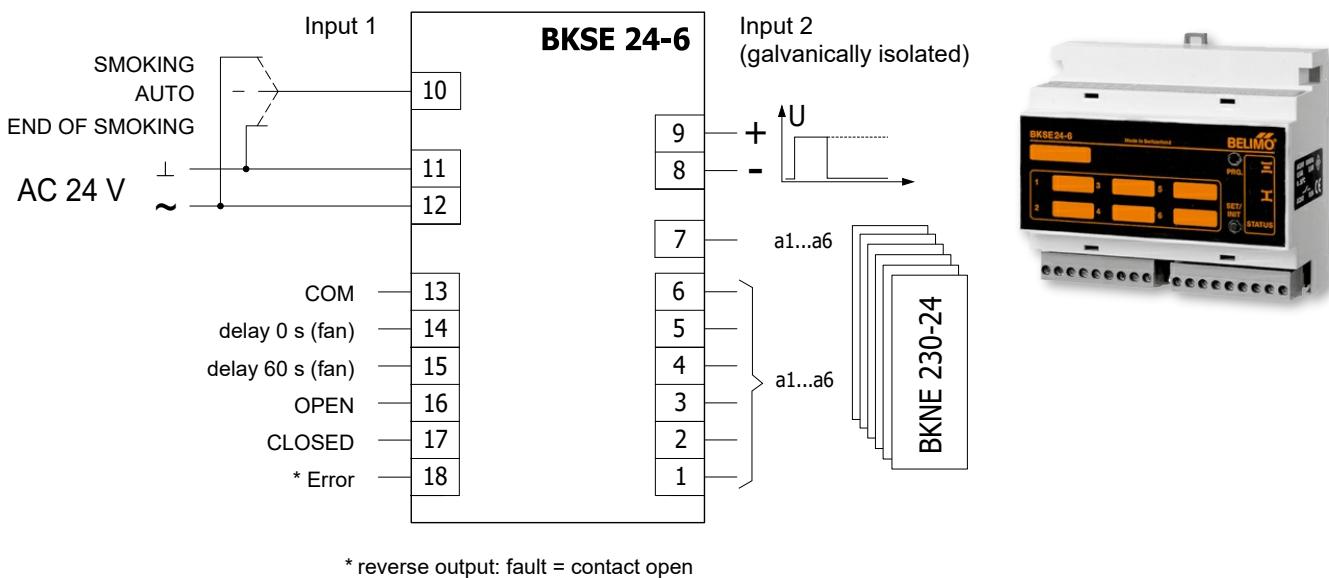
LED	State	Function
yellow	flashes	damper rotates to the open position
yellow	shines	damper is open
green	flashes	damper rotates to the closed position
green	shines	damper is closed
yellow or green	flashes twice as often	fault
yellow + green	dark	network outage

Communication and supply device BKNE 230-24

Power voltage	AC 230 V 50/60Hz
Power consumption	10 W (including actuator)
Dimensioning	19 VA (including actuator)
Protection class	II
Degree of protection	IP 40
Ambient operation temperature	-30°C ... +50°C
Storage temperature	-40°C ... +80°C
Connection - net - motor - terminal board	cable 0,9 m with EURO plug type 26 6-pole connector, 3-pole connector screw terminals for cable 2x1,5 mm ²

Communication and control device BKSE 24-6

- BKSE 24-6 indicates operating condition and faults of dampers.
- These conditions can be signalled or transmitted to the higher-level control system via the auxiliary built-in contacts. Signals from individual BKNE 230-24 are evaluated separately. All BKNE 230-24 are controlled simultaneously.
- A maximum of 6 BKNE 230-24 can be connected to the BKSE 24-6.
- Damper control is ensured with a simple 2-wire line.
- The damper's correct function is indicated by two LEDs. The operating status of the entire control system and any errors are indicated by these LEDs and the corresponding error LED.
- Mounting and connection of BKSE 24-6 can be done on a 35mm DIN rail. It's connected using two 9-pin terminal blocks (plug connectors).

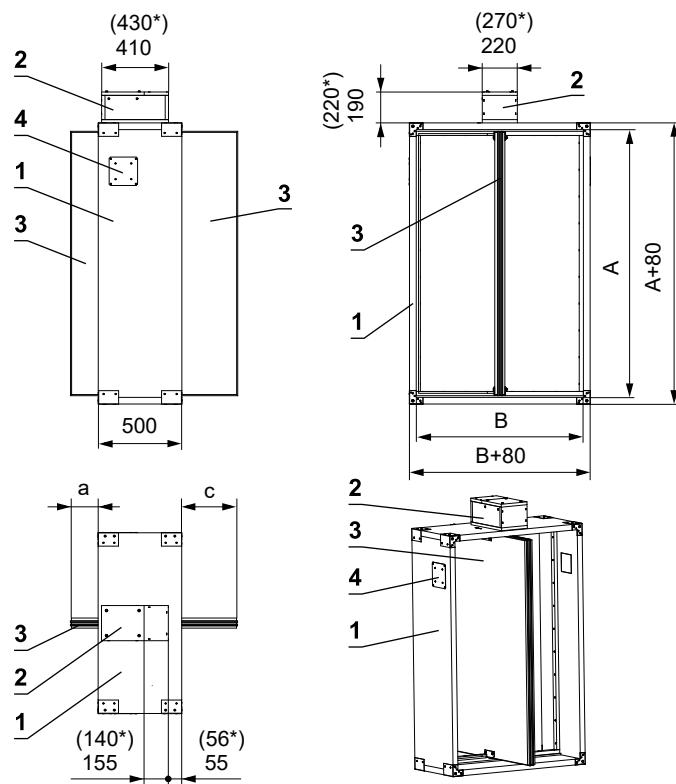


Communication and control device BKSE 24-6

Power voltage	AC 24 V 50/60Hz
Power consumption	3,5 W
Dimensioning	5,5 VA 18 VA (Imax 6.4 A @ 2.5 ms)
Protection class	III
Degree of protection	IP 20
Ambient operation temperature	0°C ... +50°C
Connection	terminal 2 x 1,5 mm ²

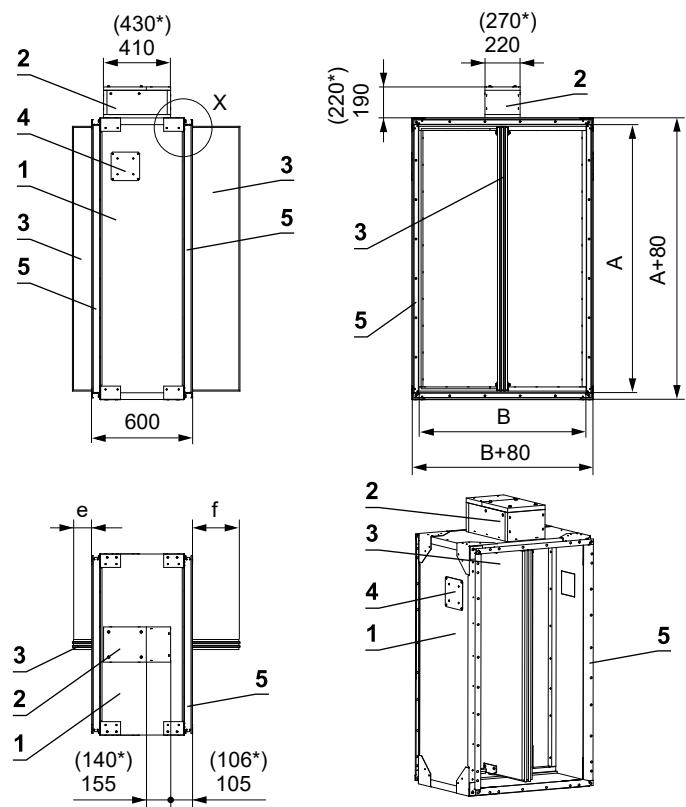
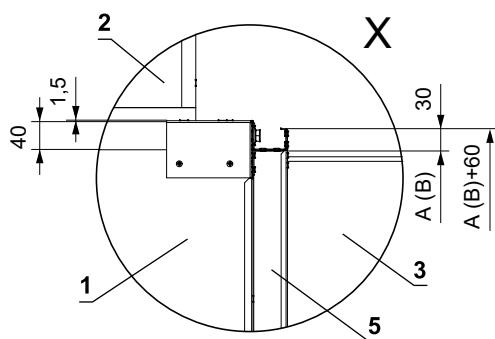
III.DIMENSIONS

SEDM without flange



SEDM with flange

- External dimensions of flange A(B) + 60 is not same as external dimensions of damper



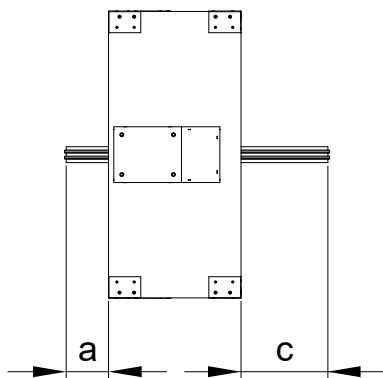
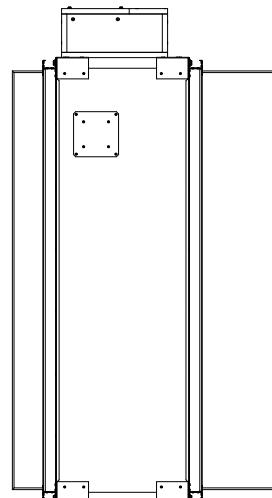
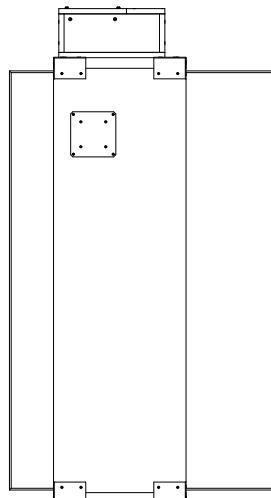
- 1 SEDM
- 2 Actuating mechanism
- 3 Damper blade
- 4 Inspection opening cover
- 5 Flange**

* Dimensions with actuating mechanism InMax 50.75S.

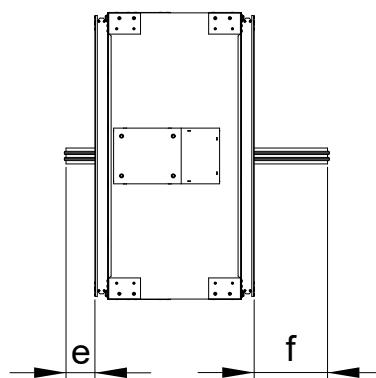
** If it is necessary, arbitrary flange could be removed.

Damper blade overlaps

- For damper without flanges the open damper blade overlaps the damper body from dimension B = 250 by the value "c" or "a" and "c". These values are specified in chapter Technical parameters → see pages 14 to 25.
- For damper with flanges the open damper blade overlaps the damper body from dimension B = 355 by the value "f" or "e" and "f". These values are specified in chapter Technical parameters → see pages 14 to 25.



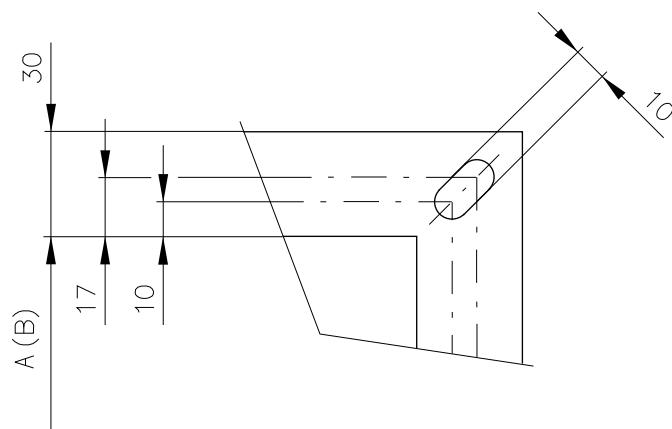
Values "a" and "c" - without flange



Hodnoty "e" and "f" - with flange

Values "a", "c", "e" a "f" has to be respected when projecting following air-conditioning duct.

Flange of a damper



*30 mm wide flanges are fitted
with oval holes in the corners*

Technical parameters

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg] *		Effective area Sef [m ²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
180 x	180	-	-	-	38,3	41,4	0,0077	BELIMO BEN (15 N.m)
	200	-	-	-	39,6	42,8	0,0099	
	225	-	-	-	41,2	44,4	0,0127	
	250	-	-	-	42,8	46,2	0,0154	
	280	-	-	-	44,6	48,2	0,0187	
	300	-	-	-	45,9	49,5	0,0209	
	315	-	-	-	46,8	50,6	0,0226	
	355	-	6,5	-	49,3	53,3	0,0270	
	400	-	29	-	52,1	56,4	0,0319	
	450	-	54	-	55,2	59,8	0,0374	
	500	-	79	-	58,3	63,2	0,0429	
	550	-	104	-	61,4	66,6	0,0484	
	560	-	109	-	62,1	67,2	0,0495	
	600	-	129	-	64,7	69,9	0,0539	
	630	-	144	-	66,6	72,1	0,0572	
	650	-	154	-	67,8	73,4	0,0594	
200 x	700	11	179	-	70,9	76,8	0,0649	BELIMO BEE (25 N.m)
	710	16	184	-	71,6	77,5	0,0660	
	750	36	204	-	74,0	80,2	0,0704	
	800	61	229	11	77,1	83,6	0,0759	
	900	111	279	61	83,4	90,5	0,0869	
	1000	161	329	111	89,6	97,2	0,0979	
	180	-	-	-	39,6	42,7	0,0091	
	200	-	-	-	40,9	44,1	0,0117	
	225	-	-	-	42,4	45,8	0,0150	
	250	-	-	-	44,0	47,5	0,0182	
	280	-	-	-	45,9	49,7	0,0221	
	300	-	-	-	47,3	51,0	0,0247	
	315	-	-	-	48,2	52,1	0,0267	
	355	-	6,5	-	50,8	54,8	0,0319	
	400	-	29	-	53,6	58,1	0,0377	
225 x	450	-	54	-	56,8	61,4	0,0442	BELIMO BEN (15 N.m)
	500	-	79	-	60,1	64,9	0,0507	
	550	-	104	-	63,2	68,4	0,0572	
	560	-	109	-	63,9	69,1	0,0585	
	600	-	129	-	66,4	72,0	0,0637	
	630	-	144	-	68,3	74,0	0,0676	
	650	-	154	-	69,7	75,3	0,0702	
	700	11	179	-	72,8	78,8	0,0767	
	710	16	184	-	73,4	79,5	0,0780	
	750	36	204	-	76,0	82,4	0,0832	
	800	61	229	11	79,2	85,9	0,0897	
	900	111	279	61	85,6	92,7	0,1027	
	1000	161	329	111	91,9	99,8	0,1157	
	180	-	-	-	41,0	44,4	0,0109	
	200	-	-	-	42,4	45,8	0,0140	
	225	-	-	-	44,0	47,5	0,0178	
	250	-	-	-	45,6	49,3	0,0217	BELIMO BEN (15 N.m)
	280	-	-	-	47,7	51,4	0,0264	
	300	-	-	-	49,0	52,9	0,0295	
	315	-	-	-	50,0	54,0	0,0318	
	355	-	6,5	-	52,5	56,8	0,0380	

* In case of BKNE design it is necessary to add the weight 0,68 kg.

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg] *		Effective area Sef [m ²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
225 x	400	-	29	-	55,5	60,1	0,0450	BELIMO BEN (15 N.m)
	450	-	54	-	58,9	63,6	0,0527	
	500	-	79	-	62,1	67,2	0,0605	
	550	-	104	-	65,3	70,7	0,0682	
	560	-	109	-	66,0	71,4	0,0698	
	600	-	129	-	68,7	74,3	0,0760	
	630	-	144	-	70,6	76,4	0,0806	
	650	-	154	-	72,0	77,9	0,0837	
	700	11	179	-	75,2	81,4	0,0915	
	710	16	184	-	75,9	82,1	0,0930	
	750	36	204	-	78,6	85,1	0,0992	
	800	61	229	11	81,8	88,6	0,1070	
250 x	900	111	279	61	88,4	95,7	0,1225	BELIMO BEE (25 N.m)
	1000	161	329	111	94,9	102,9	0,1380	
	180	-	-	-	42,5	46,0	0,0126	
	200	-	-	-	43,9	47,5	0,0162	
	225	-	-	-	45,6	49,3	0,0207	
	250	-	-	-	47,3	51,2	0,0252	
	280	-	-	-	49,3	53,3	0,0306	
	300	-	-	-	50,6	54,8	0,0342	
	315	-	-	-	51,7	55,9	0,0369	
	355	-	6,5	-	54,4	58,7	0,0441	
	400	-	29	-	57,4	62,1	0,0522	
	450	-	54	-	60,8	65,7	0,0612	
280 x	500	-	79	-	64,1	69,4	0,0702	BELIMO BEN (15 N.m)
	550	-	104	-	67,5	73,0	0,0792	
	560	-	109	-	68,2	73,7	0,0810	
	600	-	129	-	70,9	76,7	0,0882	
	630	-	144	-	72,9	78,8	0,0936	
	650	-	154	-	74,3	80,3	0,0972	
	700	11	179	-	77,6	84,0	0,1062	
	710	16	184	-	78,3	84,8	0,1080	
	750	36	204	-	81,0	87,6	0,1152	
	800	61	229	11	84,4	91,3	0,1242	
	900	111	279	61	91,1	98,6	0,1422	
	1000	161	329	111	97,9	105,8	0,1602	
355	180	-	-	-	42,8	46,2	0,0147	BELIMO BEN (15 N.m)
	200	-	-	-	44,1	47,7	0,0189	
	225	-	-	-	45,8	49,4	0,0242	
	250	-	-	-	47,5	51,2	0,0294	
	280	-	-	-	49,4	53,4	0,0357	
	300	-	-	-	50,8	54,9	0,0399	
	315	-	-	-	51,7	56,0	0,0431	
	355	-	6,5	-	54,5	58,9	0,0515	
	400	-	29	-	57,5	62,1	0,0609	
	450	-	54	-	60,8	65,8	0,0714	
	500	-	79	-	64,2	69,4	0,0819	
	550	-	104	-	67,5	72,9	0,0924	
	560	-	109	-	68,3	73,7	0,0945	
	600	-	129	-	70,9	76,6	0,1029	
	630	-	144	-	72,9	78,8	0,1092	

* In case of BKNE design it is necessary to add the weight 0,68 kg.

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg] *		Effective area Sef [m ²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
280 x 750	650	-	154	-	74,2	80,2	0,1134	BELIMO BEN (15 N.m)
	700	11	179	-	77,6	83,9	0,1239	
	710	16	184	-	78,3	84,6	0,1260	
	280	36	204	-	80,9	87,5	0,1344	
	800	61	229	11	84,2	91,1	0,1449	
	900	111	279	61	91,0	98,3	0,1659	
	1000	161	329	111	97,6	105,6	0,1869	
	180	-	-	-	43,9	47,5	0,0161	
	200	-	-	-	45,2	49,0	0,0207	
	225	-	-	-	46,9	50,8	0,0265	
300 x 500	250	-	-	-	48,8	52,7	0,0322	BELIMO BEN (15 N.m)
	280	-	-	-	50,7	54,9	0,0391	
	300	-	-	-	52,1	56,3	0,0437	
	315	-	-	-	53,2	57,5	0,0472	
	355	-	6,5	-	55,9	60,3	0,0564	
	400	-	29	-	58,9	63,7	0,0667	
	450	-	54	-	62,4	67,3	0,0782	
	500	-	79	-	65,8	71,1	0,0897	
	550	-	104	-	69,2	74,8	0,1012	
	560	-	109	-	69,8	75,5	0,1035	
300 x 750	600	-	129	-	72,5	78,4	0,1127	BELIMO BEE (25 N.m)
	630	-	144	-	74,6	80,6	0,1196	
	650	-	154	-	76,1	82,2	0,1242	
	700	11	179	-	79,4	85,8	0,1357	
	710	16	184	-	80,1	86,6	0,1380	
	750	36	204	-	82,8	89,4	0,1472	
	800	61	229	11	86,3	93,2	0,1587	
	900	111	279	61	93,1	100,6	0,1817	
	1000	161	329	111	100,0	107,9	0,2047	
	180	-	-	-	44,7	48,5	0,0172	
315 x 500	200	-	-	-	46,2	49,9	0,0221	BELIMO BEN (15 N.m)
	225	-	-	-	47,8	51,7	0,0282	
	250	-	-	-	49,7	53,7	0,0343	
	280	-	-	-	51,7	55,9	0,0417	
	300	-	-	-	53,0	57,5	0,0466	
	315	-	-	-	54,1	58,5	0,0502	
	355	-	6,5	-	56,9	61,5	0,0600	
	400	-	29	-	60,1	64,9	0,0711	
	450	-	54	-	63,4	68,6	0,0833	
	500	-	79	-	67,0	72,4	0,0956	
315 x 750	550	-	104	-	70,5	76,1	0,1078	BELIMO BEE (25 N.m)
	560	-	109	-	71,1	76,8	0,1103	
	600	-	129	-	73,8	79,8	0,1201	
	630	-	144	-	75,9	82,0	0,1274	
	650	-	154	-	77,4	83,6	0,1323	
	700	11	179	-	80,9	87,4	0,1446	
	710	16	184	-	81,5	88,0	0,1470	
	750	36	204	-	84,2	91,0	0,1568	
	800	61	229	11	87,8	94,8	0,1691	
	900	111	279	61	94,6	102,3	0,1936	
	1000	161	329	111	101,7	109,7	0,2181	BELIMO BEE (25 N.m)

* In case of BKNE design it is necessary to add the weight 0,68 kg.

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg] *		Effective area Sef [m ²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
355 x	180	-	-	-	46,3	50,2	0,0200	BELIMO BEN (15 N.m)
	200	-	-	-	47,7	51,7	0,0257	
	225	-	-	-	49,5	53,6	0,0328	
	250	-	-	-	51,3	55,6	0,0399	
	280	-	-	-	53,5	57,9	0,0485	
	300	-	-	-	54,9	59,4	0,0542	
	315	-	-	-	55,9	60,5	0,0584	
	355	-	6,5	-	58,8	63,5	0,0698	
	400	-	29	-	62,0	66,9	0,0827	
	450	-	54	-	65,5	70,8	0,0969	
	500	-	79	-	69,1	74,6	0,1112	
	550	-	104	-	72,6	78,5	0,1254	
	560	-	109	-	73,3	79,2	0,1283	
	600	-	129	-	76,2	82,2	0,1397	
400 x	630	-	144	-	78,3	84,5	0,1482	BELIMO BEE (25 N.m)
	650	-	154	-	79,7	86,0	0,1539	
	700	11	179	-	83,3	89,9	0,1682	
	710	16	184	-	84,0	90,6	0,1710	
	750	36	204	-	86,8	93,7	0,1824	
	800	61	229	11	90,4	97,5	0,1967	
	900	111	279	61	97,4	105,1	0,2252	
	1000	161	329	111	104,6	112,8	0,2537	
	180	-	-	-	49,7	53,8	0,0231	
	200	-	-	-	51,2	55,5	0,0297	
	225	-	-	-	53,0	57,5	0,0380	
	250	-	-	-	55,0	59,5	0,0462	
	280	-	-	-	57,2	61,9	0,0561	
450 x	300	-	-	-	58,8	63,4	0,0627	BELIMO BEN (15 N.m)
	315	-	-	-	59,8	64,7	0,0677	
	355	-	6,5	-	62,9	68,0	0,0809	
	400	-	29	-	66,2	71,5	0,0957	
	450	-	54	-	69,9	75,5	0,1122	
	500	-	79	-	73,7	79,6	0,1287	
	550	-	104	-	77,5	83,6	0,1452	
	560	-	109	-	78,3	84,4	0,1485	
	600	-	129	-	81,3	87,6	0,1617	
	630	-	144	-	83,5	90,1	0,1716	
	650	-	154	-	85,0	91,7	0,1782	
	700	11	179	-	88,8	95,7	0,1947	
	710	16	184	-	89,6	96,5	0,1980	
	750	36	204	-	92,6	99,7	0,2112	
315	800	61	229	11	96,3	103,7	0,2277	BELIMO BEE (25 N.m)
	900	111	279	61	103,7	111,8	0,2607	
	1000	161	329	111	111,3	119,9	0,2937	
	180	-	-	-	52,7	57,1	0,0266	
	200	-	-	-	54,2	58,8	0,0342	
250	225	-	-	-	56,2	60,8	0,0437	BELIMO BEN (15 N.m)
	250	-	-	-	58,1	62,9	0,0532	
	280	-	-	-	60,5	65,4	0,0646	
	300	-	-	-	62,0	67,1	0,0722	
	315	-	-	-	63,2	68,4	0,0779	

* In case of BKNE design it is necessary to add the weight 0,68 kg.

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg] *		Effective area Sef [m ²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
355	-	6,5	-	-	66,3	71,8	0,0931	
400	-	29	-	-	69,9	75,5	0,1102	
450	-	54	-	4	73,8	79,7	0,1292	
500	-	79	-	29	77,7	83,9	0,1482	
550	-	104	-	54	81,6	88,0	0,1672	
560	-	109	-	59	82,4	88,9	0,1710	BELIMO BEN (15 N.m)
600	-	129	-	79	85,5	92,3	0,1862	
450 x 630	-	144	-	94	87,9	94,8	0,1976	
650	-	154	-	104	89,4	96,5	0,2052	
700	11	179	-	129	93,5	100,6	0,2242	
710	16	184	-	134	94,3	101,5	0,2280	
750	36	204	-	154	97,4	104,8	0,2432	
800	61	229	11	179	101,3	109,1	0,2622	
900	111	279	61	229	109,1	117,4	0,3002	
1000	161	329	111	279	118,3	127,1	0,3382	
180	-	-	-	-	53,4	56,9	0,0301	
200	-	-	-	-	55,0	58,7	0,0387	
225	-	-	-	-	56,9	60,6	0,0495	
250	-	-	-	-	58,9	62,7	0,0602	
280	-	-	-	-	61,3	65,2	0,0731	
300	-	-	-	-	62,9	66,9	0,0817	
315	-	-	-	-	64,0	68,1	0,0882	
355	-	6,5	-	-	67,1	71,5	0,1054	
400	-	29	-	-	70,8	75,2	0,1247	
450	-	54	-	4	74,6	79,2	0,1462	BELIMO BEN (15 N.m)
500	-	79	-	29	78,6	83,4	0,1677	
550	-	104	-	54	82,5	87,5	0,1892	
560	-	109	-	59	83,3	88,3	0,1935	
600	-	129	-	79	86,5	91,6	0,2107	
630	-	144	-	94	88,8	94,1	0,2236	
650	-	154	-	104	90,4	95,8	0,2322	
700	11	179	-	129	94,4	99,9	0,2537	
710	16	184	-	134	95,1	100,7	0,2580	
750	36	204	-	154	98,3	104,1	0,2752	
800	61	229	11	179	102,3	108,1	0,2967	
900	111	279	61	229	110,0	116,4	0,3397	BELIMO BEE (25 N.m)
1000	161	329	111	279	119,3	126	0,3827	
180	-	-	-	-	56,1	61,0	0,0336	
200	-	-	-	-	57,9	62,8	0,0432	
225	-	-	-	-	59,9	64,9	0,0552	
250	-	-	-	-	61,9	67,0	0,0672	
280	-	-	-	-	64,4	69,6	0,0816	
300	-	-	-	-	66,0	71,4	0,0912	
315	-	-	-	-	67,3	72,8	0,0984	
355	-	6,5	-	-	70,5	76,3	0,1176	
400	-	29	-	-	74,3	80,1	0,1392	
450	-	54	-	4	78,3	84,5	0,1632	
500	-	79	-	29	82,4	88,9	0,1872	
550	-	104	-	54	86,5	93,3	0,2112	
560	-	109	-	59	87,4	94,1	0,2160	
600	-	129	-	79	90,6	97,5	0,2352	

* In case of BKNE design it is necessary to add the weight 0,68 kg.

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg] *		Effective area Sef [m ²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
550 x	630	-	144	-	94,1	100,1	0,2496	BELIMO BEN (15 N.m)
	650	-	154	-	104	94,8	0,2592	
	700	11	179	-	129	98,8	0,2832	
	710	16	184	-	134	99,6	0,2880	
	750	36	204	-	154	102,9	0,3072	
	800	61	229	11	179	107,0	0,3312	
	900	111	279	61	229	116,5	0,3792	
	1000	161	329	111	279	124,6	0,4272	
560 x	180	-	-	-	-	56,8	0,0343	BELIMO BEN (15 N.m)
	200	-	-	-	-	58,4	0,0441	
	225	-	-	-	-	60,5	0,0564	
	250	-	-	-	-	62,5	0,0686	
	280	-	-	-	-	65,0	0,0833	
	300	-	-	-	-	66,6	0,0931	
	315	-	-	-	-	67,9	0,1005	
	355	-	6,5	-	-	71,3	0,1201	
	400	-	29	-	-	74,9	0,1421	
	450	-	54	-	4	79,0	0,1666	
	500	-	79	-	29	83,1	0,1911	
	550	-	104	-	54	87,3	0,2156	
	560	-	109	-	59	88,1	0,2205	
	600	-	129	-	79	91,5	0,2401	
	630	-	144	-	94	93,9	0,2548	
600 x	650	-	154	-	104	95,6	0,2646	BELIMO BEE (25 N.m)
	700	11	179	-	129	99,8	0,2891	
	710	16	184	-	134	100,5	0,2940	
	750	36	204	-	154	103,9	0,3136	
	800	61	229	11	179	108,0	0,3381	
	900	111	279	61	229	117,5	0,3871	
	1000	161	329	111	279	125,8	0,4361	
	180	-	-	-	-	59,0	0,0371	
	200	-	-	-	-	60,6	0,0477	
	225	-	-	-	-	62,8	0,0610	
	250	-	-	-	-	65,0	0,0742	
	280	-	-	-	-	67,5	0,0901	
	300	-	-	-	-	69,3	0,1007	
	315	-	-	-	-	70,5	0,1087	
	355	-	6,5	-	-	73,9	0,1299	
550 x	400	-	29	-	-	77,8	0,1537	BELIMO BEN (15 N.m)
	450	-	54	-	4	82,0	0,1802	
	500	-	79	-	29	86,3	0,2067	
	550	-	104	-	54	90,5	0,2332	
	560	-	109	-	59	91,4	0,2385	
	600	-	129	-	79	94,8	0,2597	
	630	-	144	-	94	97,4	0,2756	
	650	-	154	-	104	99,0	0,2862	
	700	11	179	-	129	103,3	0,3127	
	710	16	184	-	134	104,1	0,3180	
800 x	750	36	204	-	154	107,5	0,3392	BELIMO BEE (25 N.m)
	800	61	229	11	179	111,8	0,3657	
	900	111	279	61	229	121,6	0,4187	
	900	-	-	-	-	-	-	

* In case of BKNE design it is necessary to add the weight 0,68 kg.

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg] *		Effective area Sef [m ²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
600 x 1000	161	329	111	279	130,1	139,4	0,4717	BELIMO BE (40 N.m)
	180	-	-	-	60,6	65,9	0,0392	
	200	-	-	-	62,4	67,6	0,0504	
	225	-	-	-	64,6	70,0	0,0644	
	250	-	-	-	66,8	72,3	0,0784	
	280	-	-	-	69,4	75,1	0,0952	
	300	-	-	-	71,1	76,9	0,1064	
	315	-	-	-	72,4	78,3	0,1148	
	355	-	6,5	-	75,9	82,0	0,1372	
	400	-	29	-	79,9	86,1	0,1624	BELIMO BEN (15 N.m)
	450	-	54	-	84,1	90,8	0,1904	
630 x	500	-	79	-	88,5	95,4	0,2184	
	550	-	104	-	92,9	100,0	0,2464	
	560	-	109	-	93,8	100,9	0,2520	
	600	-	129	-	97,3	104,6	0,2744	
	630	-	144	-	99,9	107,4	0,2912	
	650	-	154	-	101,6	109,3	0,3024	
	700	11	179	-	106,0	113,9	0,3304	
	710	16	184	-	106,9	114,8	0,3360	
	750	36	204	-	110,4	118,5	0,3584	
	800	61	229	11	114,8	123,1	0,3864	BELIMO BEE (25 N.m)
650 x	900	111	279	61	124,6	133,6	0,4424	
	1000	161	329	111	133,4	142,9	0,4984	
	180	-	-	-	61,8	67,1	0,0406	
	200	-	-	-	63,5	68,9	0,0522	
	225	-	-	-	65,8	71,3	0,0667	
	250	-	-	-	68,0	73,6	0,0812	
	280	-	-	-	70,6	76,4	0,0986	
	300	-	-	-	72,4	78,3	0,1102	
	315	-	-	-	73,8	79,8	0,1189	
	355	-	6,5	-	77,3	83,5	0,1421	
650 x	400	-	29	-	81,3	87,6	0,1682	BELIMO BEN (15 N.m)
	450	-	54	-	85,6	92,4	0,1972	
	500	-	79	-	90,1	97,0	0,2262	
	550	-	104	-	94,5	101,8	0,2552	
	560	-	109	-	95,4	102,6	0,2610	
	600	-	129	-	98,9	106,4	0,2842	
	630	-	144	-	101,6	109,3	0,3016	
	650	-	154	-	103,4	111,1	0,3132	
	700	11	179	-	107,8	115,8	0,3422	
	710	16	184	-	108,6	116,8	0,3480	
700 x	750	36	204	-	112,3	120,5	0,3712	BELIMO BEE (25 N.m)
	800	61	229	11	117,9	126,4	0,4002	
	900	111	279	61	126,8	135,8	0,4582	
	1000	161	329	111	135,6	145,1	0,5162	
	180	-	-	-	64,5	66,2	0,0441	
	200	-	-	-	66,4	68,0	0,0567	
	225	-	-	-	68,8	70,3	0,0725	BELIMO BEN (15 N.m)
	250	-	-	-	71,0	72,6	0,0882	
	280	-	-	-	73,8	75,4	0,1071	
	300	-	-	-	75,6	77,2	0,1197	

* In case of BKNE design it is necessary to add the weight 0,68 kg.

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg] *		Effective area Sef [m ²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
700 x	315	-	-	-	77,0	78,6	0,1292	BELIMO BEN (15 N.m)
	355	-	6,5	-	80,6	82,2	0,1544	
	400	-	29	-	84,8	86,4	0,1827	
	450	-	54	-	89,4	90,9	0,2142	
	500	-	79	-	93,9	95,5	0,2457	
	550	-	104	-	98,5	100,1	0,2772	
	560	-	109	-	99,4	101,0	0,2835	
	600	-	129	-	103,1	104,7	0,3087	
	630	-	144	-	105,9	107,4	0,3276	
	650	-	154	-	107,6	109,2	0,3402	
	700	11	179	-	112,3	113,8	0,3717	
	710	16	184	-	113,1	114,7	0,3780	
	750	36	204	-	116,9	118,4	0,4032	
710 x	800	61	229	11	122,8	124,1	0,4347	BELIMO BEE (25 N.m)
	900	111	279	61	131,9	133,2	0,4977	
	1000	161	329	111	141,0	142,4	0,5607	
	180	-	-	-	63,6	69,1	0,0448	
	200	-	-	-	65,4	70,9	0,0576	
	225	-	-	-	67,6	73,3	0,0736	
	250	-	-	-	69,9	75,8	0,0896	
	280	-	-	-	72,6	78,6	0,1088	
	300	-	-	-	74,4	80,5	0,1216	
	315	-	-	-	75,8	81,9	0,1312	
	355	-	6,5	-	79,3	85,6	0,1568	
	400	-	29	-	83,4	90,0	0,1856	
	450	-	54	-	87,8	94,8	0,2176	
750 x	500	-	79	-	92,4	99,6	0,2496	BELIMO BEE (25 N.m)
	550	-	104	-	96,9	104,3	0,2816	
	560	-	109	-	97,8	105,2	0,2880	
	600	-	129	-	101,4	109,1	0,3136	
	630	-	144	-	102,4	111,9	0,3328	
	650	-	154	-	104,2	113,8	0,3456	
	700	11	179	-	108,6	118,6	0,3776	
	710	16	184	-	109,6	119,6	0,3840	
	750	36	204	-	113,0	123,3	0,4096	
	800	61	229	11	118,7	129,3	0,4416	
	900	111	279	61	127,6	138,8	0,5056	
	1000	161	329	111	136,4	148,4	0,5696	
	180	-	-	-	64,7	70,2	0,0476	
	200	-	-	-	66,5	72,1	0,0612	
315	225	-	-	-	68,8	74,6	0,0782	BELIMO BEN (15 N.m)
	250	-	-	-	71,0	77,0	0,0952	
	280	-	-	-	73,8	79,9	0,1156	
	300	-	-	-	75,6	81,8	0,1292	
	355	-	6,5	-	76,9	83,3	0,1394	
	400	-	29	-	80,6	87,1	0,1666	
	450	-	54	-	84,7	91,4	0,1972	
	500	-	79	-	89,3	96,2	0,2312	
	550	-	104	-	93,8	101,0	0,2652	
	560	-	109	-	99,4	105,8	0,2992	
					99,4	106,8	0,3060	

* In case of BKNE design it is necessary to add the weight 0,68 kg.

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg] *		Effective area Sef [m ²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
750 x 710	600	-	129	-	79	103,0	0,3332	BELIMO BEN (15 N.m)
	630	-	144	-	94	105,7	0,3536	
	650	-	154	-	104	107,5	0,3672	
	700	11	179	-	129	112,1	0,4012	BELIMO BEE (25 N.m)
	710	16	184	-	134	113,0	0,4080	
	750	36	204	-	154	117,8	0,4352	
	800	61	229	11	179	122,4	0,4692	
	900	111	279	61	229	131,5	0,5372	BELIMO BE (40 N.m)
	1000	161	329	111	279	143,0	0,6052	
	180	-	-	-	-	68,4	0,0511	
800 x 500	200	-	-	-	-	70,4	0,0657	
	225	-	-	-	-	72,8	0,0840	
	250	-	-	-	-	75,2	0,1022	
	280	-	-	-	-	78,1	0,1241	
	300	-	-	-	-	79,9	0,1387	BELIMO BEN (15 N.m)
	315	-	-	-	-	81,4	0,1497	
	355	-	6,5	-	-	85,3	0,1789	
	400	-	29	-	-	89,5	0,2117	
	450	-	54	-	4	94,3	0,2482	
	500	-	79	-	29	99,2	0,2847	
800 x 600	550	-	104	-	54	103,9	0,3212	
	560	-	109	-	59	104,9	0,3285	
	600	-	129	-	79	108,7	0,3577	
	630	-	144	-	94	111,6	0,3796	BELIMO BEE (25 N.m)
	650	-	154	-	104	113,6	0,3942	
	700	11	179	-	129	118,3	0,4307	
	710	16	184	-	134	119,3	0,4380	
	750	36	204	-	154	124,3	0,4672	
	800	61	229	11	179	129,2	0,5037	BELIMO BE (40 N.m)
	900	111	279	61	229	138,7	0,5767	
900 x 500	1000	161	329	111	279	148,4	0,6497	
	180	-	-	-	-	72,7	0,0581	
	200	-	-	-	-	74,8	0,0747	
	225	-	-	-	-	77,3	0,0955	
	250	-	-	-	-	79,8	0,1162	BELIMO BEN (15 N.m)
	280	-	-	-	-	82,8	0,1411	
	300	-	-	-	-	84,7	0,1577	
	315	-	-	-	-	86,3	0,1702	
	355	-	6,5	-	-	90,2	0,2034	
	400	-	29	-	-	94,8	0,2407	
900 x 600	450	-	54	-	4	99,8	0,2822	
	500	-	79	-	29	104,9	0,3237	
	550	-	104	-	54	109,9	0,3652	BELIMO BEE (25 N.m)
	560	-	109	-	59	110,9	0,3735	
	600	-	129	-	79	115,0	0,4067	
	630	-	144	-	94	118,0	0,4316	
	650	-	154	-	104	120,0	0,4482	
	700	11	179	-	129	126,2	0,4897	BELIMO BE (40 N.m)
	710	16	184	-	134	127,2	0,4980	
	750	36	204	-	154	131,3	0,5312	
	800	61	229	11	179	136,3	0,5727	

* In case of BKNE design it is necessary to add the weight 0,68 kg.

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg] *		Effective area Sef [m ²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
900 x 900	111	279	61	229	146,3	156,2	0,6557	BELIMO BE (40 N.m)
	161	329	111	279	156,4	166,8	0,7387	
	180	-	-	-	78,1	83,5	0,0651	
	200	-	-	-	80,2	85,7	0,0837	
	225	-	-	-	82,9	88,5	0,1070	
	250	-	-	-	85,6	91,2	0,1302	
	280	-	-	-	88,8	94,5	0,1581	
	300	-	-	-	90,8	96,8	0,1767	
	315	-	-	-	92,5	98,4	0,1907	
	355	-	6,5	-	96,7	102,8	0,2279	
	400	-	29	-	101,5	107,7	0,2697	
	450	-	54	-	106,9	113,2	0,3162	
	500	-	79	-	112,2	118,7	0,3627	
	550	-	104	-	117,6	124,1	0,4092	BELIMO BEE (25 N.m)
1000 x 1000	560	-	109	-	118,7	125,3	0,4185	
	600	-	129	-	122,9	129,7	0,4557	
	630	-	144	-	126,1	133,0	0,4836	
	650	-	154	-	129,5	136,4	0,5022	
	700	11	179	-	134,8	141,8	0,5487	
	710	16	184	-	135,8	143,0	0,5580	
	750	36	204	-	140,2	147,4	0,5952	
	800	61	229	11	145,4	152,8	0,6417	
	900	111	279	61	156,1	163,9	0,7347	
	1000	161	329	111	166,8	174,9	0,8277	
1000 x 1250	180	-	-	-	83,4	87,1	0,0721	BELIMO BEN (15 N.m)
	200	-	-	-	85,7	89,2	0,0927	
	225	-	-	-	88,6	92,1	0,1185	
	250	-	-	-	91,3	95,0	0,1442	
	280	-	-	-	94,7	98,3	0,1751	
	300	-	-	-	97,0	100,6	0,1957	
	315	-	-	-	98,6	102,2	0,2112	
	355	-	6,5	-	103,2	106,8	0,2524	
	400	-	29	-	108,2	111,9	0,2987	
	450	-	54	-	114,0	117,5	0,3502	
	500	-	79	-	119,6	123,2	0,4017	
	550	-	104	-	125,3	128,9	0,4532	
	560	-	109	-	126,4	130,0	0,4635	
	600	-	129	-	130,9	134,6	0,5047	
	630	-	144	-	135,5	139,0	0,5356	
1100 x 1000	650	-	154	-	137,8	141,3	0,5562	BELIMO BE (40 N.m)
	700	11	179	-	143,4	147,0	0,6077	
	710	16	184	-	144,6	148,1	0,6180	
	750	36	204	-	149,0	152,6	0,6592	
	800	61	229	11	154,7	158,4	0,7107	
	900	111	279	61	166,1	169,6	0,8137	
	1000	161	329	111	177,4	180,9	0,9167	
	180	-	-	-	91,4	97,9	0,0826	
	200	-	-	-	94,0	100,4	0,1062	
	225	-	-	-	97,0	103,6	0,1357	
1250 x 1250	250	-	-	-	100,1	106,7	0,1652	BELIMO BEN (15 N.m)
	280	-	-	-	103,7	110,4	0,2006	

* In case of BKNE design it is necessary to add the weight 0,68 kg.

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg] *		Effective area Sef [m ²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
300	-	-	-	-	106,2	113,0	0,2242	BELIMO BEN (15 N.m)
315	-	-	-	-	108,0	114,8	0,2419	
355	-	6,5	-	-	112,9	119,9	0,2891	
400	-	29	-	-	118,4	125,6	0,3422	
450	-	54	-	4	124,6	131,8	0,4012	BELIMO BEE (25 N.m)
500	-	79	-	29	130,7	138,1	0,4602	
550	-	104	-	54	136,8	144,3	0,5192	
560	-	109	-	59	138,0	145,5	0,5310	
1250 x 600	-	129	-	79	144,1	151,7	0,5782	
	-	144	-	94	147,7	155,5	0,6136	
	-	154	-	104	150,2	158,0	0,6372	
	11	179	-	129	156,4	164,3	0,6962	BELIMO BE (40 N.m)
	16	184	-	134	157,6	165,6	0,7080	
	36	204	-	154	162,5	170,5	0,7552	
	61	229	11	179	168,6	176,8	0,8142	
	111	279	61	229	180,8	189,4	0,9322	
	161	329	111	279	192,9	204,6	1,0502	SCHISCHEK InMax 50.75 (75 N.m)
	-	-	-	-	95,3	104,0	0,0931	
180	-	-	-	-	97,9	106,5	0,1197	
200	-	-	-	-	101,1	109,8	0,1530	
225	-	-	-	-	104,2	113,0	0,1862	BELIMO BEN (15 N.m)
250	-	-	-	-	108,0	117,0	0,2261	
300	-	-	-	-	110,5	119,6	0,2527	
315	-	-	-	-	112,5	121,6	0,2727	
355	-	6,5	-	-	117,4	126,8	0,3259	
400	-	29	-	-	123,2	132,7	0,3857	
450	-	54	-	4	129,5	139,3	0,4522	BELIMO BEE (25 N.m)
1400 x 500	-	79	-	29	135,8	145,8	0,5187	
	-	104	-	54	143,3	153,5	0,5852	
	-	109	-	59	144,6	154,9	0,5985	
	-	129	-	79	149,6	160,1	0,6517	
	-	144	-	94	153,4	164,1	0,6916	
	-	154	-	104	155,9	166,6	0,7182	BELIMO BE (40 N.m)
	11	179	-	129	162,2	173,2	0,7847	
	16	184	-	134	163,4	174,6	0,7980	
	36	204	-	154	168,5	179,7	0,8512	
	61	229	11	179	174,8	186,3	0,9177	
1400 x 1000	111	279	61	229	195,3	207,2	1,0507	SCHISCHEK InMax 50.75 (75 N.m)
	161	329	111	279	207,9	220,3	1,1837	
	-	-	-	-	100,5	109,5	0,1001	
	-	-	-	-	103,2	112,2	0,1287	
	-	-	-	-	106,5	115,7	0,1645	BELIMO BEN (15 N.m)
	-	-	-	-	109,8	119,1	0,2002	
	-	-	-	-	113,7	123,3	0,2431	
	-	-	-	-	116,4	125,9	0,2717	
	-	-	-	-	118,3	128,0	0,2932	
	-	6,5	-	-	123,6	133,5	0,3504	
1500 x 500	-	29	-	-	129,6	139,7	0,4147	BELIMO BEE (25 N.m)
	-	54	-	4	136,3	146,5	0,4862	
	-	79	-	29	142,8	153,4	0,5577	
	-	104	-	54	150,7	161,5	0,6292	BELIMO BE (40 N.m)
	-	-	-	-	-	-	-	

* In case of BKNE design it is necessary to add the weight 0,68 kg.

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg] *		Effective area Sef [m ²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
1500 x	560	-	109	-	59	151,9	0,6435	BELIMO BE (40 N.m)
	600	-	129	-	79	157,2	0,7007	
	630	-	144	-	94	161,2	0,7436	
	650	-	154	-	104	163,9	0,7722	
	700	11	179	-	129	170,4	0,8437	
	710	16	184	-	134	171,8	0,8580	
	750	36	204	-	154	177,1	0,9152	
	800	61	229	11	179	183,7	0,9867	
	900	111	279	61	229	204,7	1,1297	SCHISCHEK InMax 50.75 (75 N.m)
	1000	161	329	111	279	217,9	1,2727	
1600 x	180	-	-	-	-	105,7	0,1071	BELIMO BEN (15 N.m)
	200	-	-	-	-	108,4	0,1377	
	225	-	-	-	-	111,9	0,1760	
	250	-	-	-	-	115,3	0,2142	
	280	-	-	-	-	119,5	0,2601	
	300	-	-	-	-	122,2	0,2907	
	315	-	-	-	-	124,3	0,3137	
	355	-	6,5	-	-	129,8	0,3749	BELIMO BEE (25 N.m)
	400	-	29	-	-	136,0	0,4437	
	450	-	54	-	4	142,9	0,5202	
1600 x	500	-	79	-	29	149,8	0,5967	BELIMO BE (40 N.m)
	550	-	104	-	54	158,0	0,6732	
	560	-	109	-	59	159,4	0,6885	
	600	-	129	-	79	164,9	0,7497	
	630	-	144	-	94	169,1	0,7956	
	650	-	154	-	104	171,8	0,8262	
	700	11	179	-	129	178,7	0,9027	
	710	16	184	-	134	180,1	0,9180	
	750	36	204	-	154	185,6	0,9792	
	800	61	229	11	179	192,5	1,0557	
	900	111	279	61	229	214,1	1,2087	SCHISCHEK InMax 50.75 (75 N.m)
	1000	161	329	111	279	228,0	1,3617	

* In case of BKNE design it is necessary to add the weight 0,68 kg.

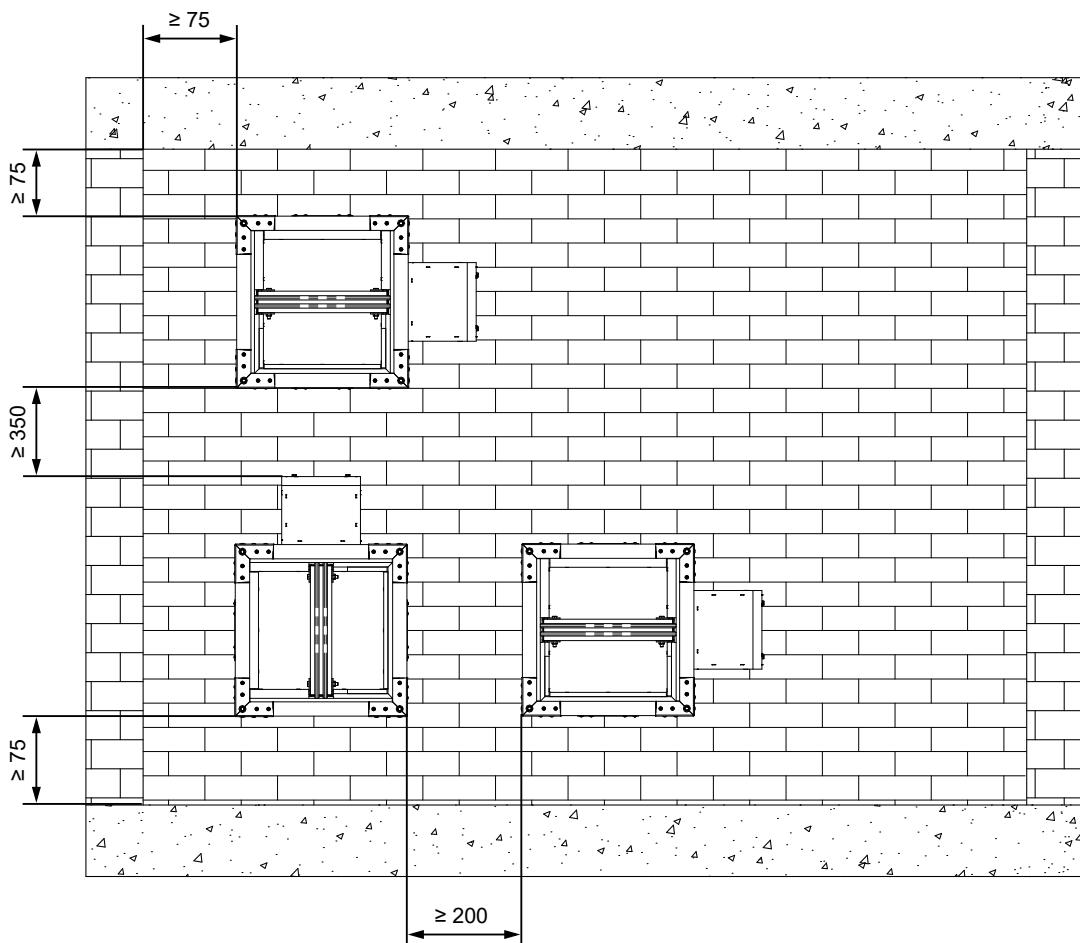
IV. INSTALLATION

Placement and installation

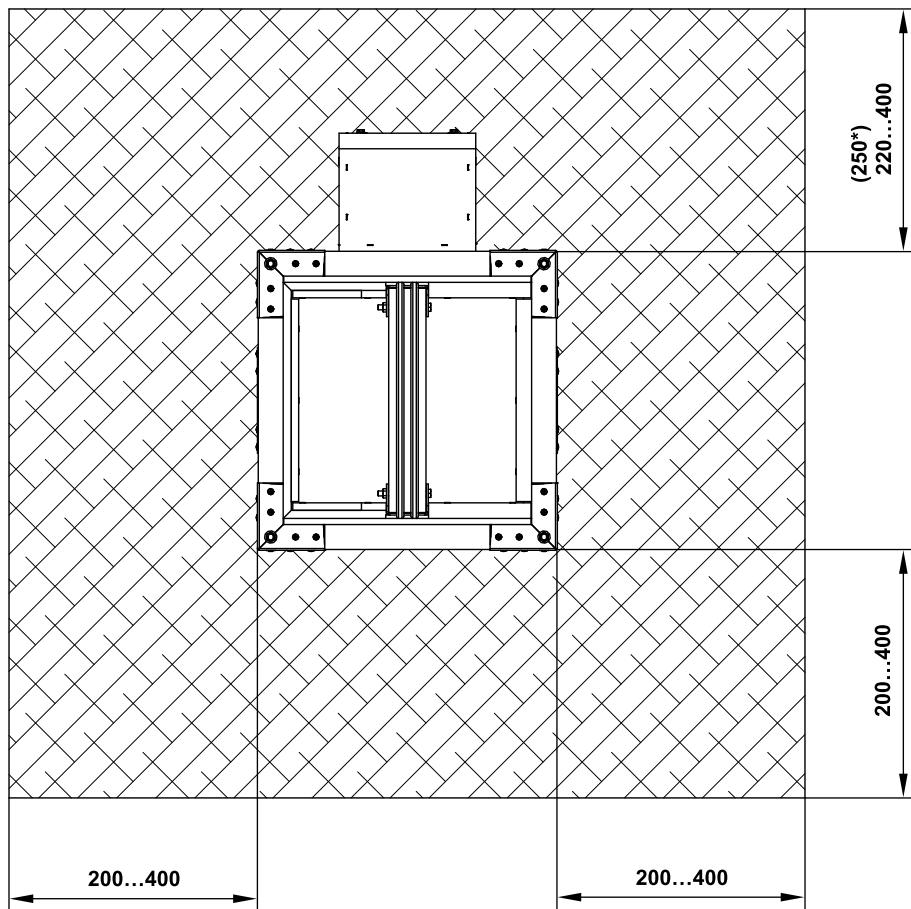
- Dampers are designed to remove heat and combustion products (e.g. smoke) from fire compartments
- Dampers are suitable for installation in vertical and horizontal position passages of fire separating constructions. The damper installation procedures must be done so that all load transfer from the fire separating constructions to the damper is absolutely excluded.
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the damper flange is absolutely excluded.
- The gap between the installed damper and the fire separating construction must be perfectly filled with approved material.
- After installing the damper, the damper blades must only be opened, or closed by operation of the actuator only.
- The distance between the damper and the construction (wall, ceiling) must be 75 mm at the minimum, according to EN 1366-2. If two or more dampers are to be installed in one fire separating construction, the distance between adjacent dampers must be 200 mm at the minimum, according to EN 1366-10.
- To provide the necessary space for access to the control device, it is recommended that other objects be at least 350 mm away from the control parts of the damper.

Minimum distance between the dampers and the construction

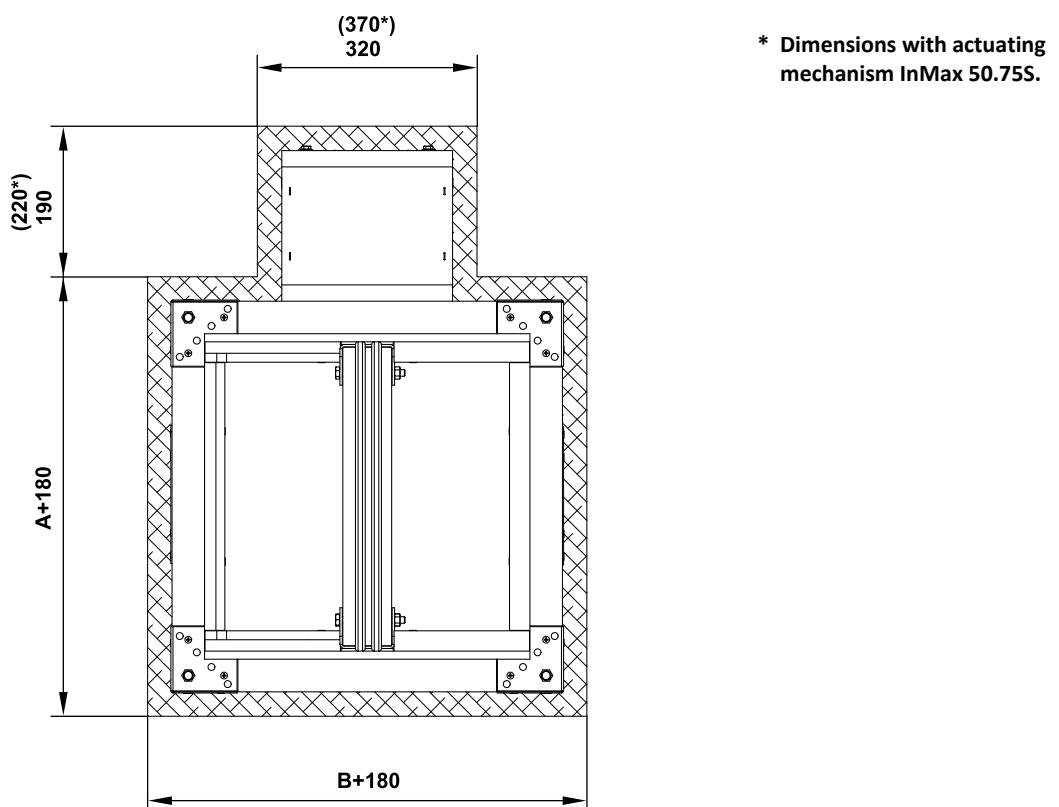
- minimum distance 200 mm between dampers, according to EN 1366-10
- minimum distance 75 mm between damper and construction (wall/ceiling), according to EN 1366-10



**Dimensions of an installation opening
ABLATIVE COATED BATT SYSTEM**



**Dimensions of an installation opening
MORTAR OR GYPSUM / MINERAL WOOL WITH FIRE-RESISTANCE BOARDS**



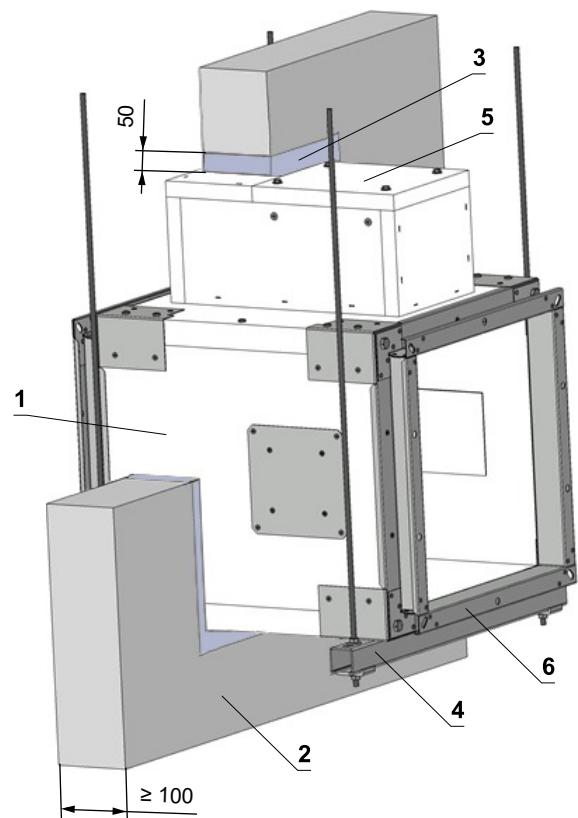
Statement of installations

Type of construction	Min. thickness of construction [mm]	Penetration seal	Classification	Page
In solid wall construction	100	Mortar or gypsum	EI 90 ($v_{ew} i \leftrightarrow o$) S1500C _{mod} HOT 400/30MAmulti EI 120 ($v_{ew} i \leftrightarrow o$) S1000C _{mod} HOT 400/30AAmulti	29
		Ablative Coated Batt system	EI 120 ($v_{ew} i \leftrightarrow o$) S1500C _{mod} HOT 400/30MAmulti	30
		Mineral wool with fire-resistance boards	EI 120 ($v_{ew} i \leftrightarrow o$) S1000C _{mod} HOT 400/30AAmulti	31
In gypsum wall construction	100	Mortar or gypsum	EI 90 ($v_{ew} i \leftrightarrow o$) S1500C _{mod} HOT 400/30MAmulti EI 120 ($v_{ew} i \leftrightarrow o$) S1000C _{mod} HOT 400/30AAmulti	32
		Ablative Coated Batt system	EI 120 ($v_{ew} i \leftrightarrow o$) S1500C _{mod} HOT 400/30MAmulti	33
		Mineral wool with fire-resistance boards	EI 120 ($v_{ew} i \leftrightarrow o$) S1000C _{mod} HOT 400/30AAmulti	34
In solid ceiling construction	150	Mortar or gypsum		35
		Ablative Coated Batt system	EI 120 ($h_{ow} i \leftrightarrow o$) S1500C _{mod} HOT 400/30MAmulti	36
		Mineral wool with fire-resistance boards		37
Battery in solid wall construction	100	2 dampers side by side		38
		2 dampers on top of each other		41
		3 dampers on top of each other	EI 90 ($v_{ew} i \leftrightarrow o$) S1500C _{mod} HOT 400/30MAmulti EI 120 ($v_{ew} i \leftrightarrow o$) S1000C _{mod} HOT 400/30AAmulti	44
		4 dampers		47
		2 dampers side by side		39
		2 dampers on top of each other		42
		3 dampers on top of each other	EI 120 ($v_{ew} i \leftrightarrow o$) S1500C _{mod} HOT 400/30MAmulti	45
		4 dampers		48
Battery in gypsum wall construction	100	2 dampers side by side		40
		2 dampers on top of each other		43
		3 dampers on top of each other	EI 120 ($v_{ew} i \leftrightarrow o$) S1500C _{mod} HOT 400/30MAmulti	46
		4 dampers		49
		Connection to single or multi compartment smoke extraction ducts tested according to EN 1366-8 or EN 1366-9	EI 120 ($h_{od}-v_{ed} i \leftrightarrow o$) S1000C _{mod} HOT 400/30MAmulti	50-53

Installation in solid wall construction

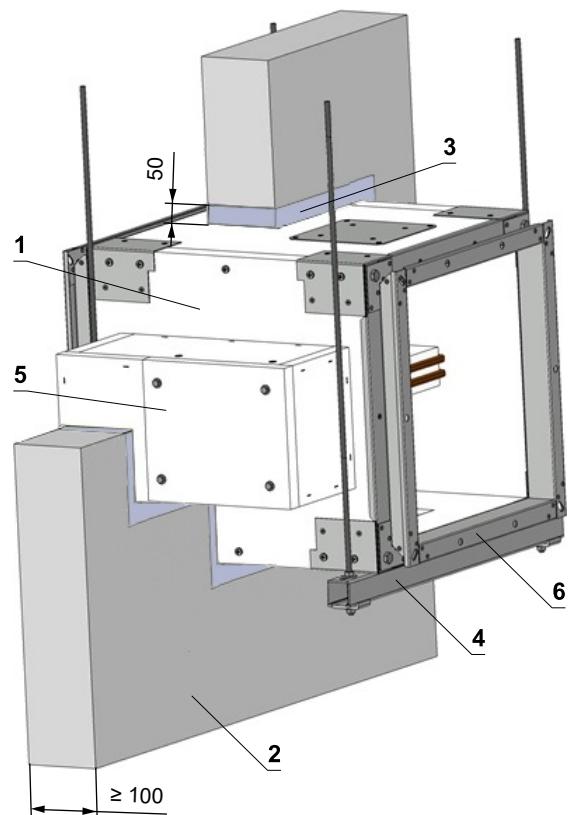
Solid wall - mortar or gypsum - vertical blade axis position

- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59



Solid wall - mortar or gypsum - horizontal blade axis position

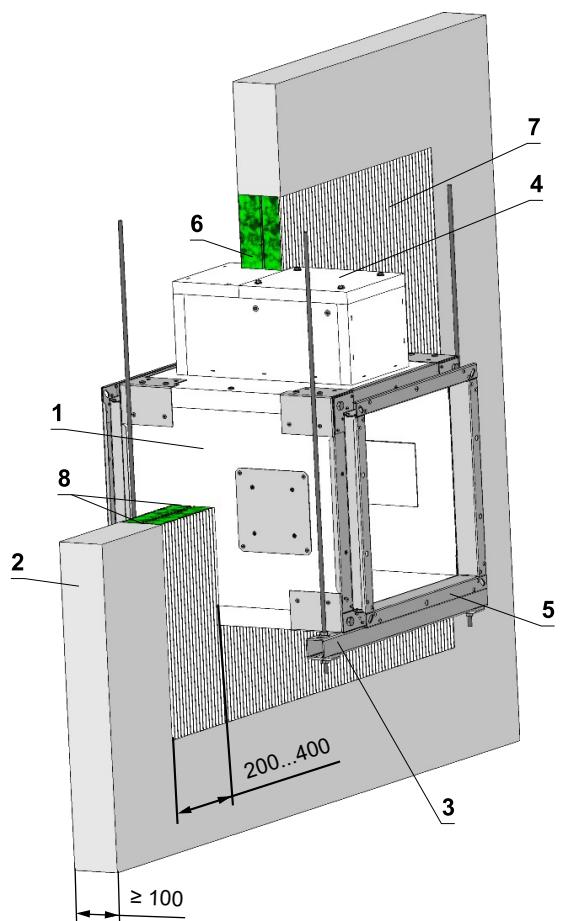
- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59



Solid wall - Ablative Coated Batt system - vertical blade axis position

- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59

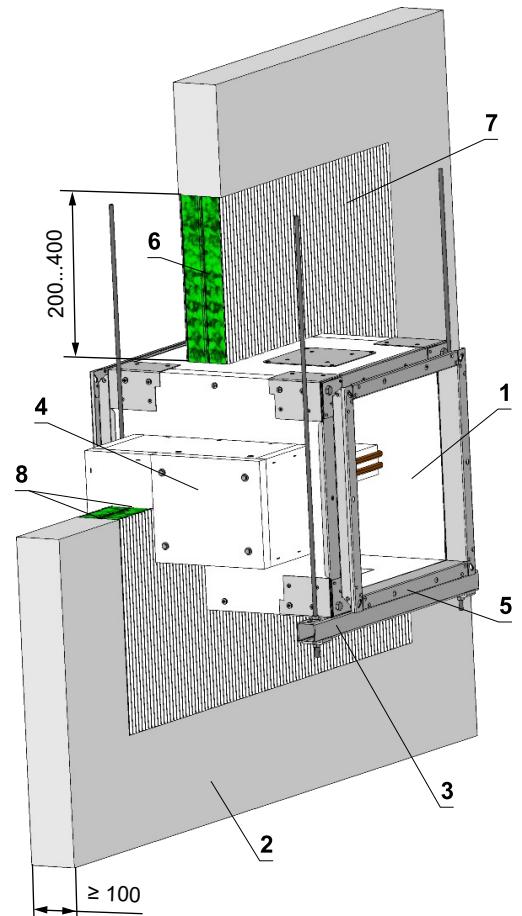
- 1 SEDM
- 2 Solid wall construction
- 3 Profile with threaded rod → see pages 54 to 55
- 4 Actuator cover - must be removable after installation of the damper
- 5 Flange
- Ablative Coated Batt system HILTI
- 6 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 7 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 8 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.



Solid wall - Ablative Coated Batt system - horizontal blade axis position

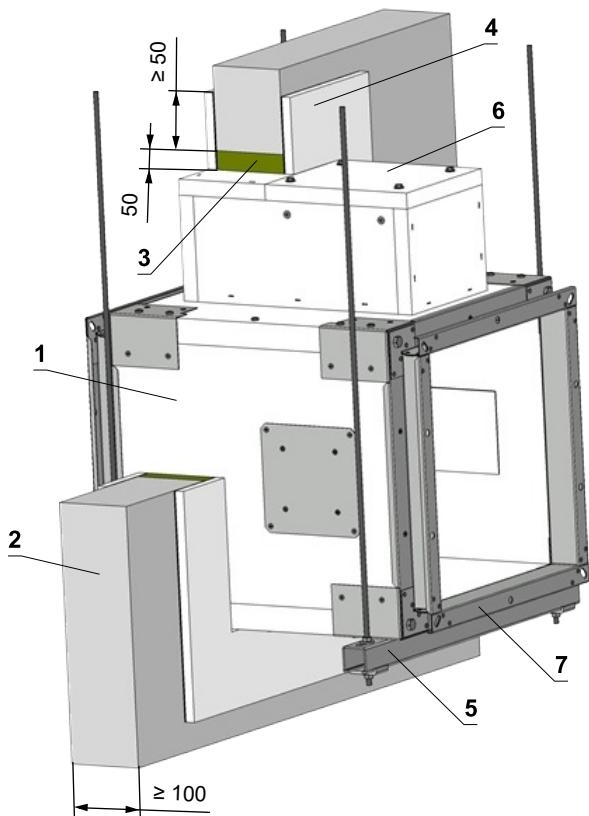
- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59

- 1 SEDM
- 2 Solid wall construction
- 3 Profile with threaded rod → see pages 54 to 55
- 4 Actuator cover - must be removable after installation of the damper
- 5 Flange
- Ablative Coated Batt system HILTI
- 6 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 7 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 8 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.



Solid wall - mineral wool with fire-resistance boards - vertical blade axis position

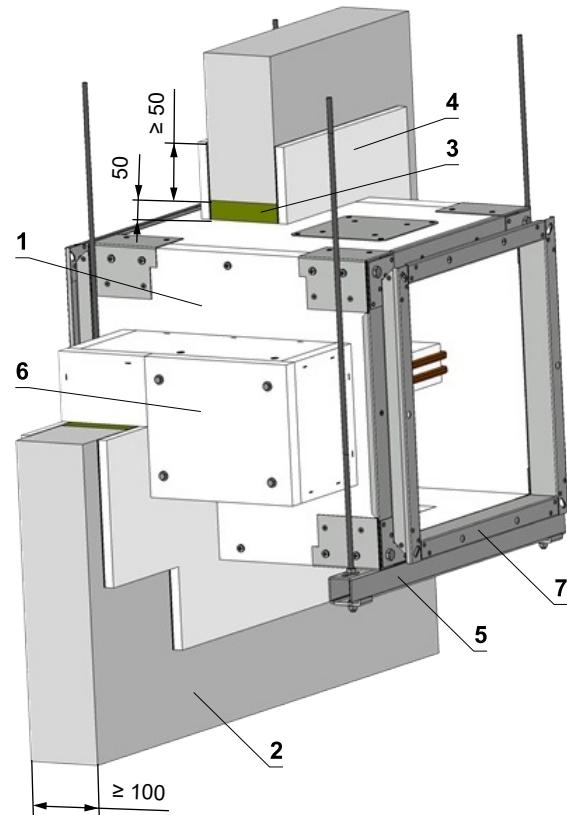
- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59



- 1 SEDM
- 2 Solid wall construction
- 3 Mineral wool board - min. density 140 kg/m³ (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEPROCK HD)
- 4 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m³ (e.g. PROMATECT-H)
- 5 Profile with threaded rod → see pages 54 to 55
- 6 Actuator cover - must be removable after installation of the damper
- 7 Flange

Solid wall - mineral wool with fire-resistance boards - horizontal blade axis position

- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59

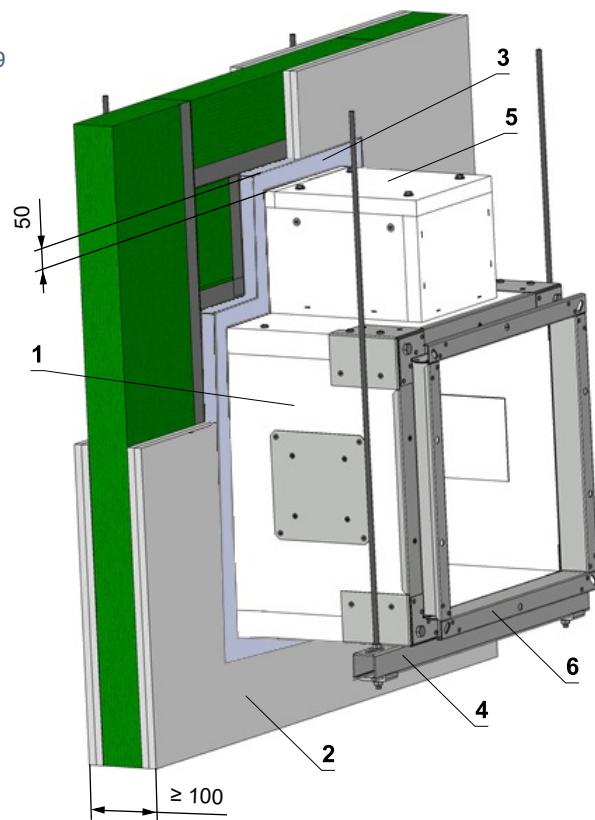


- 1 SEDM
- 2 Solid wall construction
- 3 Mineral wool board - min. density 140 kg/m³ (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEPROCK HD)
- 4 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m³ (e.g. PROMATECT-H)
- 5 Profile with threaded rod → see pages 54 to 55
- 6 Actuator cover - must be removable after installation of the damper
- 7 Flange

Installation in gypsum wall construction

Gypsum wall - mortar or gypsum

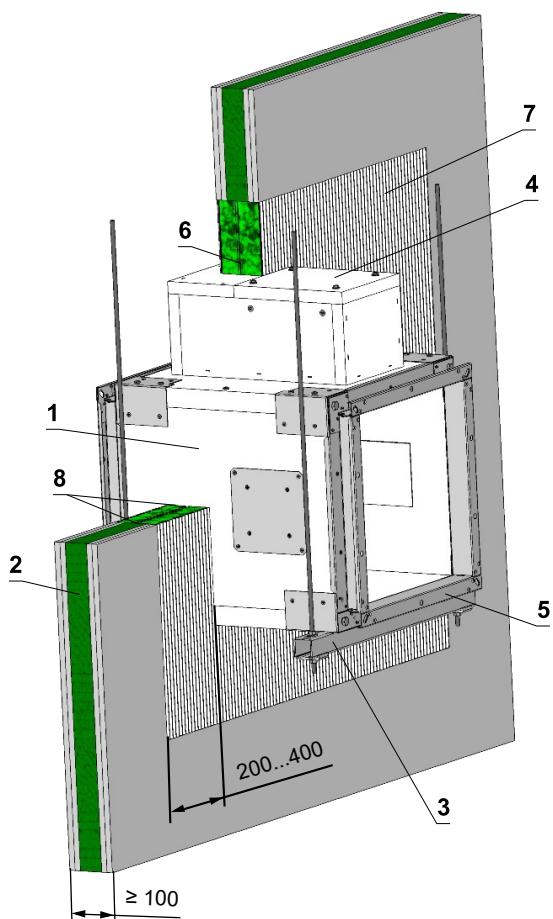
- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59



- 1 SEDM
- 2 Gypsum wall construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 54 to 55
- 5 Actuator cover - must be removable after installation of the damper
- 6 Flange

Gypsum wall - Ablative Coated Batt system - vertical blade axis position

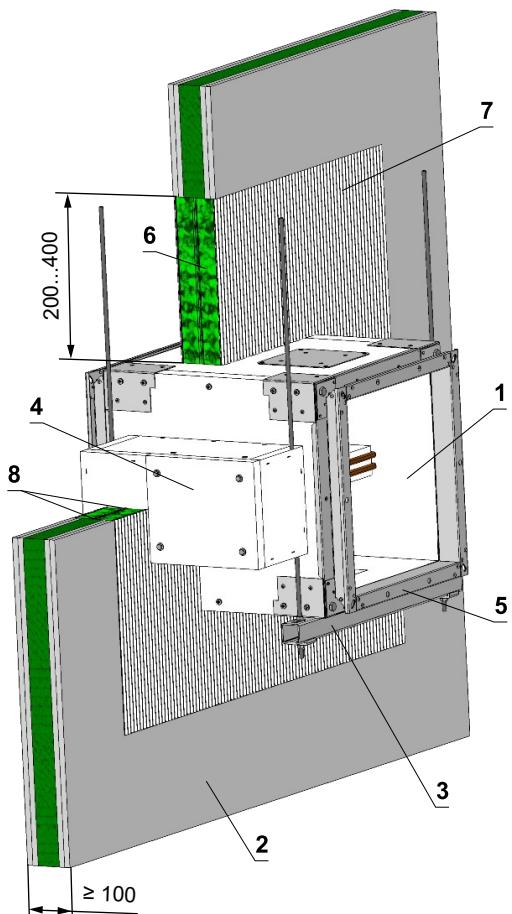
- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59



- 1 SEDM
- 2 Gypsum wall construction
- 3 Profile with threaded rod → see pages 54 to 55
- 4 Actuator cover - must be removable after installation of the damper
- 5 Flange
- Ablative Coated Batt system HILTI
- 6 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 7 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 8 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

Gypsum wall - Ablative Coated Batt system - horizontal blade axis position

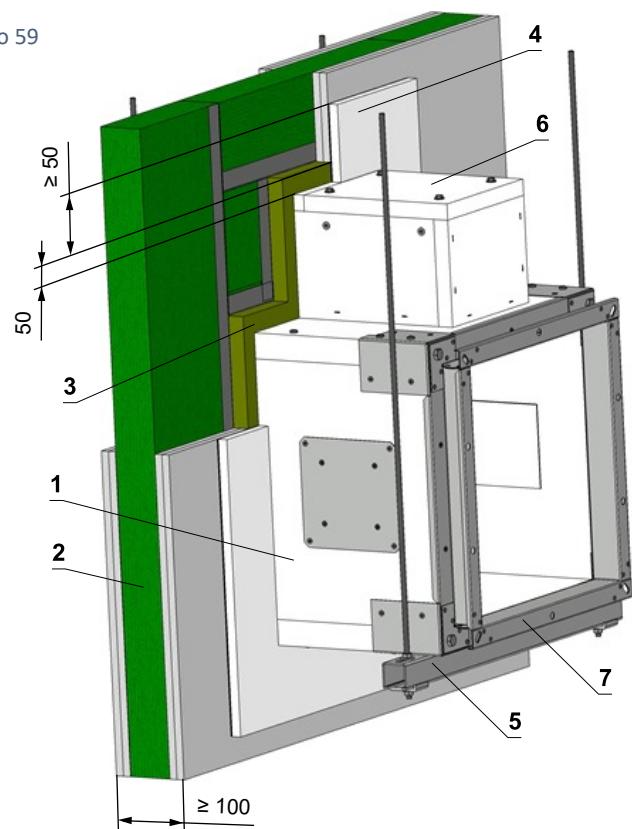
- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59



- 1 SEDM
- 2 Gypsum wall construction
- 3 Profile with threaded rod → see pages 54 to 55
- 4 Actuator cover - must be removable after installation of the damper
- 5 Flange
- Ablative Coated Batt system HILTI
- 6 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 7 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 8 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

Gypsum wall - mineral wool with fire-resistance boards

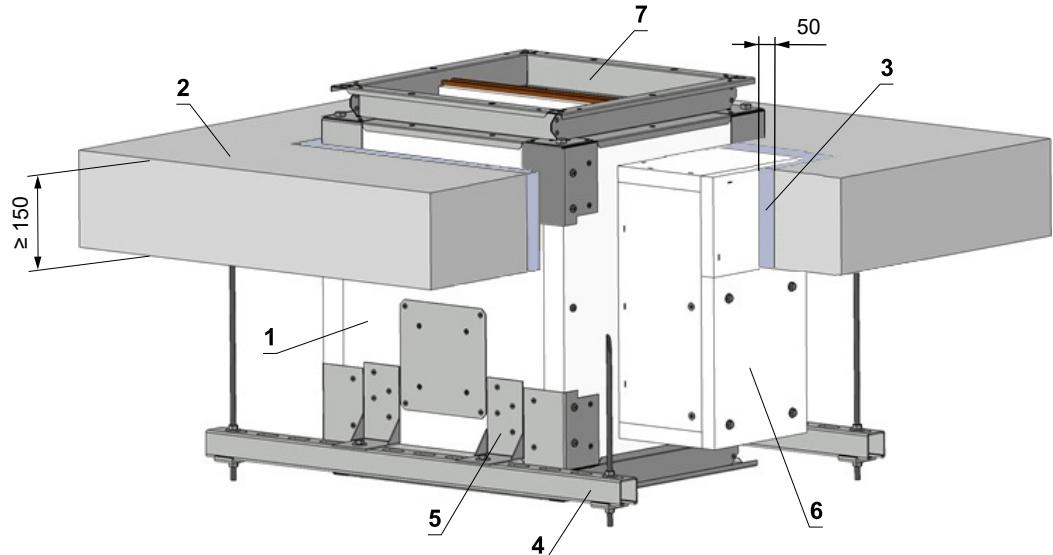
- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59



Installation in solid ceiling construction

In solid ceiling construction - mortar or gypsum - actuator under ceiling

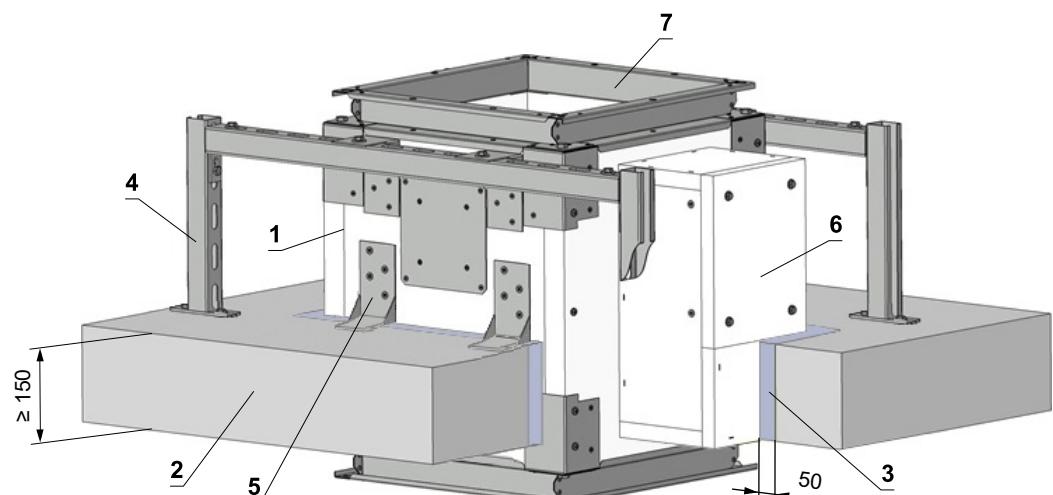
- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- Number of L-holders and their placement, acc. to AxB dimension → see page 56



- 1 SEDM
- 2 Solid ceiling construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 54 to 55
- 5 L-holder → see page 56
- 6 Actuator cover - must be removable after installation of the damper
- 7 Flange

In solid ceiling construction - mortar or gypsum - actuator above ceiling

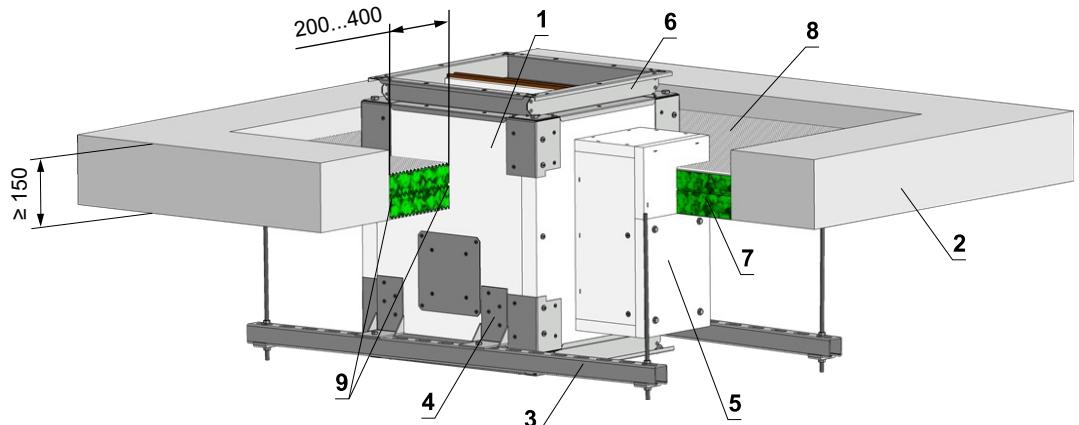
- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- Number of L-holders and their placement, acc. to AxB dimension → see page 56



- 1 SEDM
- 2 Solid ceiling construction
- 3 Mortar or gypsum
- 4 Fixing profile with support console
- 5 L-holder → see page 56
- 6 Actuator cover - must be removable after installation of the damper
- 7 Flange

In solid ceiling construction - Ablative Coated Batt system - actuator under ceiling

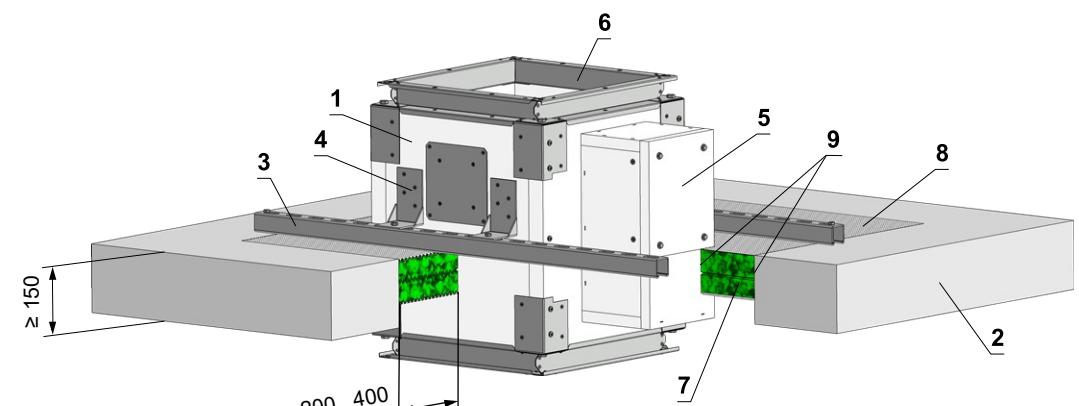
- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- Number of L-holders and their placement, acc. to AxB dimension → see page 56



- 1 SEDM
- 2 Solid ceiling construction
- 3 Profile with threaded rod → see pages 54 to 55
- 4 L-holder → see page 56
- 5 Actuator cover - must be removable after installation of the damper
- 6 Flange
Ablative Coated Batt system HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

In solid ceiling construction - Ablative Coated Batt system - actuator above ceiling

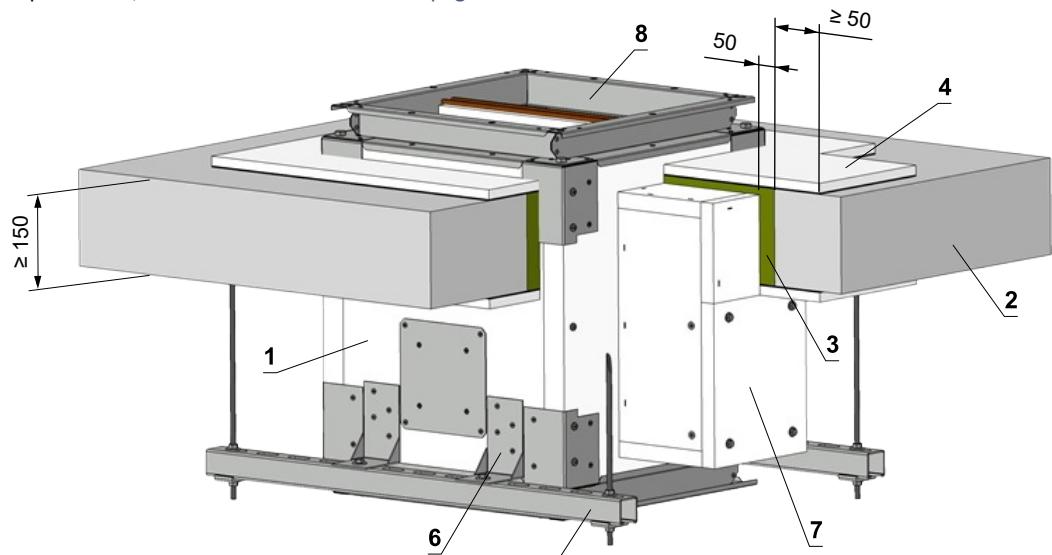
- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- Number of L-holders and their placement, acc. to AxB dimension → see page 56



- 1 SEDM
- 2 Solid ceiling construction
- 3 Fixing profile
- 4 L-holder → see page 56
- 5 Actuator cover - must be removable after installation of the damper
- 6 Flange
Ablative Coated Batt system HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

In solid ceiling construction - mineral wool with fire-resistance boards - actuator under ceiling

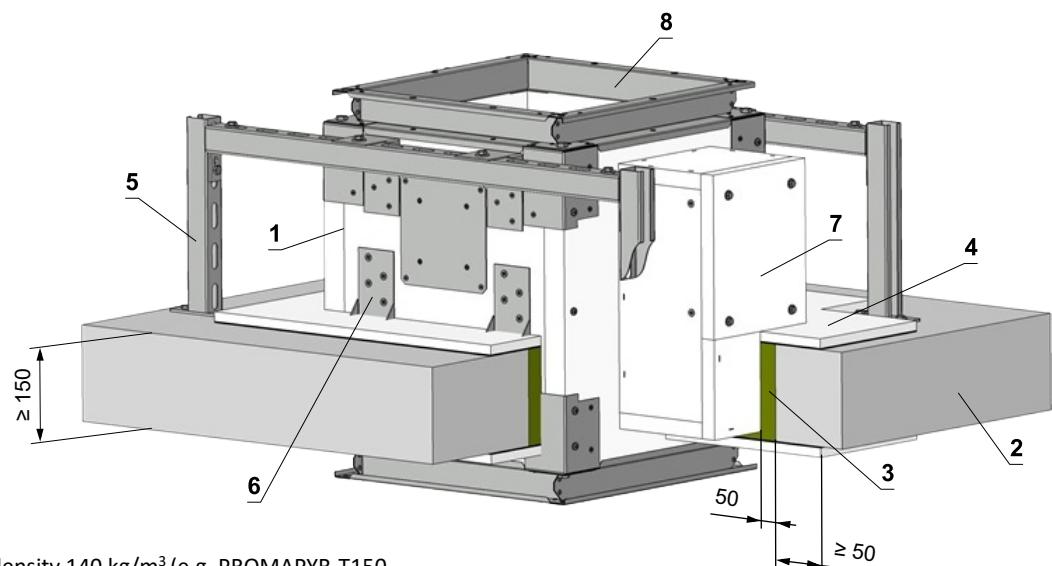
- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- Number of L-holders and their placement, acc. to AxB dimension → see page 56



- 1 SEDM
- 2 Solid ceiling construction
- 3 Mineral wool board - min. density 140 kg/m³ (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEPROCK HD)
- 4 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m³ (e.g. PROMATECT-H)
- 5 Profile with threaded rod → see pages 54 to 55
- 6 L-holder → see page 56
- 7 Actuator cover - must be removable after installation of the damper
- 8 Flange

In solid ceiling construction - mineral wool with fire-resistance boards - actuator above ceiling

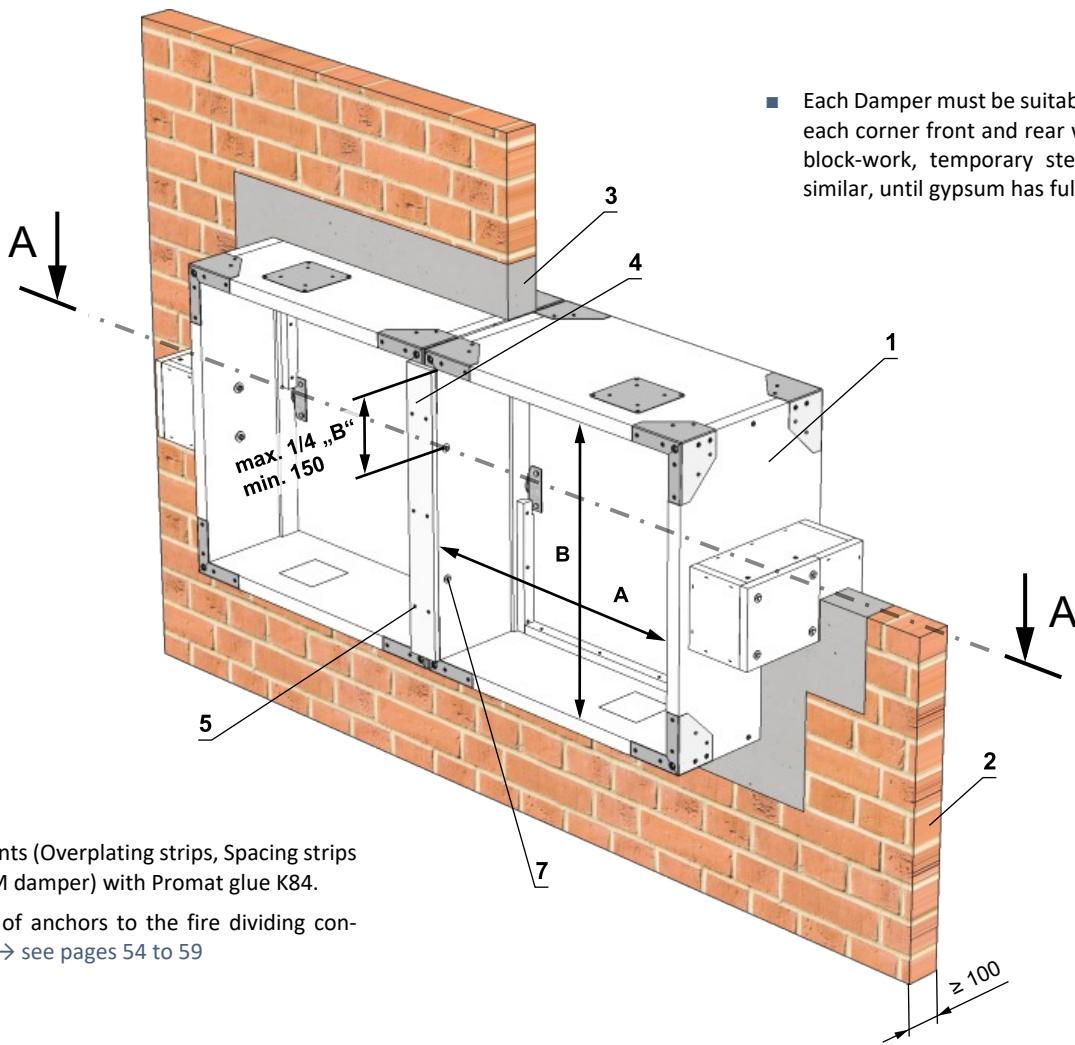
- For connection of following duct → see pages 60 to 64
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- Number of L-holders and their placement, acc. to AxB dimension → see page 56



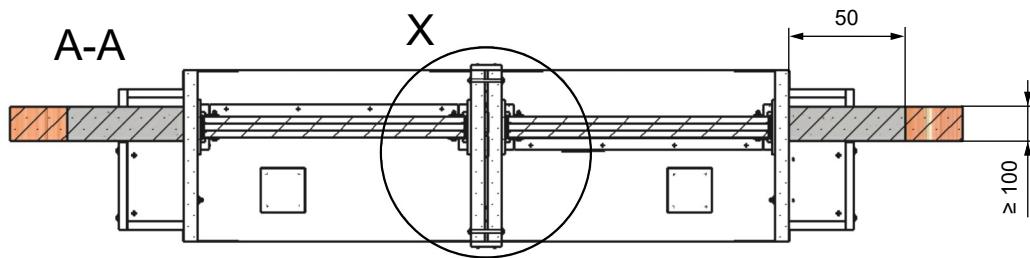
- 1 SEDM
- 2 Solid ceiling construction
- 3 Mineral wool board - min. density 140 kg/m³ (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEPROCK HD)
- 4 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m³ (e.g. PROMATECT-H)
- 5 Fixing profile with support console
- 6 L-holder → see page 56
- 7 Actuator cover - must be removable after installation of the damper
- 8 Flange

Installation in battery

2 dampers side by side - solid wall - mortar or gypsum

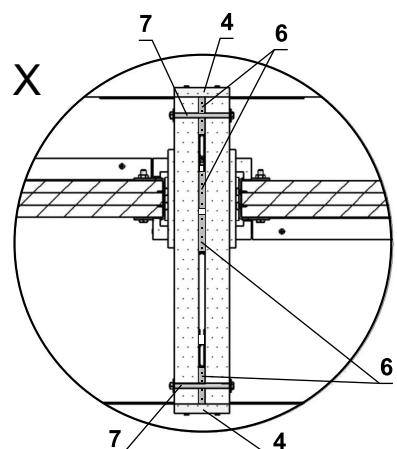


- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 54 to 59

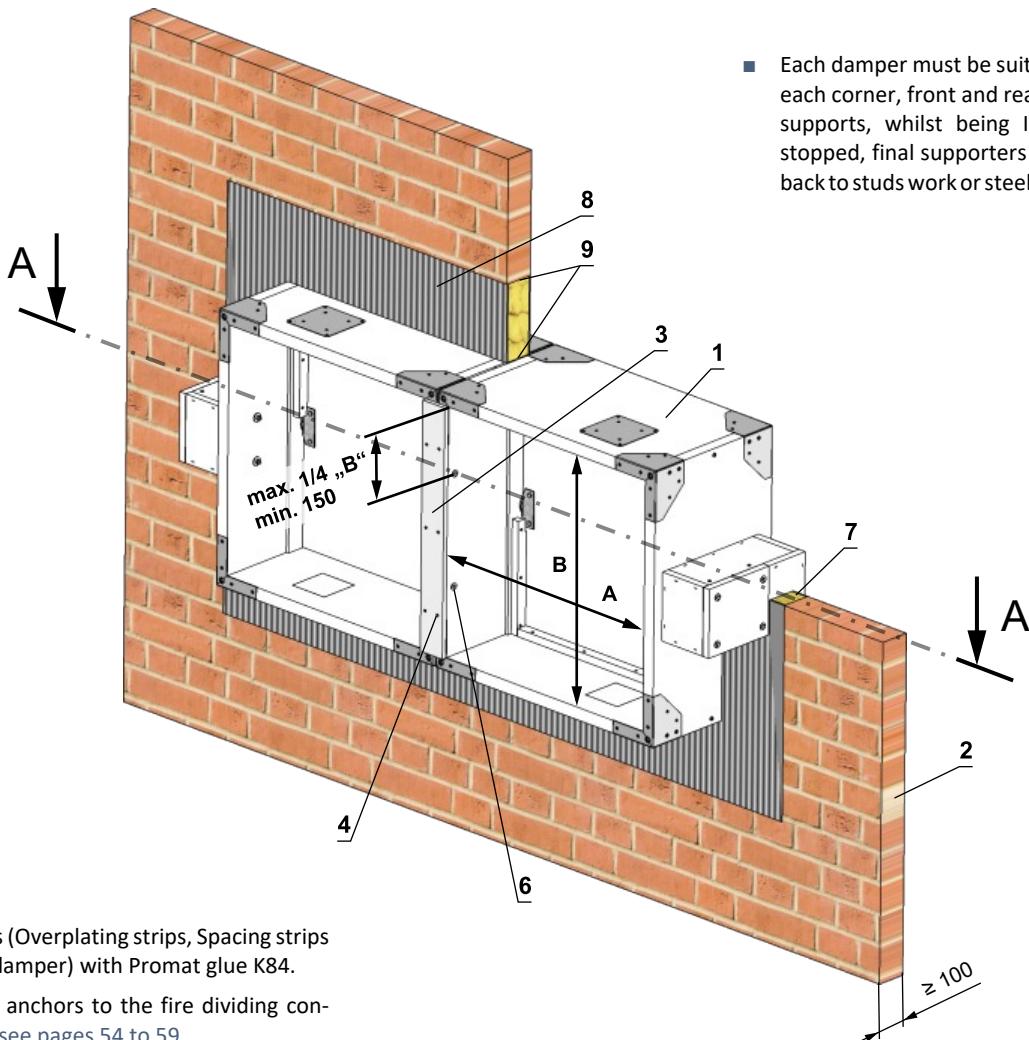


- * **RESPECT JOINT POSITION !**
Bolts and nuts shall not prevent free rotation on the blades.
- ** When installing a flange, overplating strip is not installed.

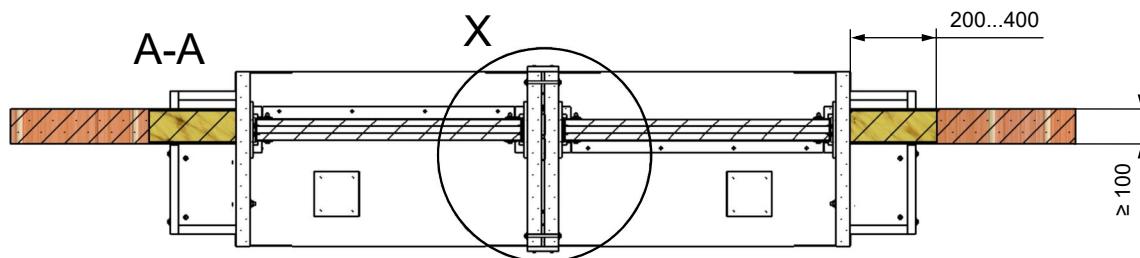
- 1 SEDM
- 2 Solid wall construction
- 3 Mortar or gypsum
- 4 Overplating strip (e.g. Promatect-H, th. 15 mm)**
- 5 Screw UNI 4x40 mm (span 200-250 mm)
- 6 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 7 M8 bolt assembly on damper side „B“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig. *



Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

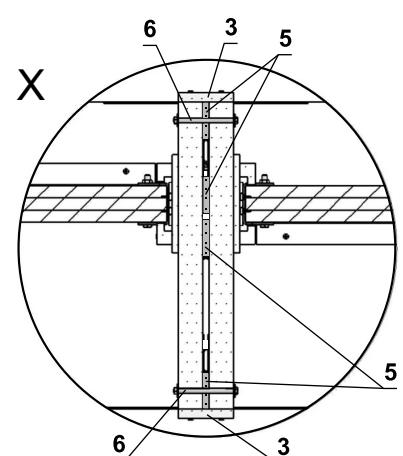
2 dampers side by side - solid wall - Ablative Coated Batt system

- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 54 to 59

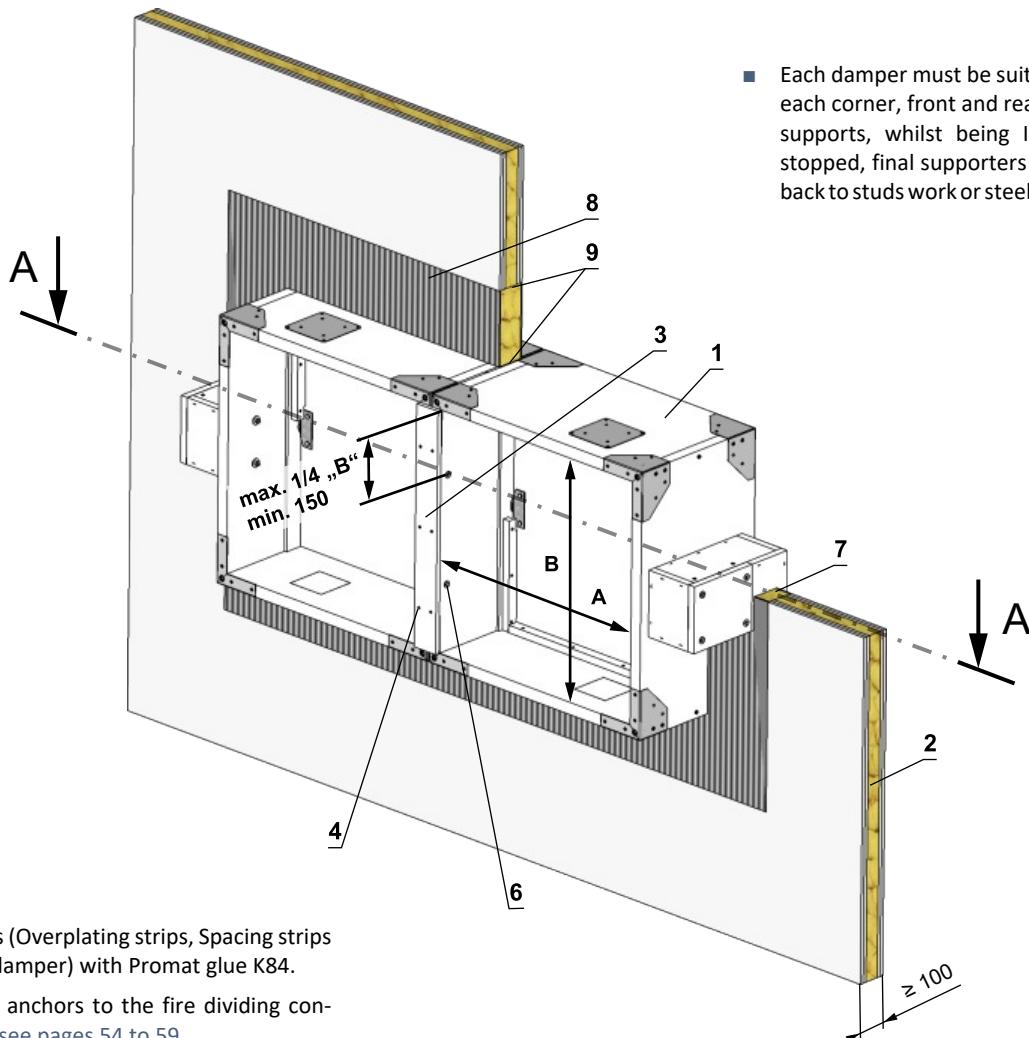


- * **RESPECT JOINT POSITION !**
Bolts and nuts shall not prevent free rotation on the blades.
- ** When installing a flange, overplating strip is not installed.

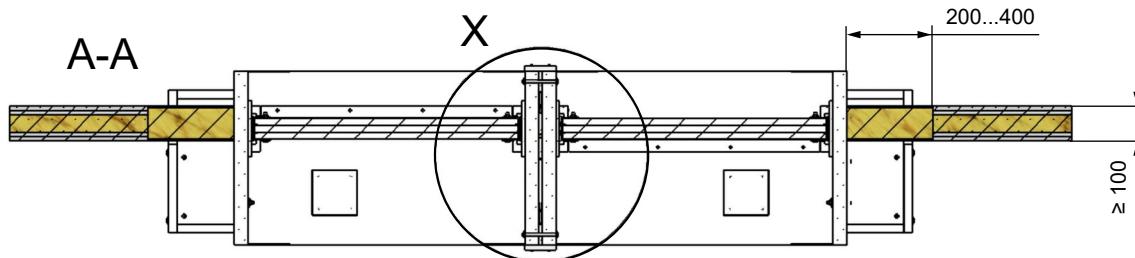
- 1 SEDM
- 2 Solid wall construction
- 3 Overplating strip (e.g. Promatect-H, th. 15 mm)**
- 4 Screw UNI 4x40 mm (span 200-250 mm)
- 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 6 M8 bolt assembly on damper side „B“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig. *
- Ablative Coated Batt system HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.



Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

2 dampers side by side - gypsum wall - Ablative Coated Batt system


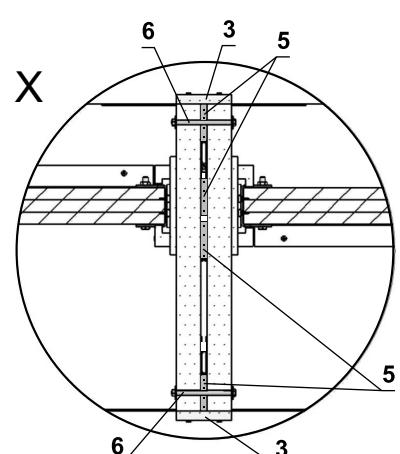
- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 54 to 59

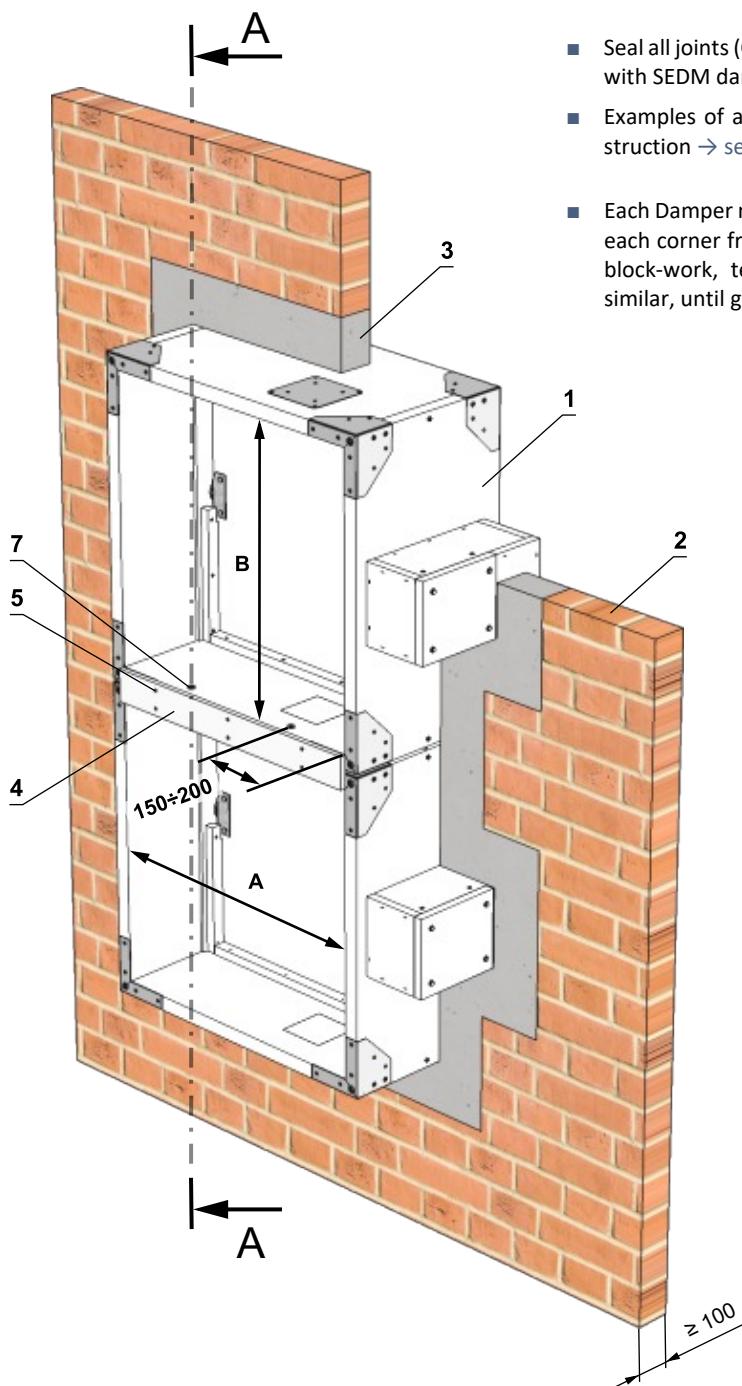


- * **RESPECT JOINT POSITION !**
Bolts and nuts shall not prevent free rotation on the blades.
** When installing a flange, overplating strip is not installed.

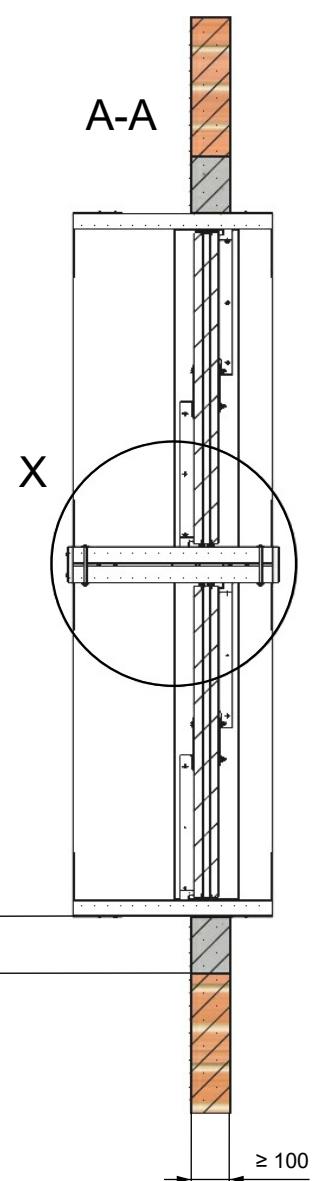
- 1 SEDM
- 2 Gypsum wall construction
- 3 Overplating strip (e.g. Promatect-H, th. 15 mm)**
- 4 Screw UNI 4x40 mm (span 200-250 mm)
- 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 6 M8 bolt assembly on damper side „B“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig. *
- Ablative Coated Batt system HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !



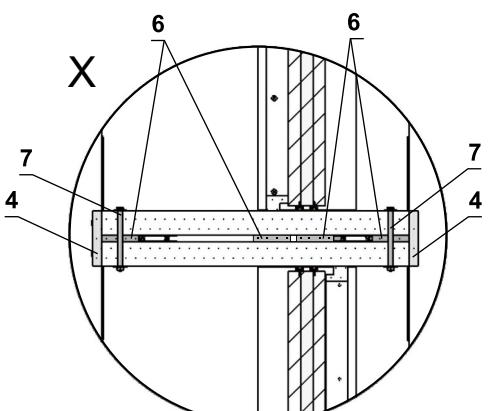
2 dampers on top of each other - solid wall - mortar or gypsum

- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- Each Damper must be suitably supported in each corner front and rear with temporary block-work, temporary steel supports or similar, until gypsum has fully hardened.

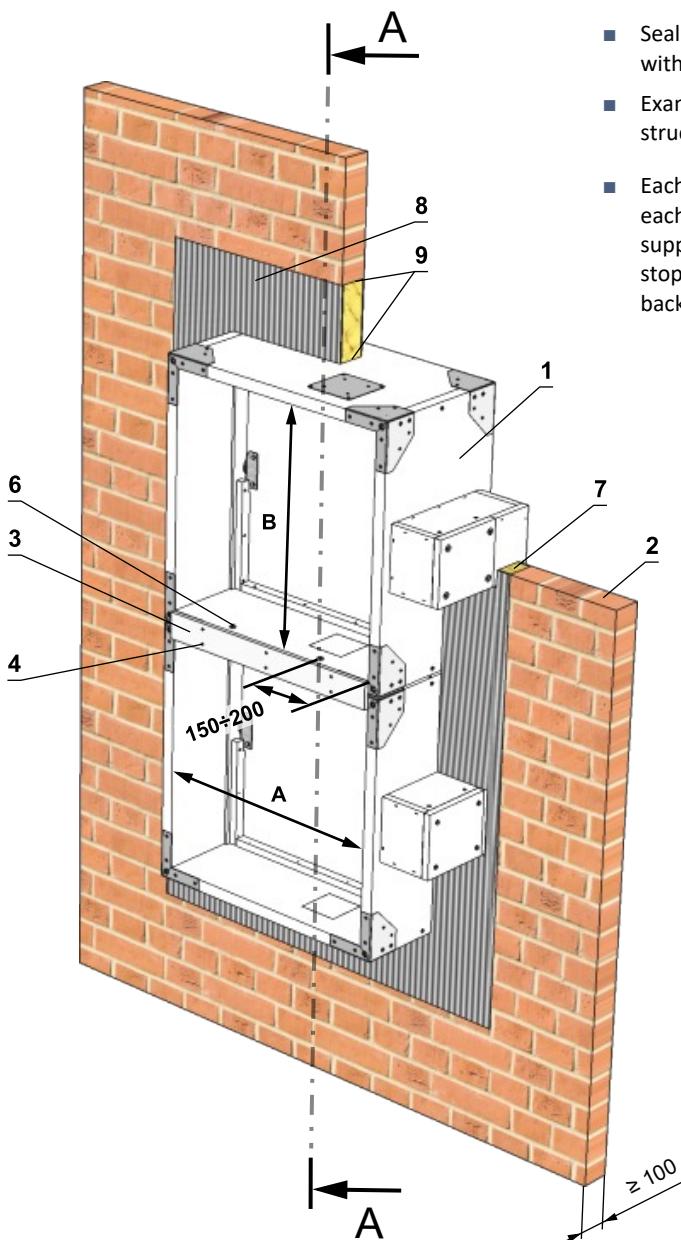


* When installing a flange, overplating strip is not installed.

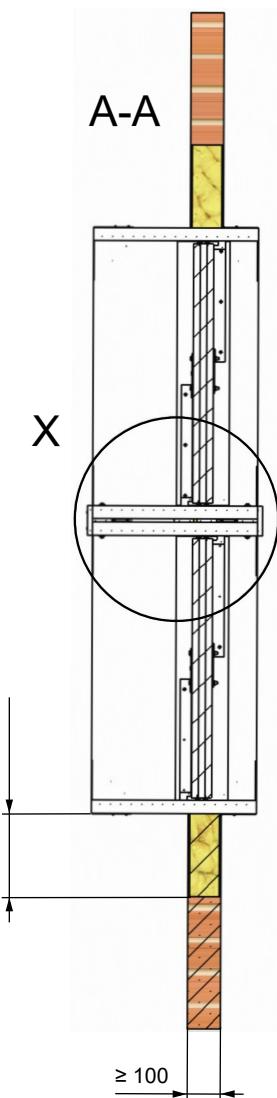
- 1 SEDM
- 2 Solid wall construction
- 3 Mortar or gypsum
- 4 Overplating strip (e.g. Promatect-H, th. 15 mm)*
- 5 Screw UNI 4x40 mm (span 200-250 mm)
- 6 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 7 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm



Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

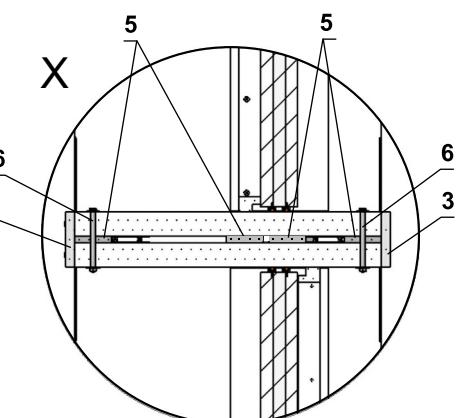
2 dampers on top of each other - solid wall - Ablative Coated Batt system


- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- Each damper must be suitably supported in each corner, front and rear with temporary supports, whilst being Installed and fire stopped, final supporters must be installed back to studs work or steel work as required.

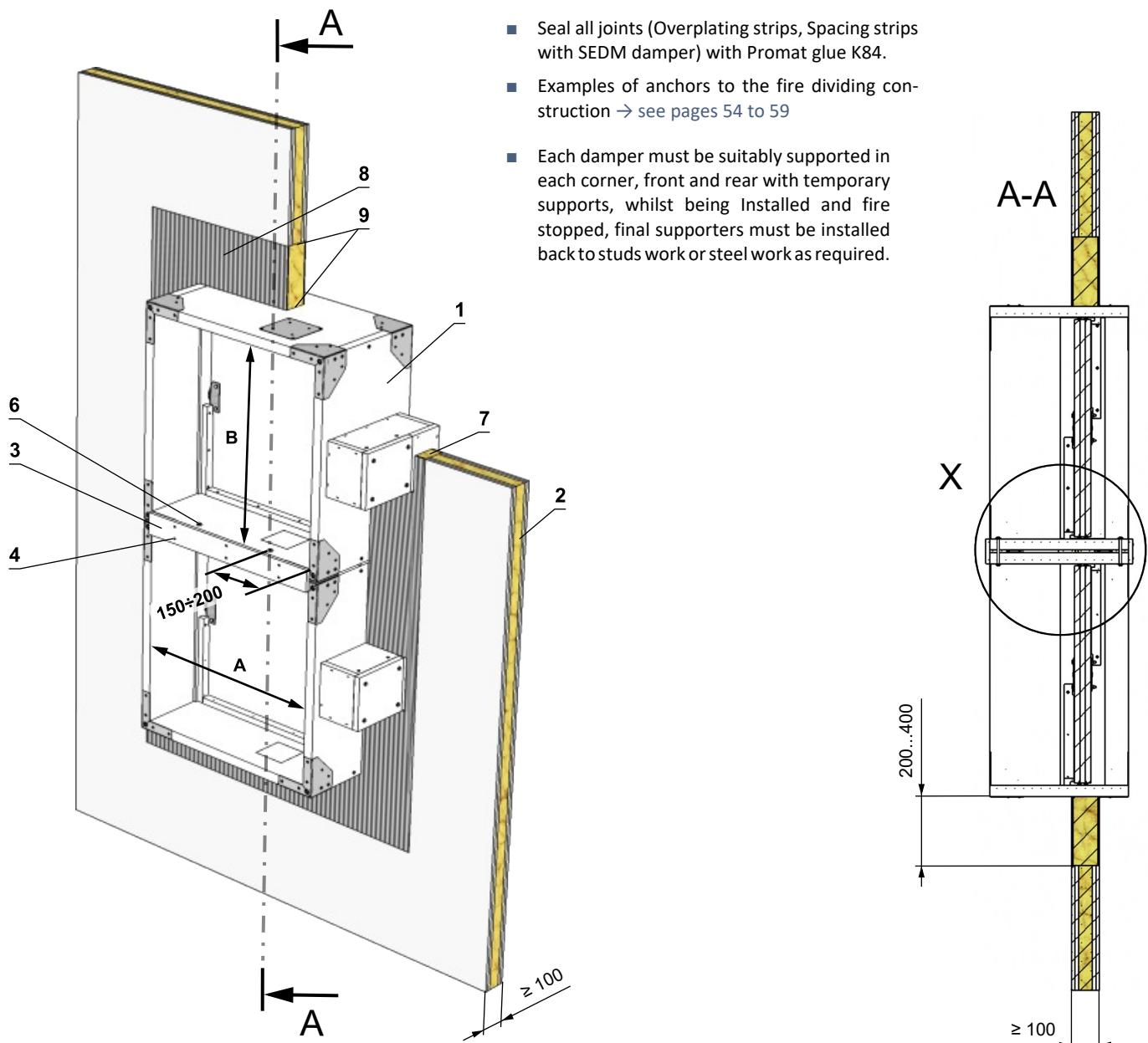


* When installing a flange, overplating strip is not installed.

- 1 SEDM
- 2 Solid wall construction
- 3 Overplating strip (e.g. Promatect-H, th. 15 mm)*
- 4 Screw UNI 4x40 mm (span 200-250 mm)
- 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 6 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm
- Ablative Coated Batt system HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.



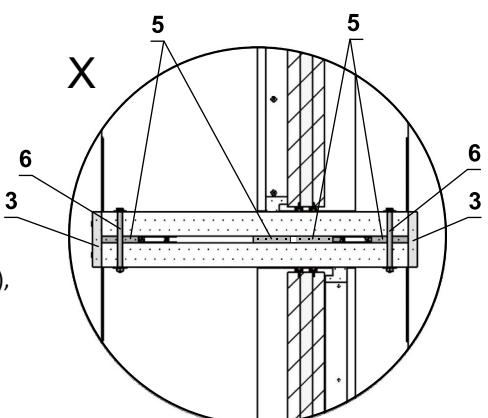
Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

2 dampers on top of each other - gypsum wall - Ablative Coated Batt system

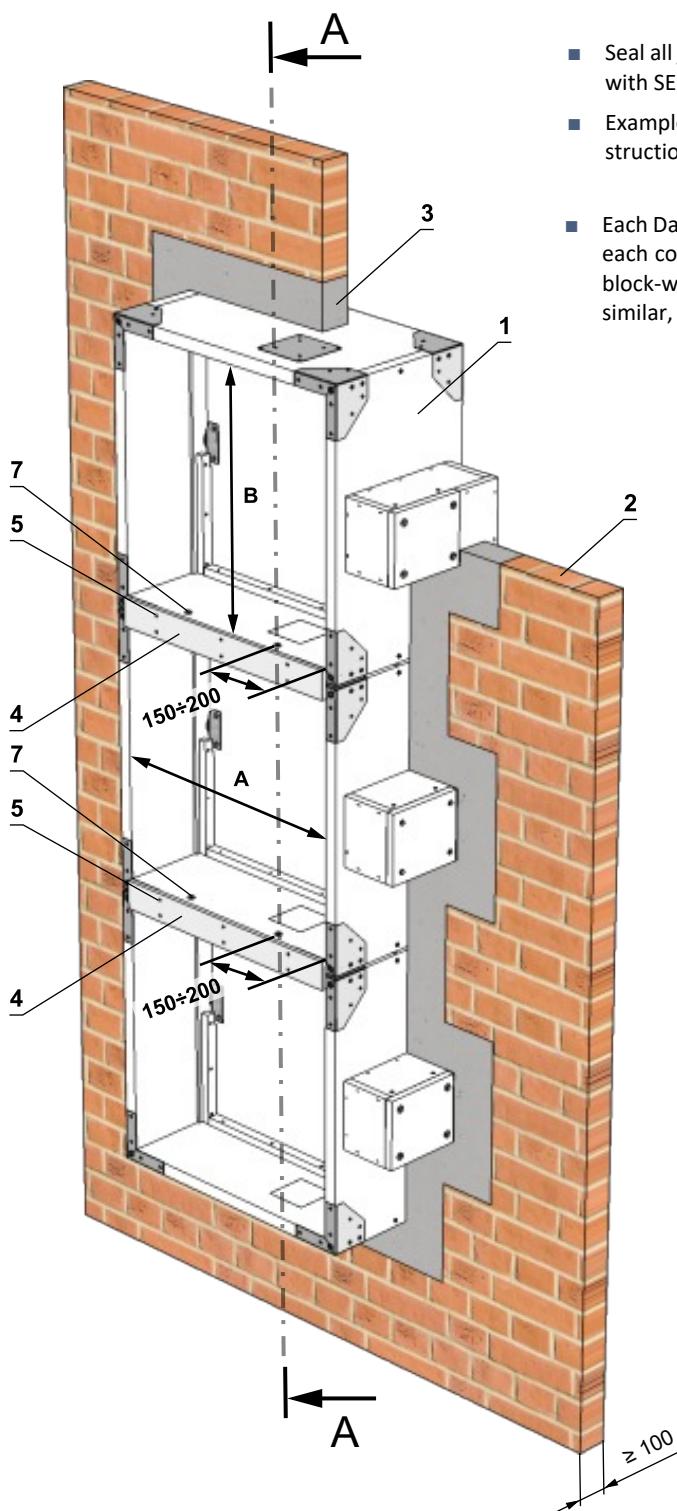
* When installing a flange, overplating strip is not installed.

- 1 SEDM
- 2 Gypsum wall construction
- 3 Overplating strip (e.g. Promatect-H, th. 15 mm)*
- 4 Screw UNI 4x40 mm (span 200-250 mm)
- 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 6 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm
- Ablative Coated Batt system HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

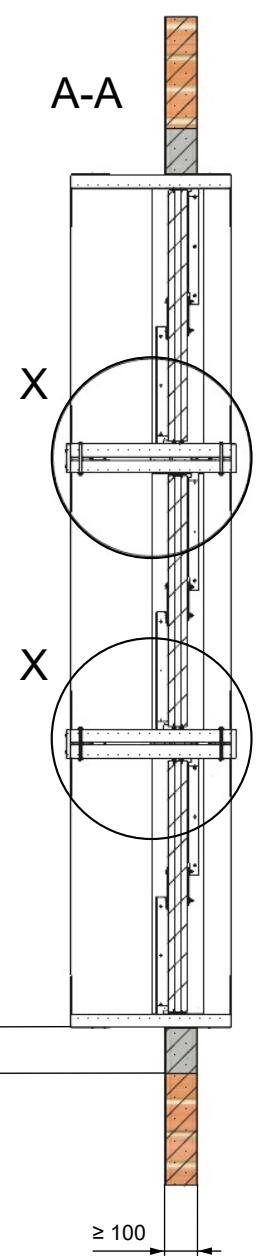
Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !



3 dampers on top of each other - solid wall - mortar or gypsum

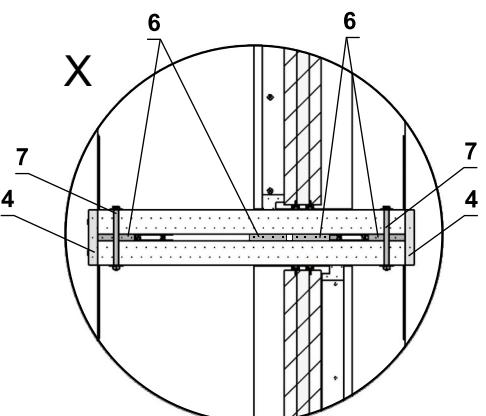


- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- Each Damper must be suitably supported in each corner front and rear with temporary block-work, temporary steel supports or similar, until gypsum has fully hardened.

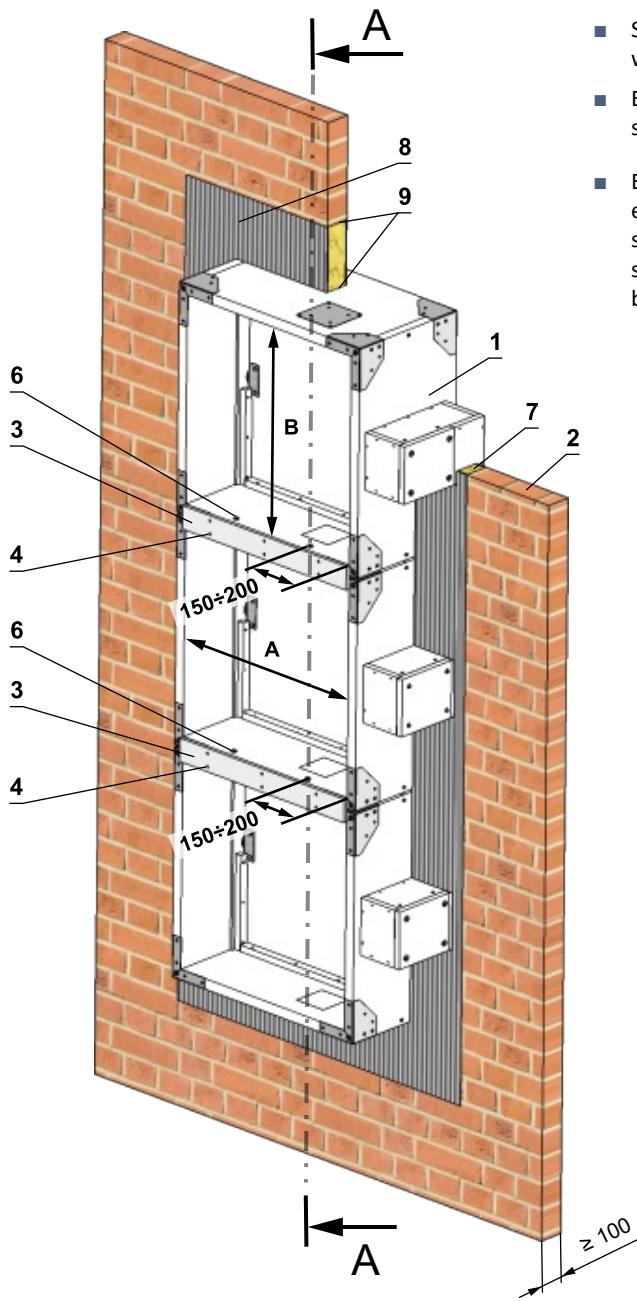


* When installing a flange, overplating strip is not installed.

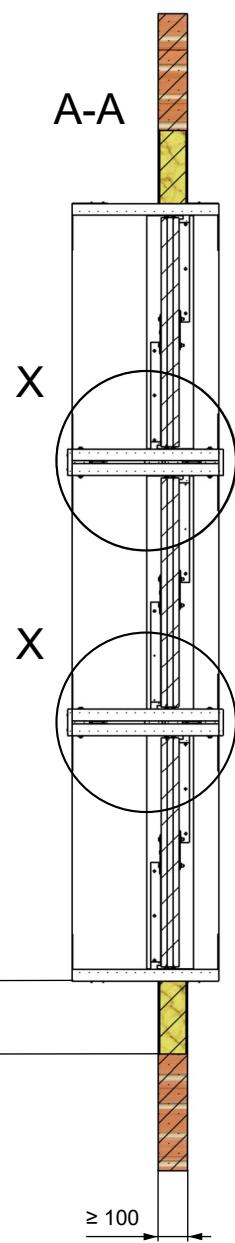
- 1 SEDM
- 2 Solid wall construction
- 3 Mortar or gypsum
- 4 Overplating strip (e.g. Promatect-H, th. 15 mm)*
- 5 Screw UNI 4x40 mm (span 200-250 mm)
- 6 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 7 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm



Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

3 dampers on top of each other - solid wall - Ablative Coated Batt system

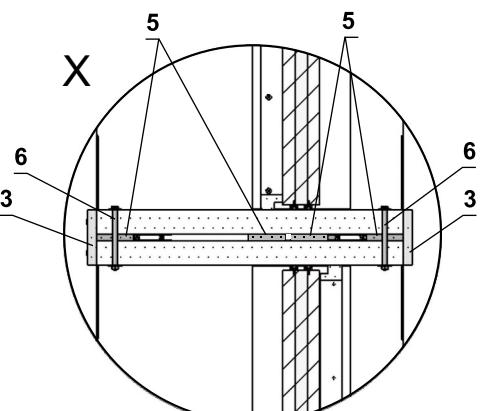
- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- Each damper must be suitably supported in each corner, front and rear with temporary supports, whilst being Installed and fire stopped, final supporters must be installed back to studs work or steel work as required.

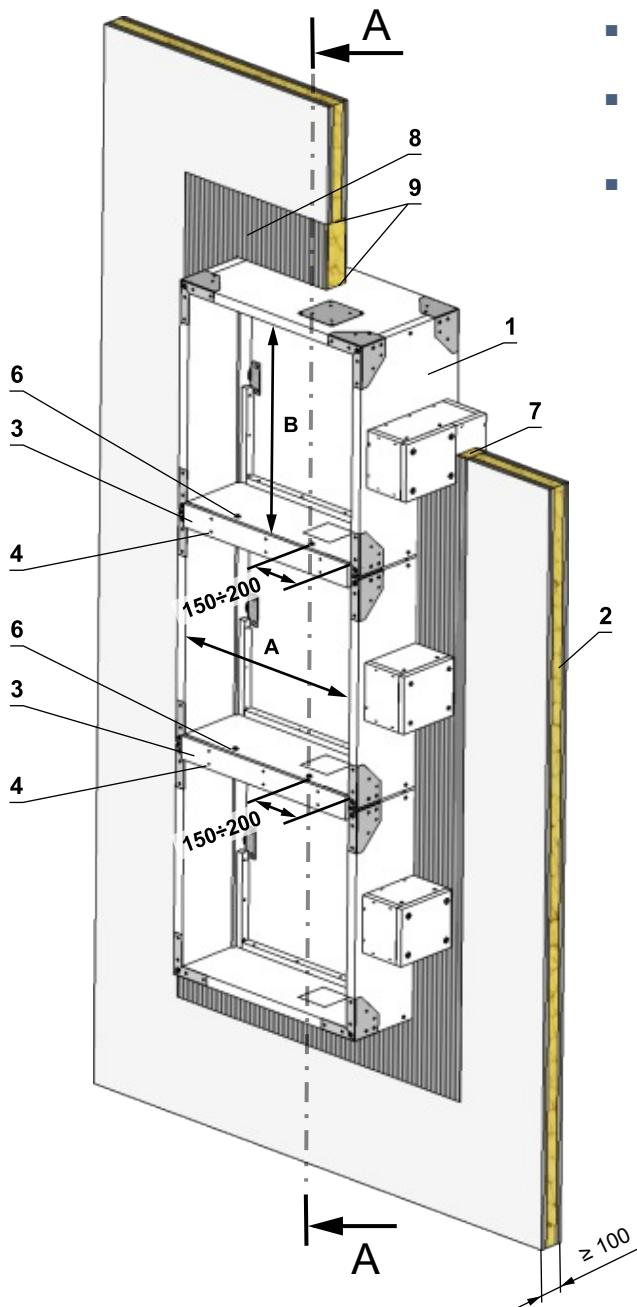


* When installing a flange, overplating strip is not installed.

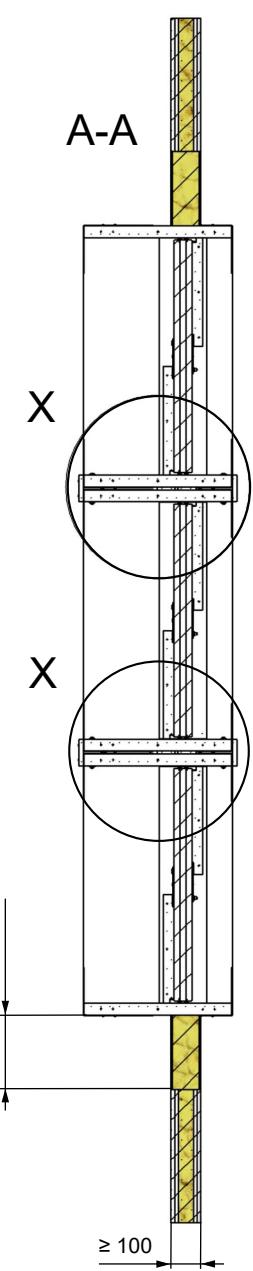
- 1 SEDM
- 2 Solid wall construction
- 3 Overplating strip (e.g. Promatect-H, th. 15 mm)*
- 4 Screw UNI 4x40 mm (span 200-250 mm)
- 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 6 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm
Ablative Coated Batt system HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !



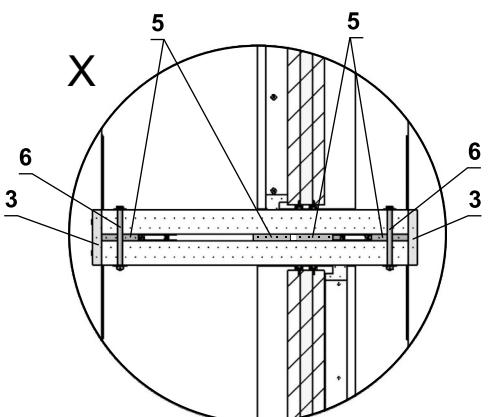
3 dampers on top of each other - gypsum wall - Ablative Coated Batt system


- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- Each damper must be suitably supported in each corner, front and rear with temporary supports, whilst being Installed and fire stopped, final supporters must be installed back to studs work or steel work as required.



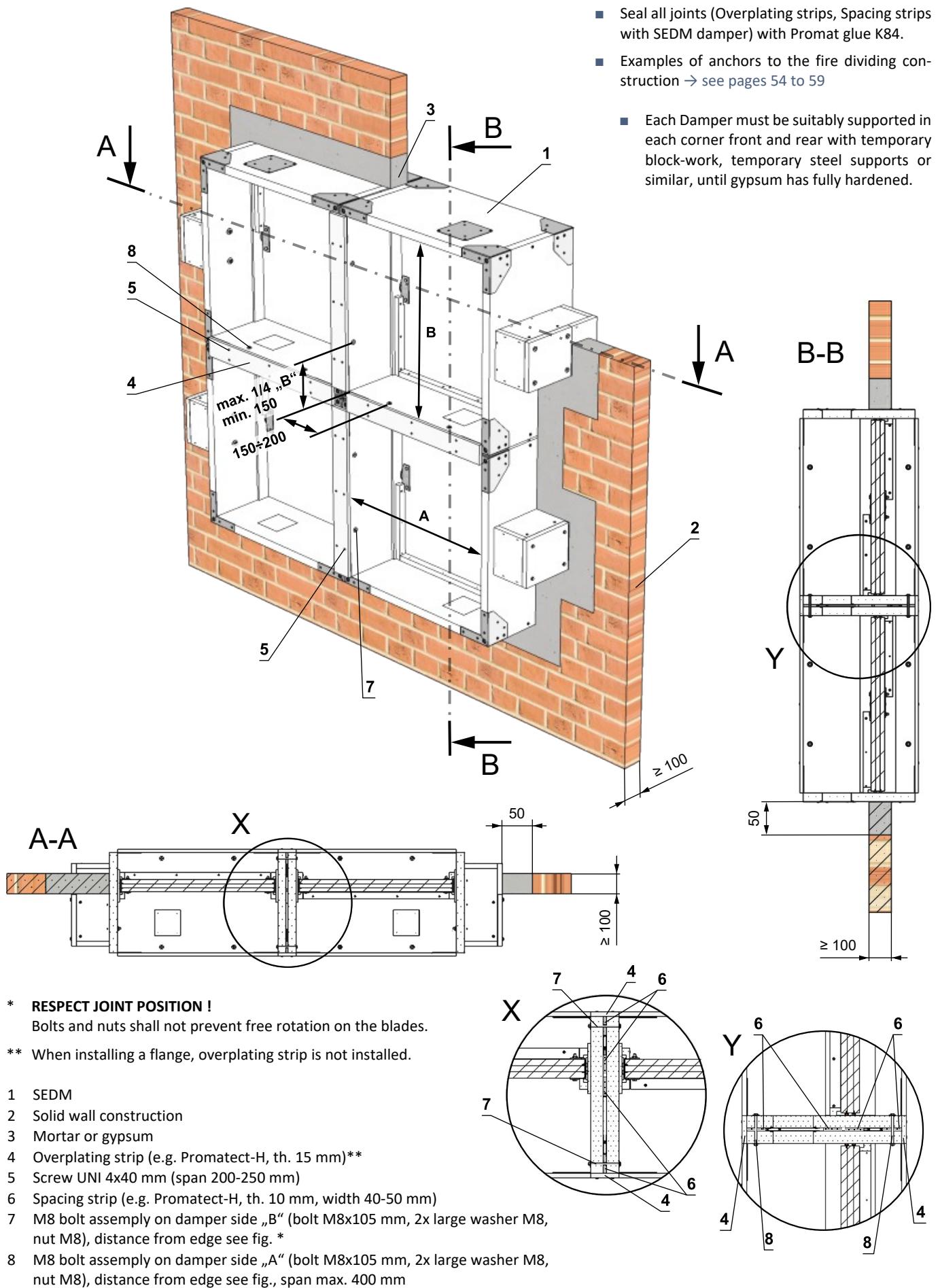
* When installing a flange, overplating strip is not installed.

- 1 SEDM
- 2 Gypsum wall construction
- 3 Overplating strip (e.g. Promatect-H, th. 15 mm)*
- 4 Screw UNI 4x40 mm (span 200-250 mm)
- 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 6 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm
Ablative Coated Batt system HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.



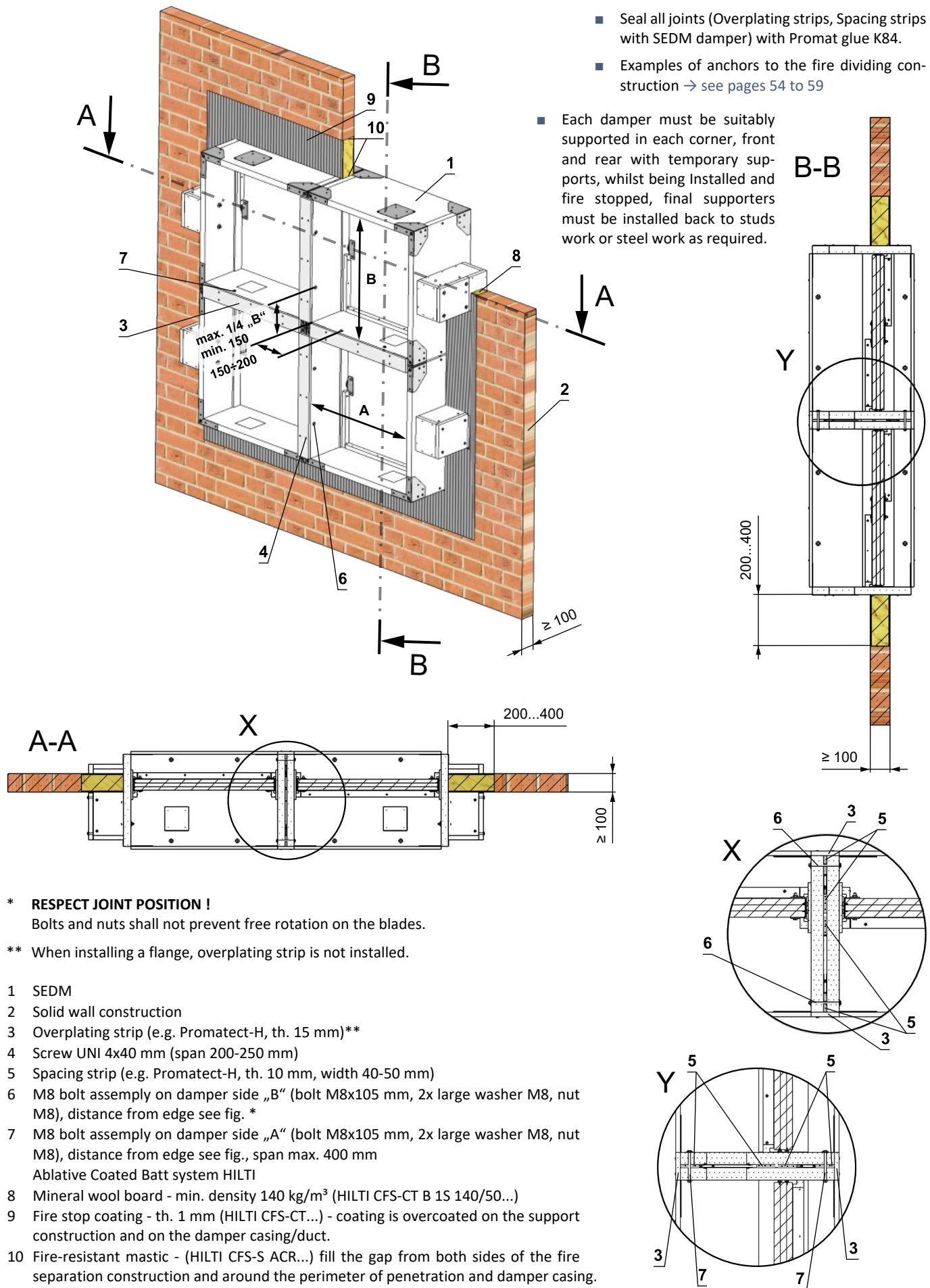
Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

4 dampers - solid wall - mortar or gypsum



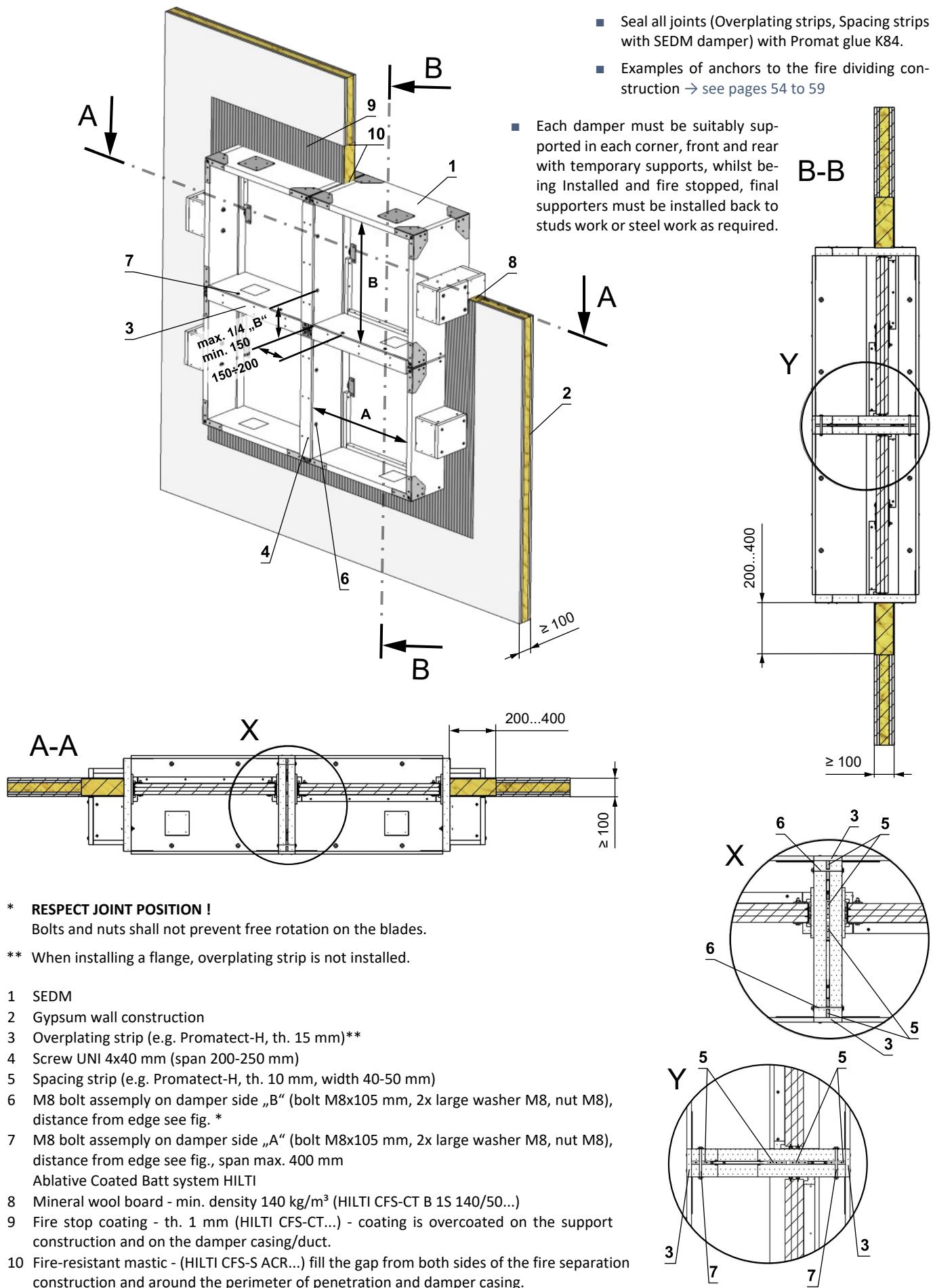
Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

4 dampers - solid wall - Ablative Coated Batt system



Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

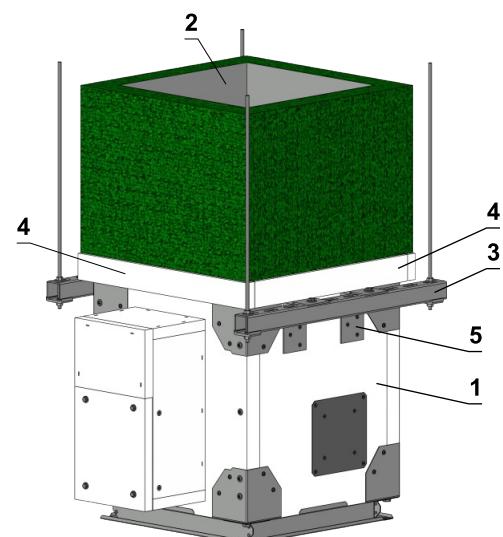
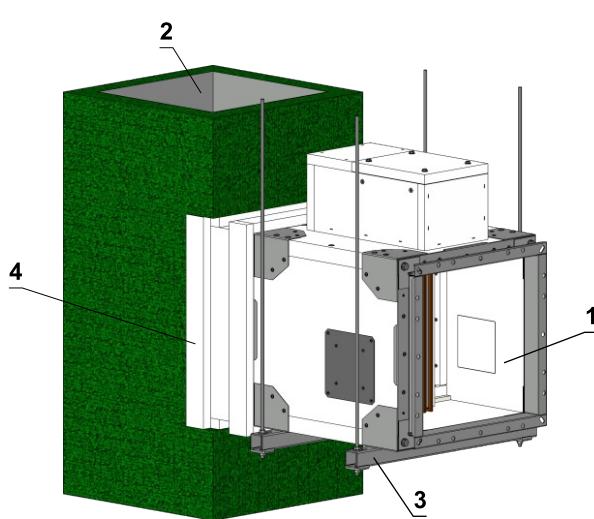
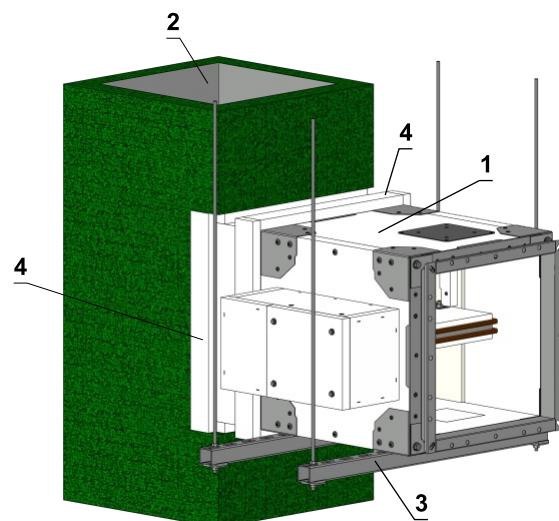
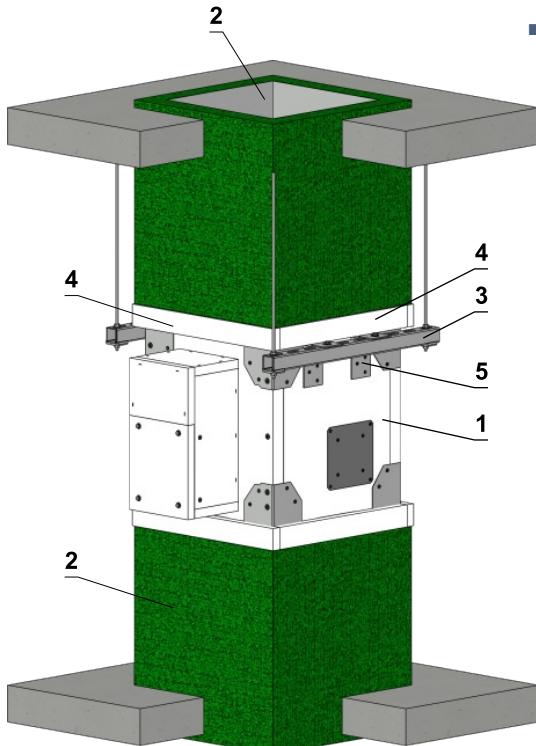
4 dampers - gypsum wall - Ablative Coated Batt system



Installation into/onto vertical or horizontal smoke extraction duct

Installation of the damper into/onto vertical steel smoke extraction duct

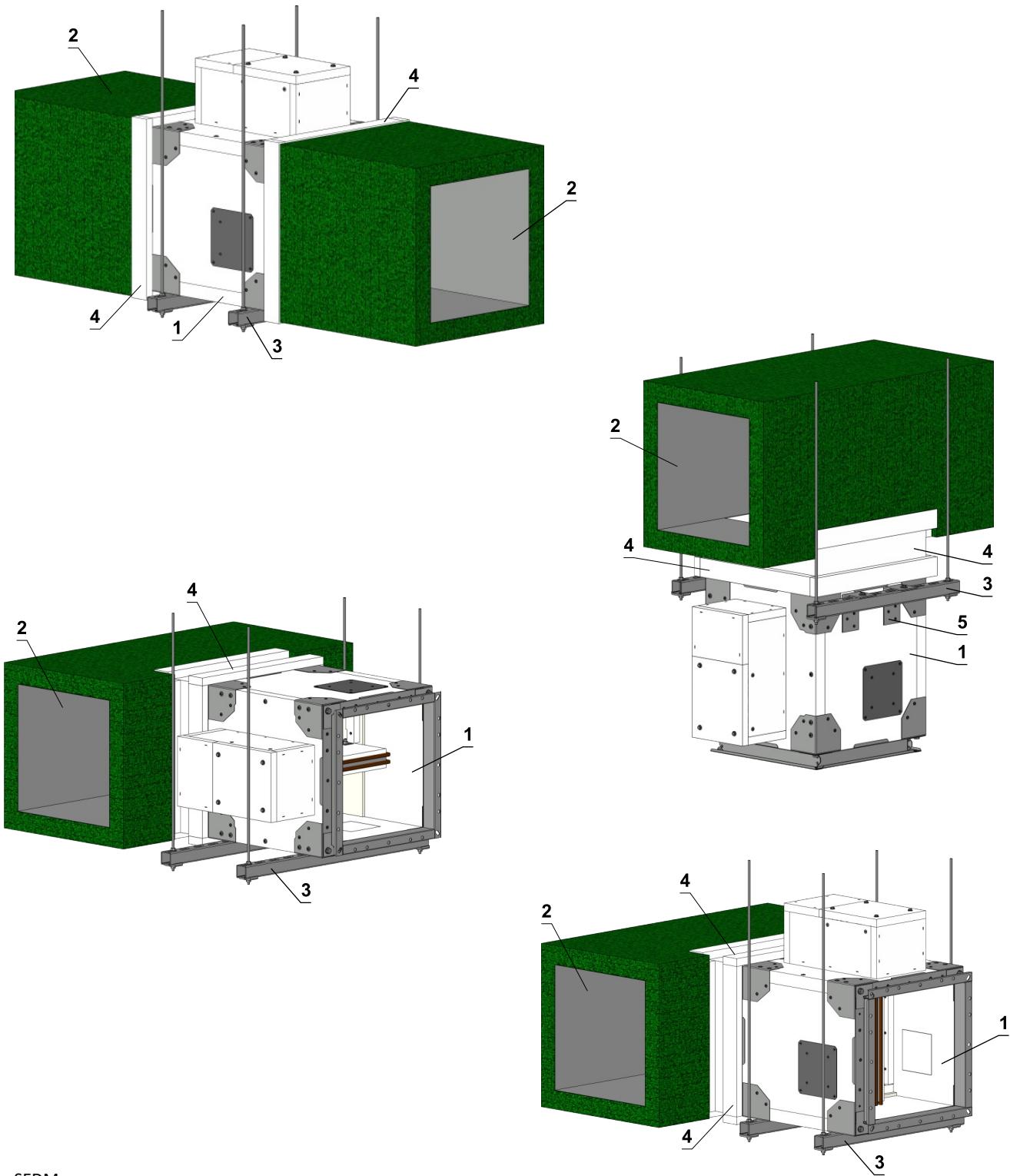
- The dampers and duct must be suspended separately.
- Number of L-holders and their placement, acc. to AxB dimension → see page 56
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- For connection of following duct → see pages 60 to 64



- 1 SEDM
- 2 Smoke extraction duct
- 3 Profile with threaded rod → see page 54
- 4 Insulating connecting strip
- 5 L-holder → see page 56

Installation of the damper into/onto horizontal steel smoke extraction duct

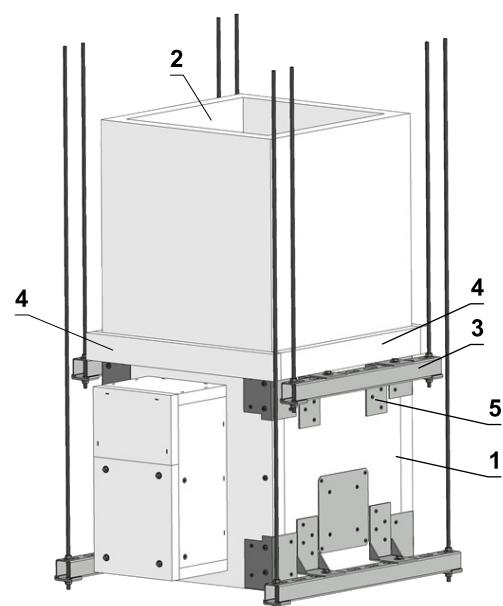
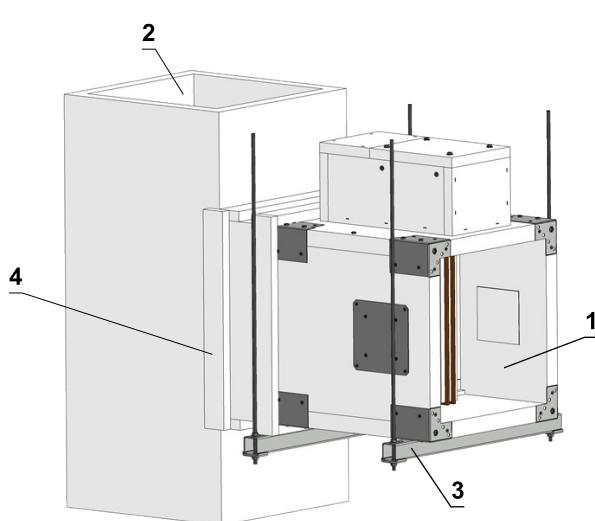
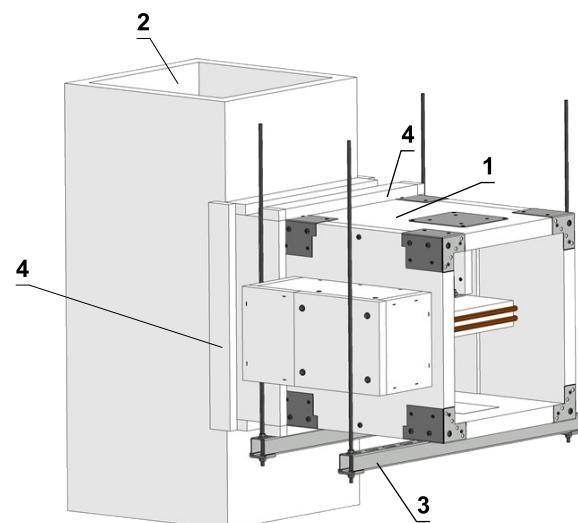
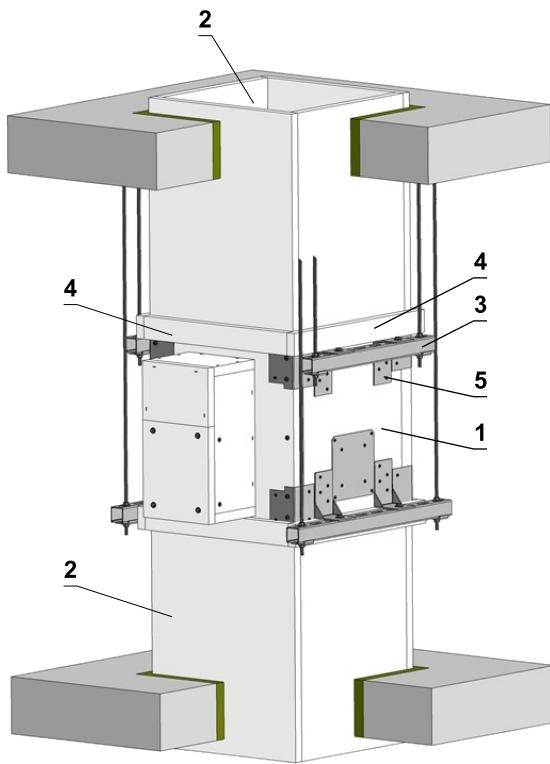
- The dampers and duct must be suspended separately.
- Number of L-holders and their placement, acc. to AxB dimension → see page 56
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- For connection of following duct → see pages 60 to 64



- 1 SEDM
- 2 Smoke extraction duct
- 3 Profile with threaded rod → see page 54
- 4 Insulating connecting strip
- 5 L-holder → see page 56

Installation of the damper into/onto vertical duct made of fire-resistant boards for smoke extraction

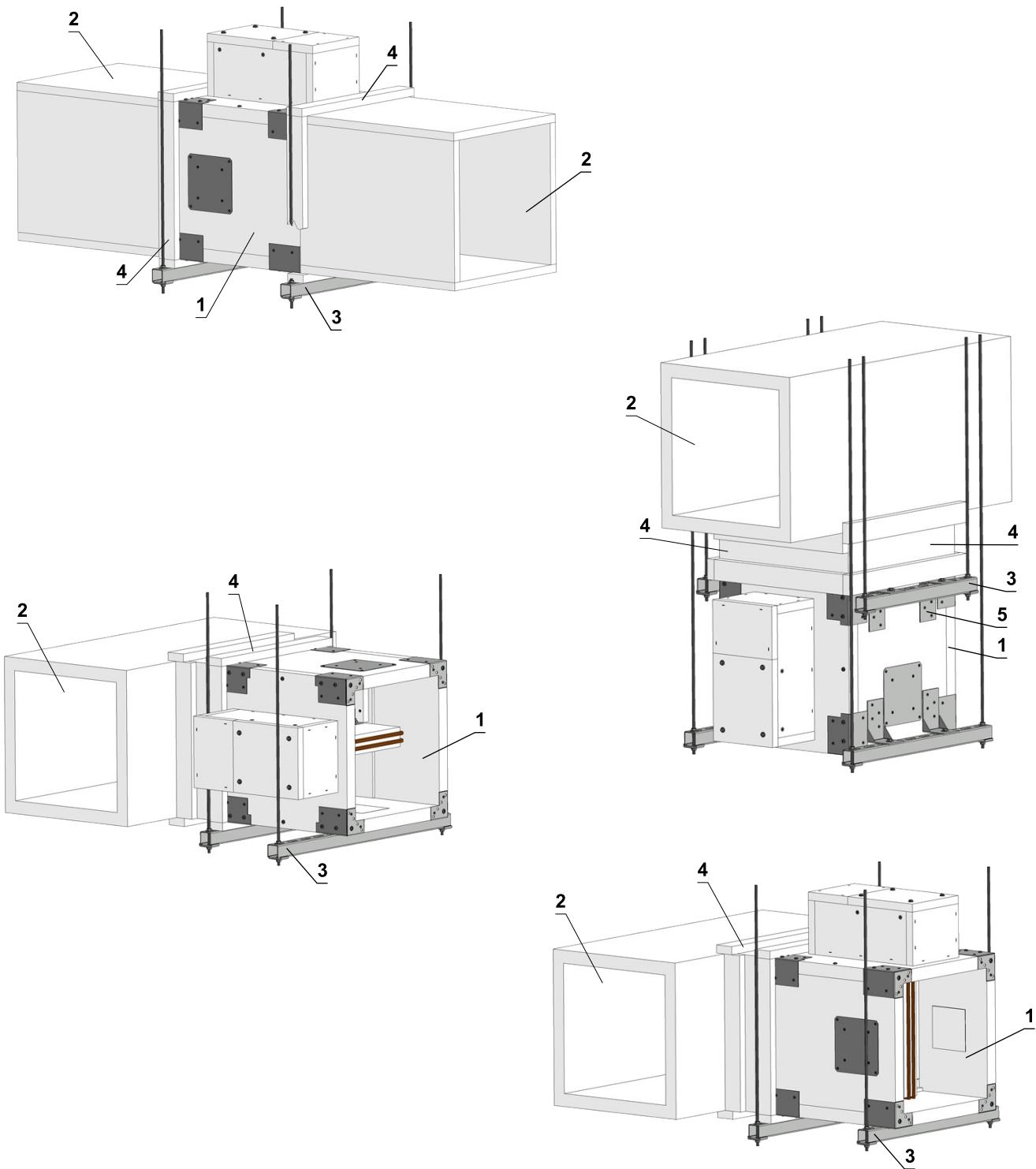
- The dampers and duct must be suspended separately.
- Number of L-holders and their placement, acc. to AxB dimension → see page 56
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- For connection of following duct → see pages 60 to 64



- 1 SEDM
- 2 Smoke extraction duct
- 3 Profile with threaded rod → see page 54
- 4 Insulating connecting strip
- 5 L-holder → see page 56

Installation of the damper into/onto horizontal duct made of fire-resistant boards for smoke extraction

- The dampers and duct must be suspended separately.
- Number of L-holders and their placement, acc. to AxB dimension → see page 56
- Examples of anchors to the fire dividing construction → see pages 54 to 59
- For connection of following duct → see pages 60 to 64



- 1 SEDM
- 2 Smoke extraction duct
- 3 Profile with threaded rod → see page 54
- 4 Insulating connecting strip
- 5 L-holder → see page 56

V. SUSPENSION SYSTEMS

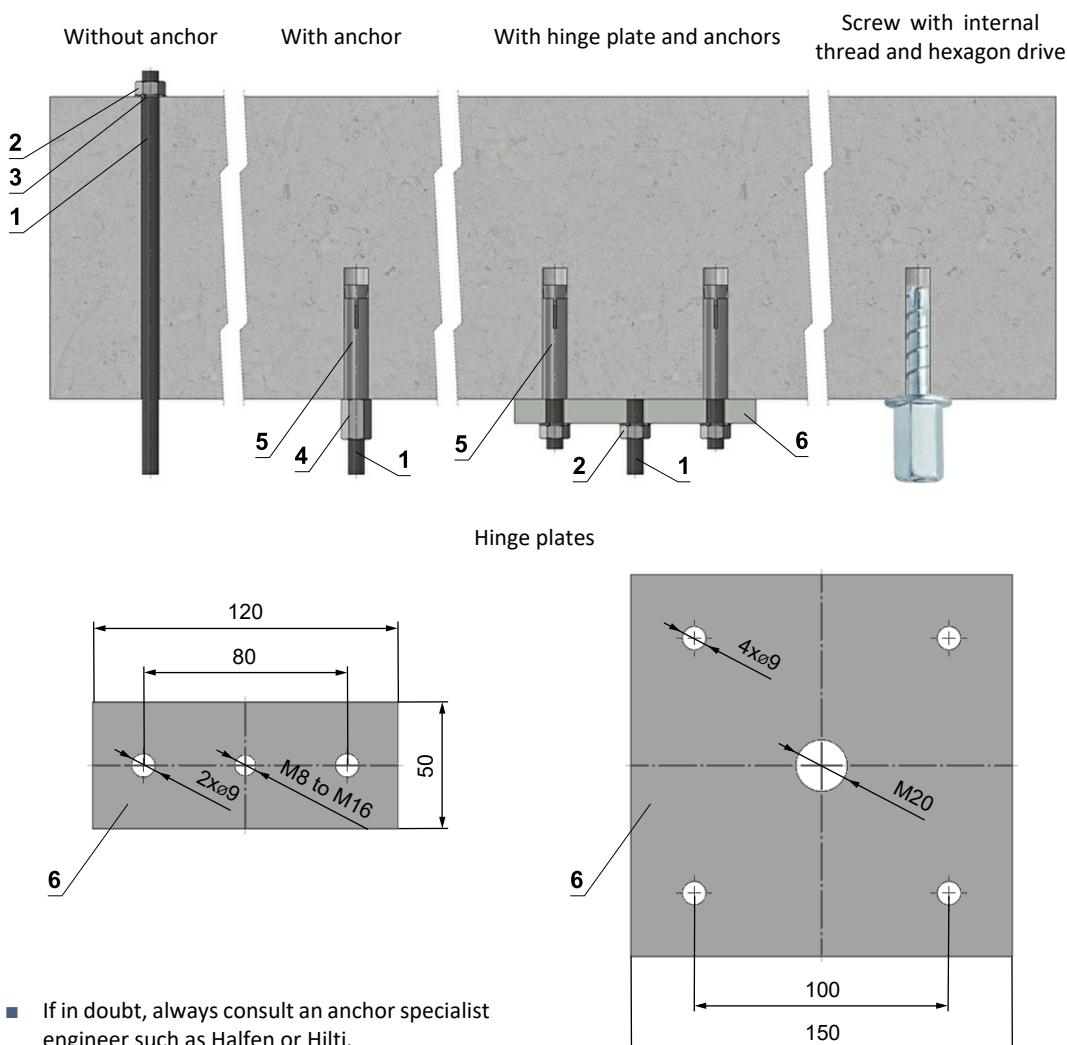
Mounting to the ceiling wall

- The dampers must be suspended using threaded rods and mounting profiles. Their dimensioning depend on the weight of the damper.
- The dampers and the duct must be suspended separately.
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct

to the damper flanges is absolutely excluded. Adjacent duct must be suspended or supported, as required by the duct suppliers.

- Threaded rods longer than 1,5 m must be protected by fire insulation.

Examples of anchoring to the ceiling construction Follow the instructions of fixing specialist or installation company

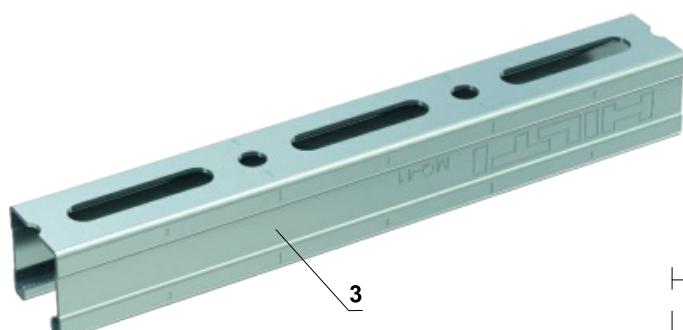
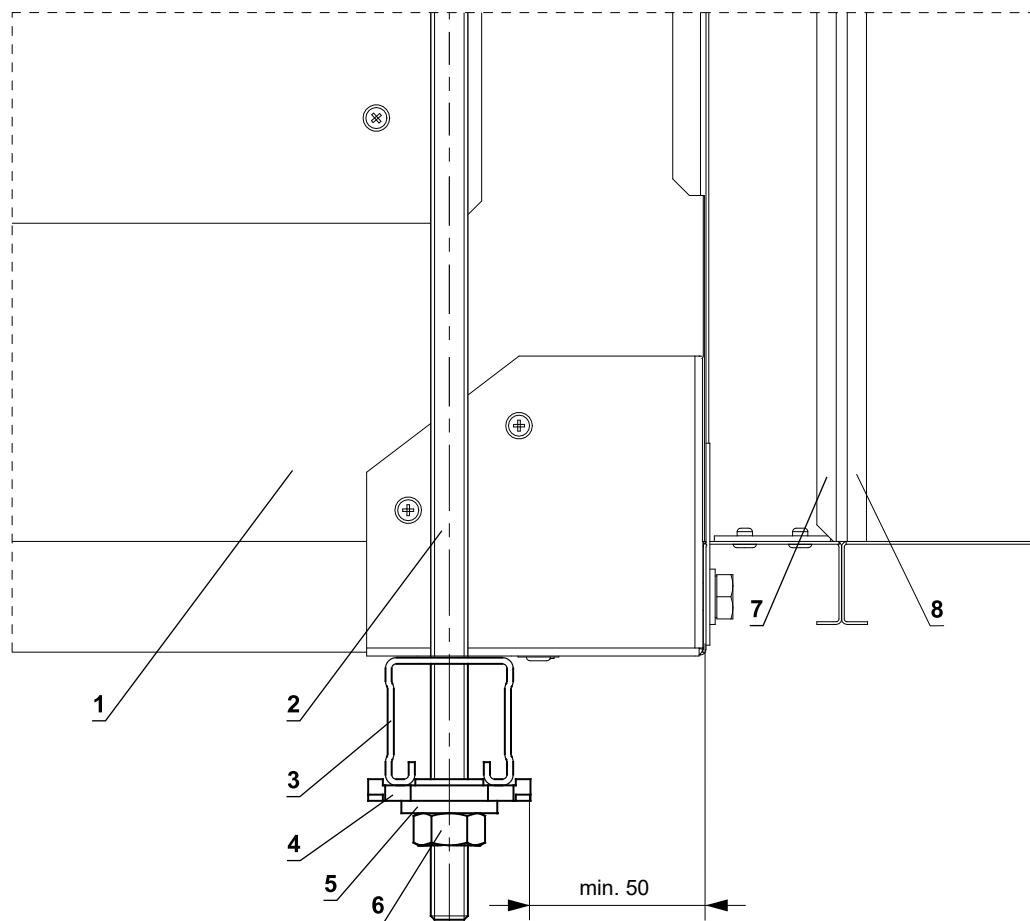


- If in doubt, always consult an anchor specialist engineer such as Halfen or Hilti.

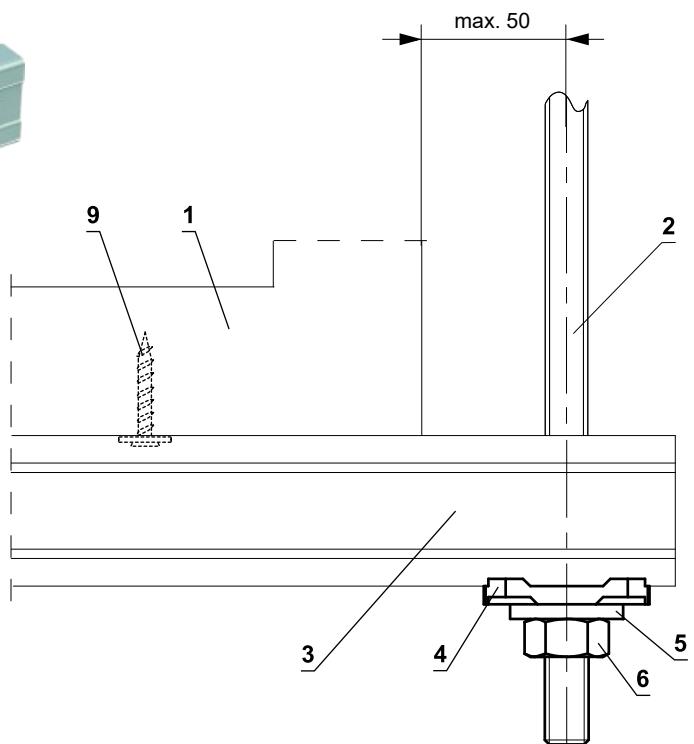
Load capacities of threaded rods at the required fire resistance 60 min. < t ≤ 120 min.

Size	As [mm ²]	Weight [kg]	
		for 1 rod	for 2 rods
M8	36,6	22	44
M10	58	35	70
M12	84,3	52	104
M16	157	96	192
M18	192	117	234
M20	245	150	300

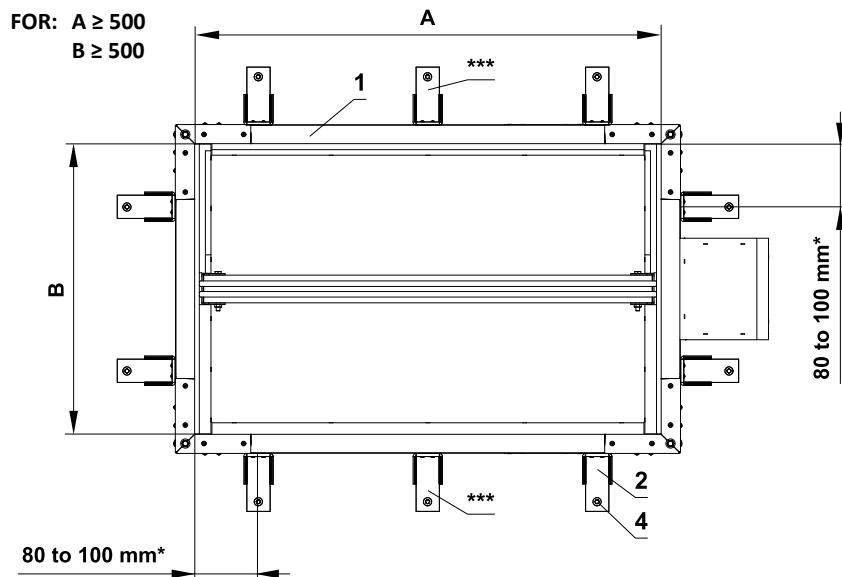
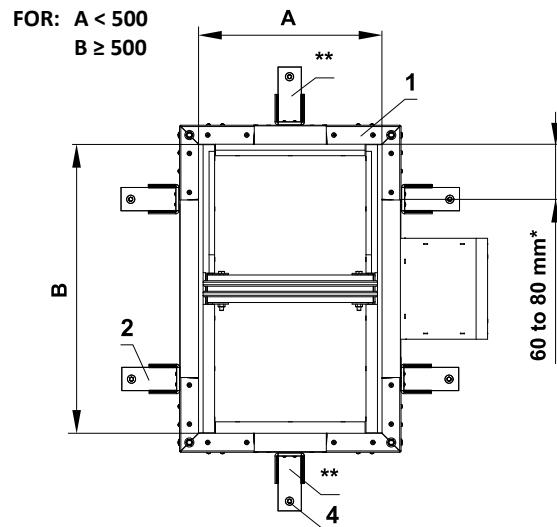
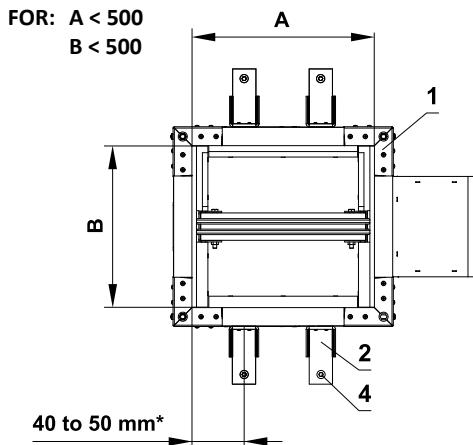
- 1 Threaded rod M8 - M20
- 2 Nut M8 - M20
- 3 Washer for M8 - M20
- 4 Coupling Nut M8 - M20
- 5 Anchor
- 6 Hinge plate - min. thickness 10 mm
- 7 Concrete screw tested for fire resistance R30-R90, max. Tension up to 0.75 KN (length 35 mm)

Example of placing of mounting profiles HILTI

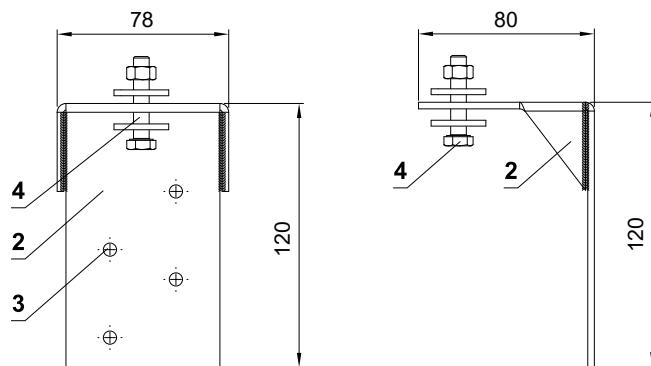
- 1 SEDM
- 2 Threaded rod M8 - M12
- 3 Support HILTI MQ-41 or MQ-41/3
- 4 Bored plate HILTI MQZ-L
- 5 Washer for M8 - M12
- 6 Nut M8 - M12
- 7 Flange of SEDM
- 8 Flange of duct
- 9 Self-tapping screw 5x30 mm and 1 pcs large washer M5 (for additional fixing, prevents the damper from sliding off the support - not necessary use)



Fixing SEDM according to size, with L-holder - fixing on wall / ceiling

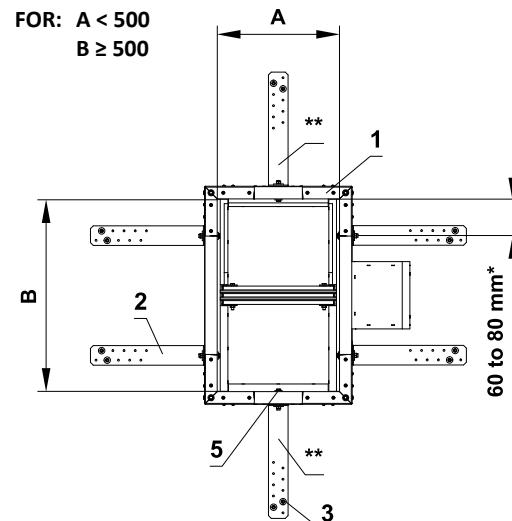
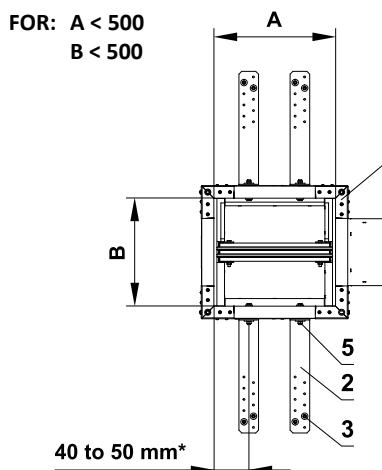


L-holder for connecting damper on the wall / ceiling (optional accessories MANDIK, a.s.)

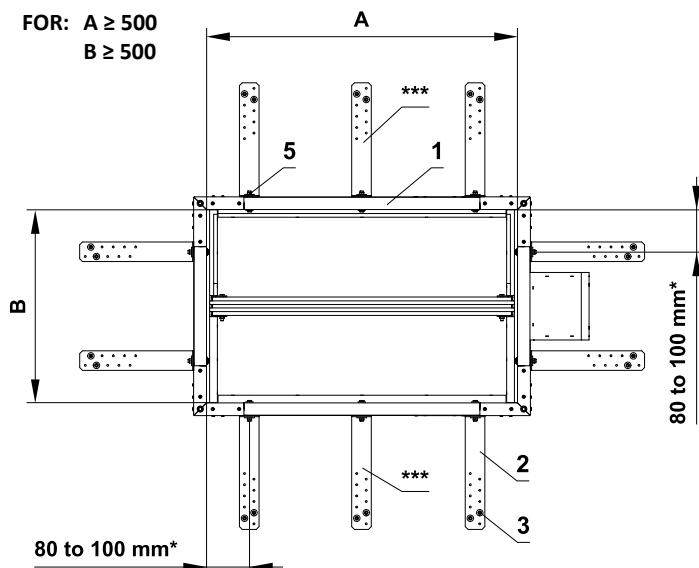


- 1 SEDM
- 2 L-holder - optional accessories from MANDIK, a.s.
- 3 Holes for screw UNI min. 5x30 mm for fastening L-holder to damper body
- 4 M8 bolt assembly (bolt min. M8x60 mm, 2 pcs large washer M8, nut M8) or Anchor to concrete, → see page 35

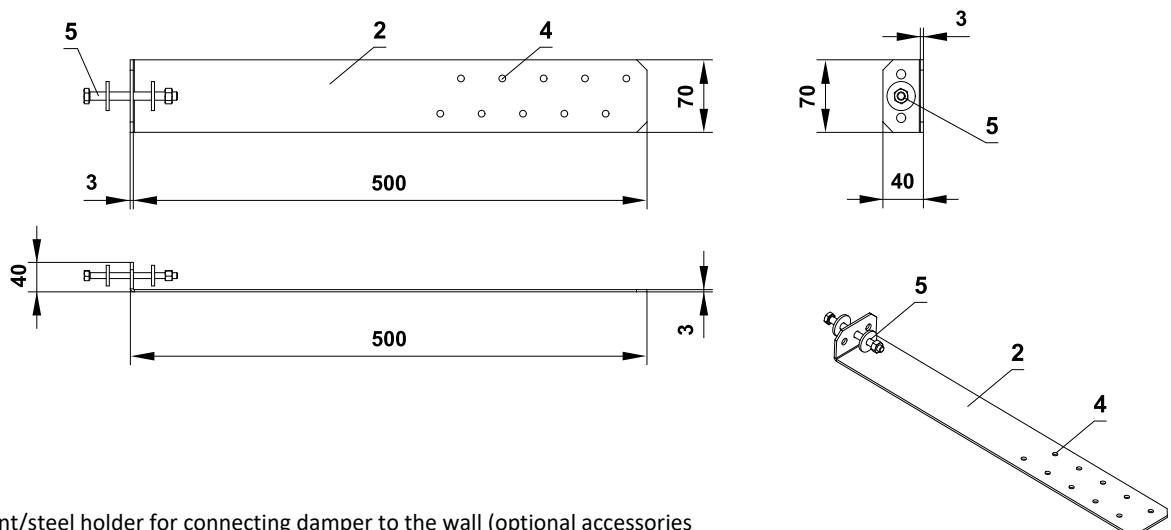
Fixing SEDM according to size - fixing to solid / gypsum or ceiling construction



- * From inner edge of the damper to the center of the holder, on both sides / opposite sides (mirrored)
- ** 1 holder to CENTER damper part "A" and on opposite sides (mirrored)
- *** In case of $A \geq 1000$, add holders to the center of the "A" side.



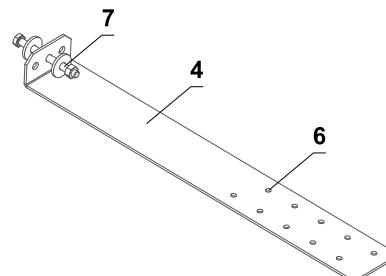
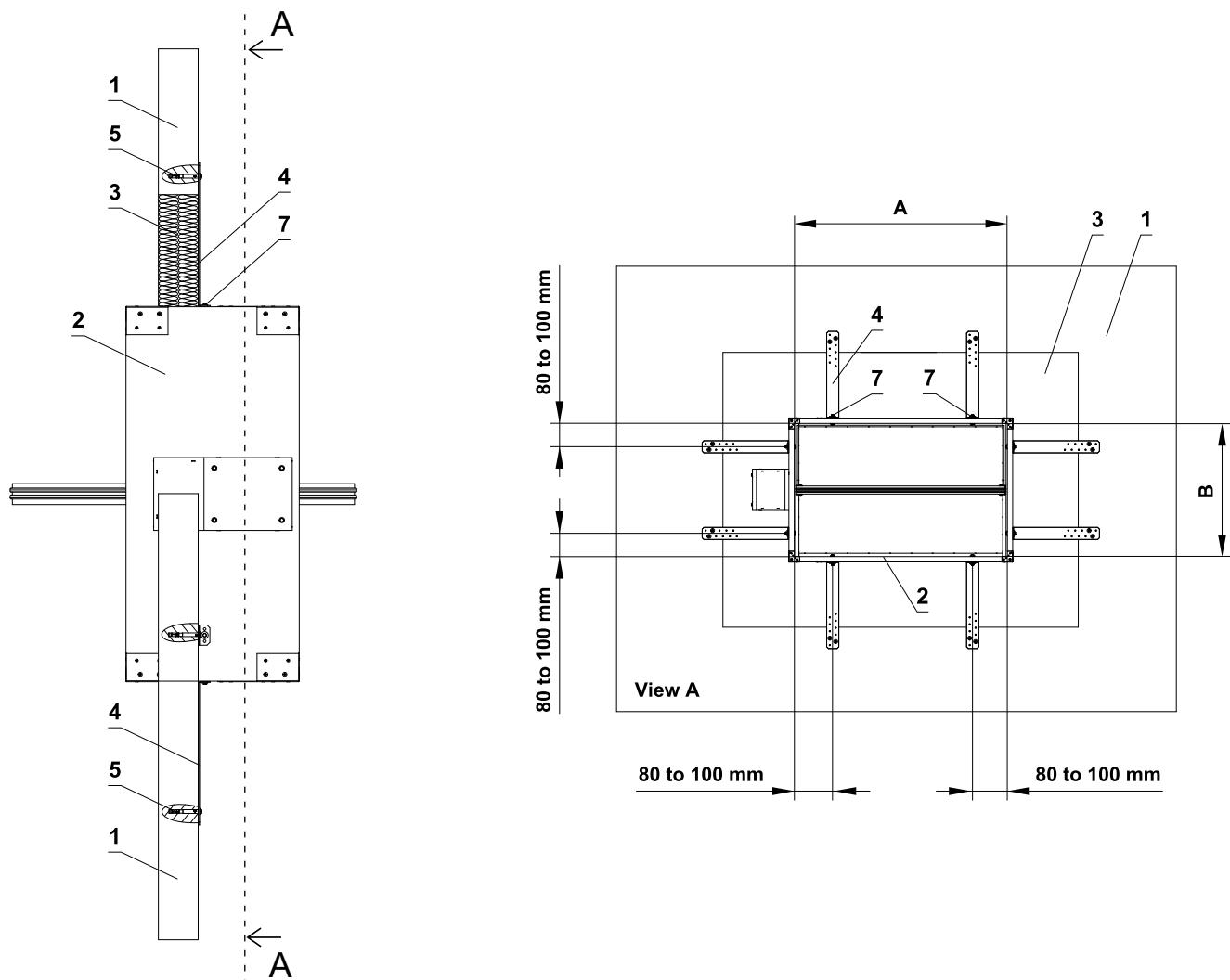
Fixing element/steel holder for connecting damper to the construction (optional accessories MANDIK, a.s.)



- 1 SEDM
- 2 Fixing element/steel holder for connecting damper to the wall (optional accessories MANDIK, a.s. or sheet metal min. thickness 2 mm and min. width 60 mm)
- 3 Anchor to concrete min. M6 or Screw UNI 6x60 mm to Gypsum grid from "C" profile
- 4 Installation holes
- 5 M8 bolt assembly (bolt M8x55 mm, 2 pcs large washer M8, nut M8)

■ Details of fixing the holder to the construction → see pages 58 to 59

Fixing SEDM to the solid (ceiling) wall construction with Ablative Coated Batt system

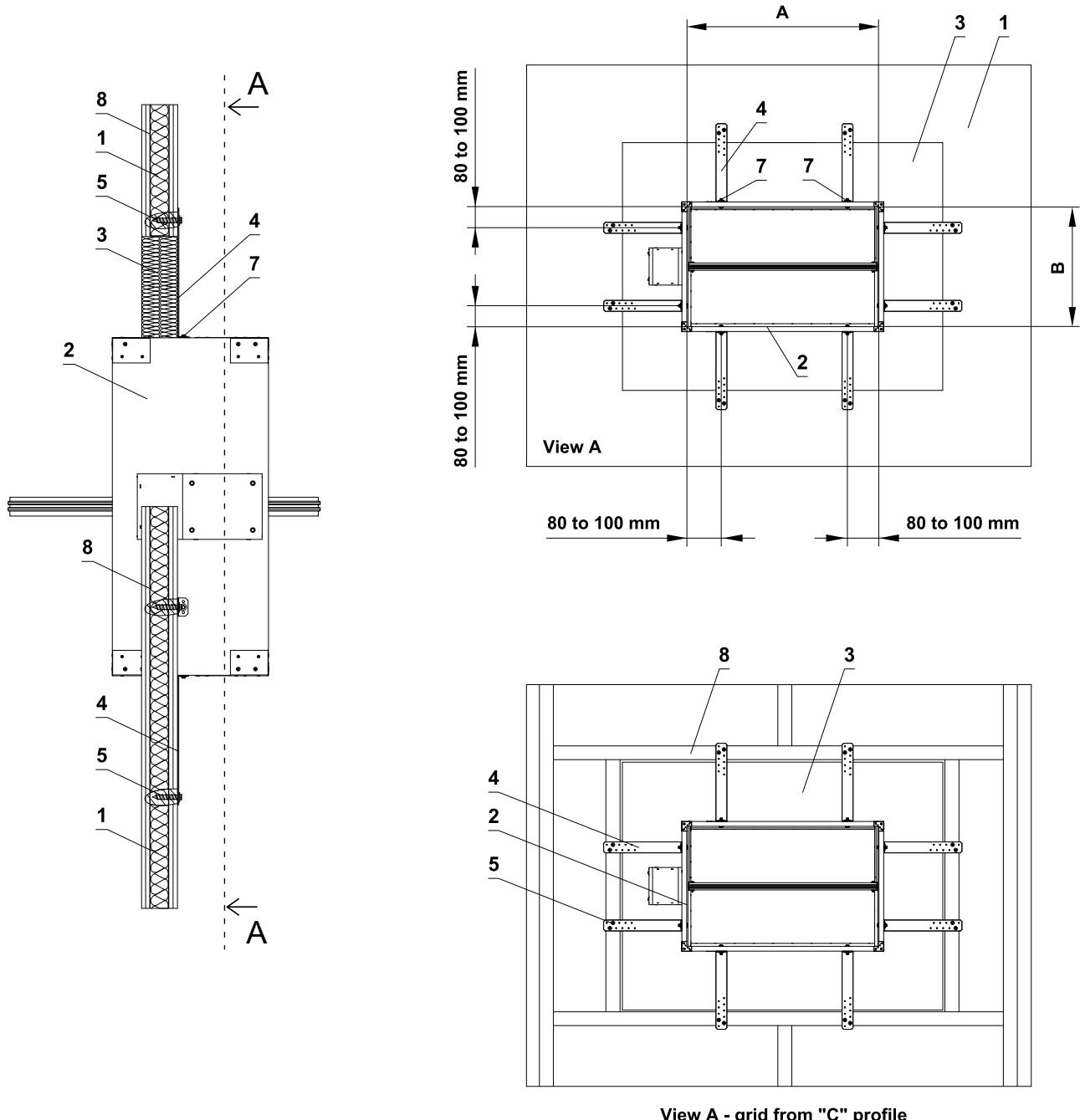
*** RESPECT JOINT POSITION !**

Bolts and nuts shall not prevent free rotation on the blades.

- 1 Solid wall construction
- 2 SEDM
- 3 Ablative Coated Batt system
- 4 Fixing element/steel bracket for connecting damper to the wall (optional accessories MANDIK, a.s. or sheet metal min. thickness 2 mm and min. width 60 mm). Full drawing of bracket, → see page 57
- 5 Anchor to concrete min. M6
- 6 Installation holes
- 7 M8 bolt assembly (bolt M8x55 mm, 2 pcs large washer M8, nut M8) *

- The method of mounting must meet the minimum requirements for attachment in accordance with national regulations.

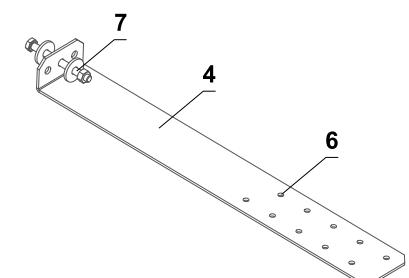
Fixing SEDM to the gypsum wall construction with Ablative Coated Batt system



* RESPECT JOINT POSITION !

Bolts and nuts shall not prevent free rotation on the blades.

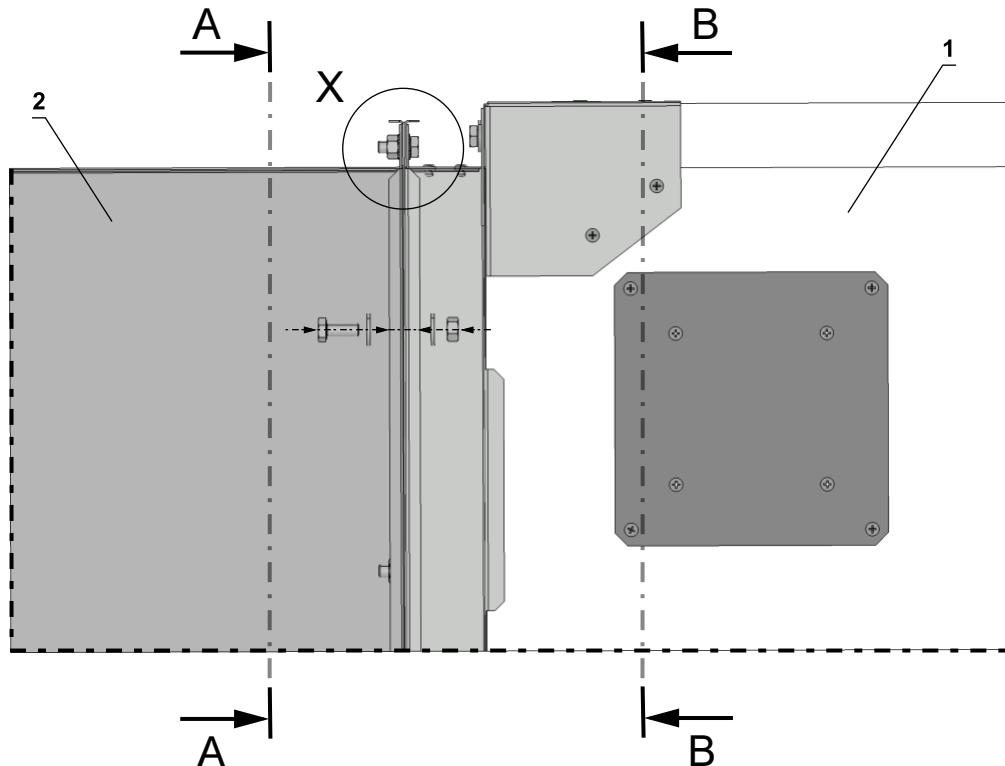
- 1 Gypsum wall construction
- 2 SEDM
- 3 Ablative Coated Batt system
- 4 Fixing element/steel bracket for connecting damper to the wall (optional accessories MANDIK, a.s. or sheet metal min. thickness 2 mm and min. width 60 mm). Full drawing of bracket, → see page 57
- 5 Screw UNI 6x60 mm
- 6 Installation holes
- 7 M8 bolt assembly (bolt M8x55 mm, 2 pcs large washer M8, nut M8) *
- 8 Gypsum grid from "C" profile



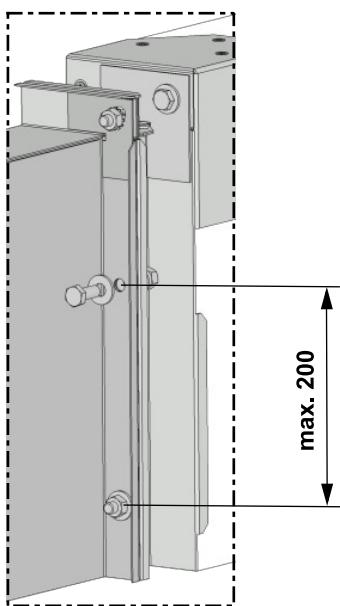
- The method of mounting must meet the minimum requirements for attachment in accordance with national regulations.

Example of duct connection

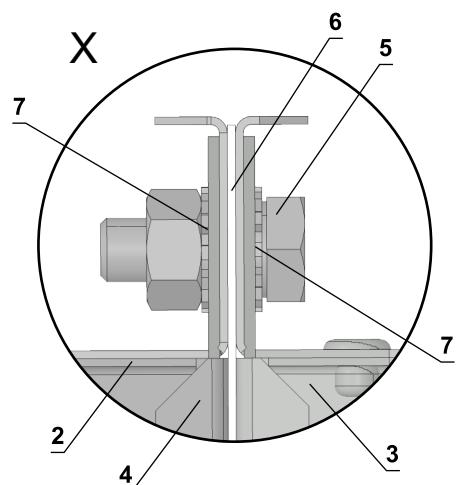
Connection to smoke extract duct acc. to EN 1366-8 (MULTI) / to EN 1366-9 (SINGLE)



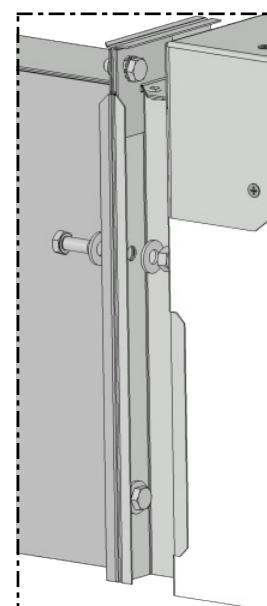
A-A



Electrically conductive connection



B-B

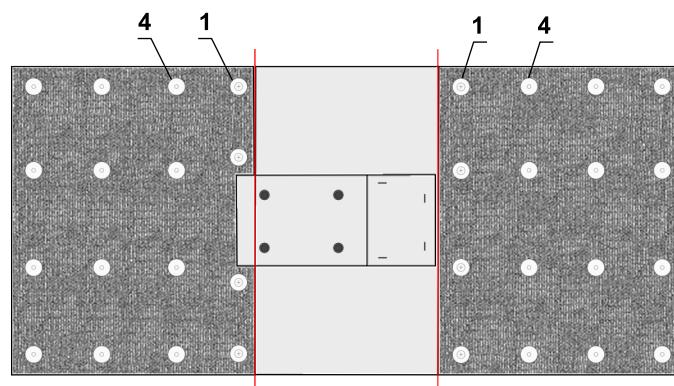
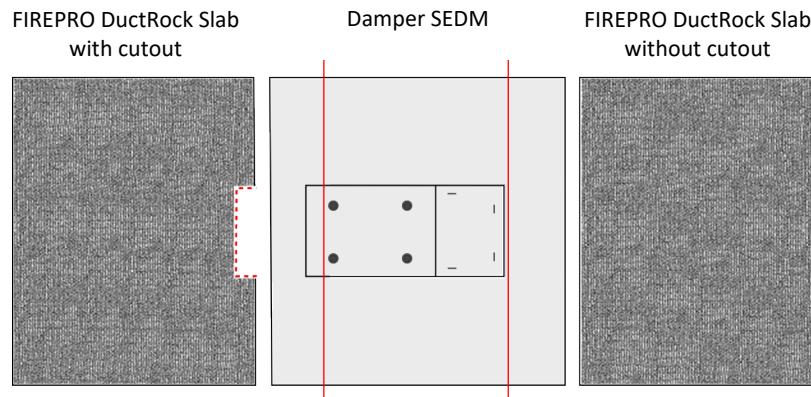
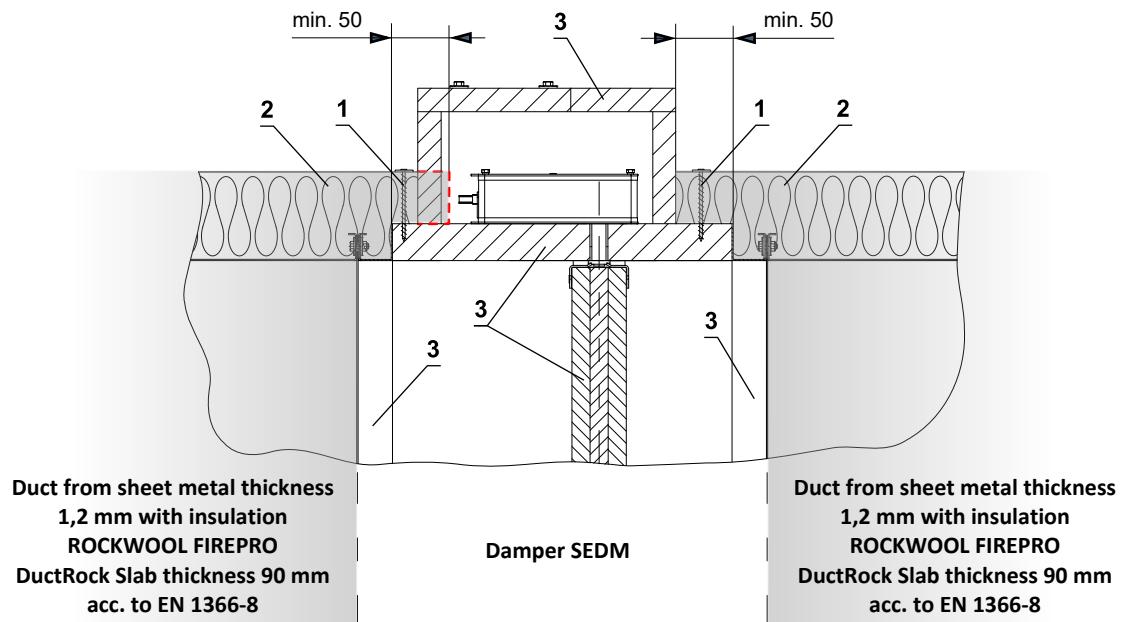


- 1 SEDM
- 2 Smoke extraction duct - tested according to EN 1366-8 or EN 1366-9
- 3 Flange of SEDM
- 4 Flange of duct
- 5 M8 bolt assembly (bolt M8x20 mm, 2 pcs large washer M8, nut M8) *
- 6 Ceramic self-adhesive tape (FJ 120 Pyrosil B 170-250 kg/m³ - Tremco-illbruck) or equivalent
- 7 Lock washers M8

* min. one connection must be electrically conductive

Example of connection SEDM damper in steel duct with insulation ROCKWOOL FIREPRO DuctRock Slab

- Connect the joints of stone wool plates with ROCKWOOL FIREPRO Glue, secure with screws and welding pins at max. spacings of 250 mm. Board joints must be covered using ROCKWOOL black aluminium foil tape. Follow duct supplier's instructions and insulation.

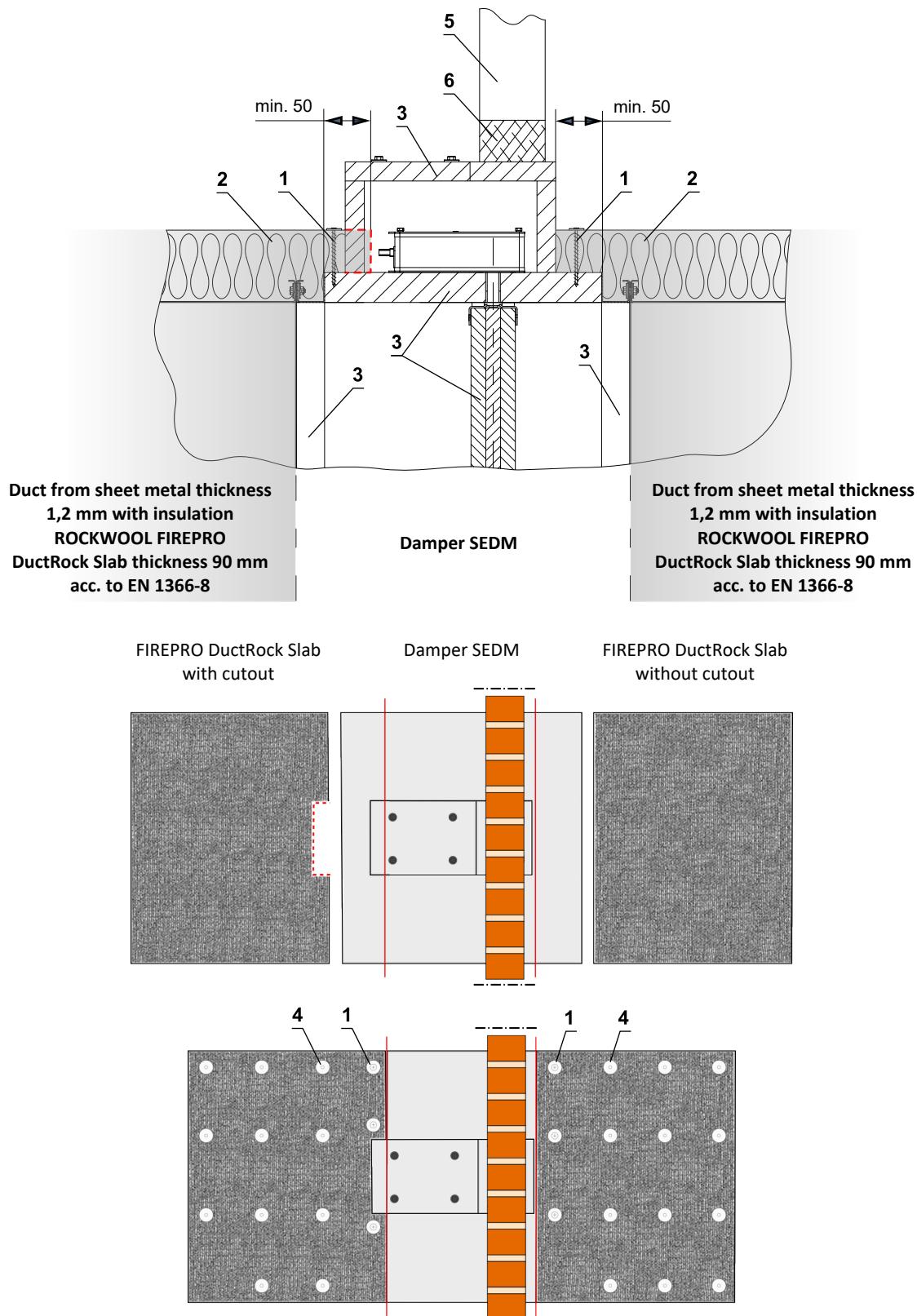


- 1 Universal screw min. 5x70 mm, max. spacing 250 mm
- 2 ROCKWOOL FIREPRO DuctRock Slab th. 90 mm acc. to EN 1366-8
- 3 Part of SEDM
- 4 Welding pins at max. spacings of 250 mm

Insulation cut-out area around the actuator cover

Example installed SEDM damper in fire separating construction and connection to steel duct with insulation ROCKWOOL FIREPRO DuctRock Slab

- Connect the joints of stone wool plates with ROCKWOOL FIREPRO Glue, secure with screws and welding pins at max. spacings of 250 mm. Board joints must be covered using ROCKWOOL black aluminium foil tape. Follow duct supplier's instructions and insulation.

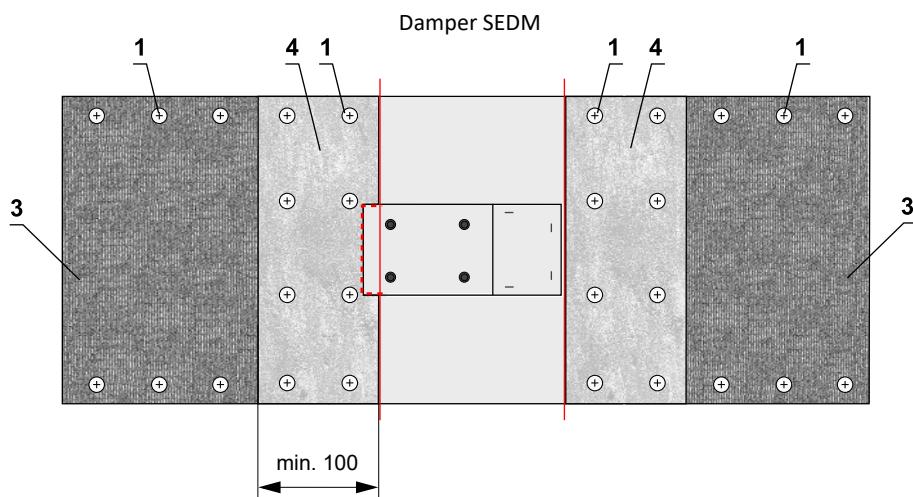
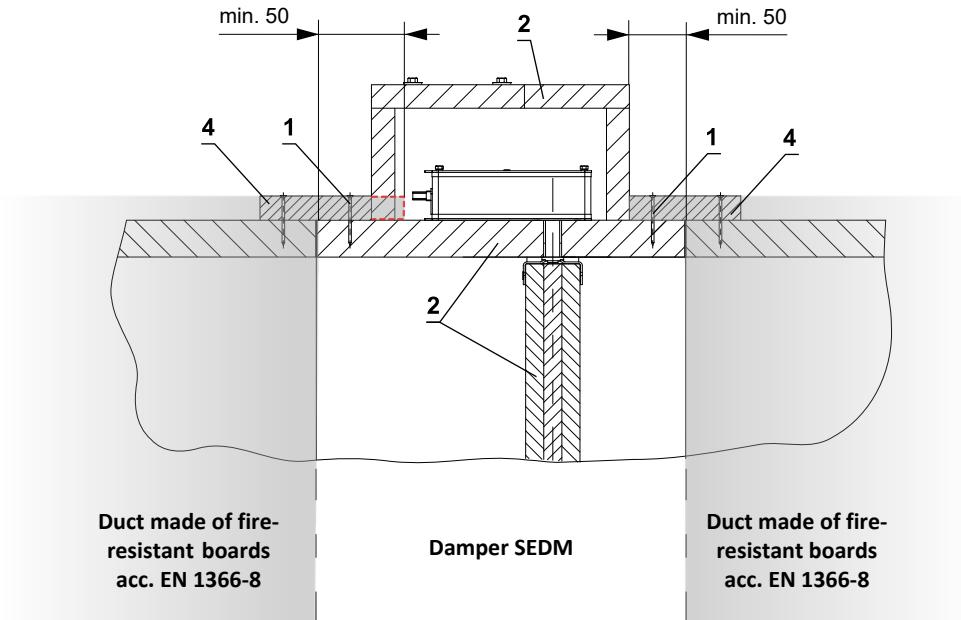


- 1 Universal screw min. 5x70 mm, max. spacing 250 mm
- 2 ROCKWOOL FIREPRO DuctRock Slab th. 90 mm acc. to EN 1366-8
- 3 Part of SEDM
- 4 Welding pins at max. spacings of 250 mm
- 5 Fire separating construction*
- 6 Penetration

* Same rules apply to mounting and connection in the ceiling construction

Insulation cut-out area around the actuator cover

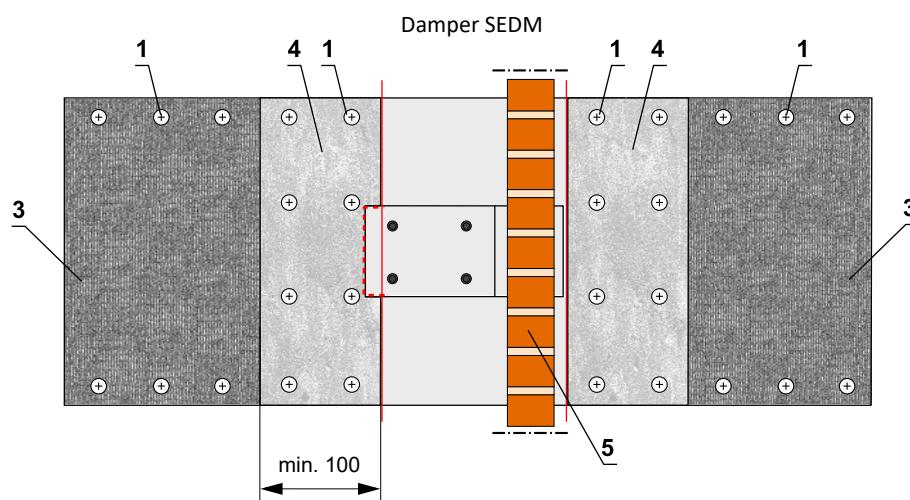
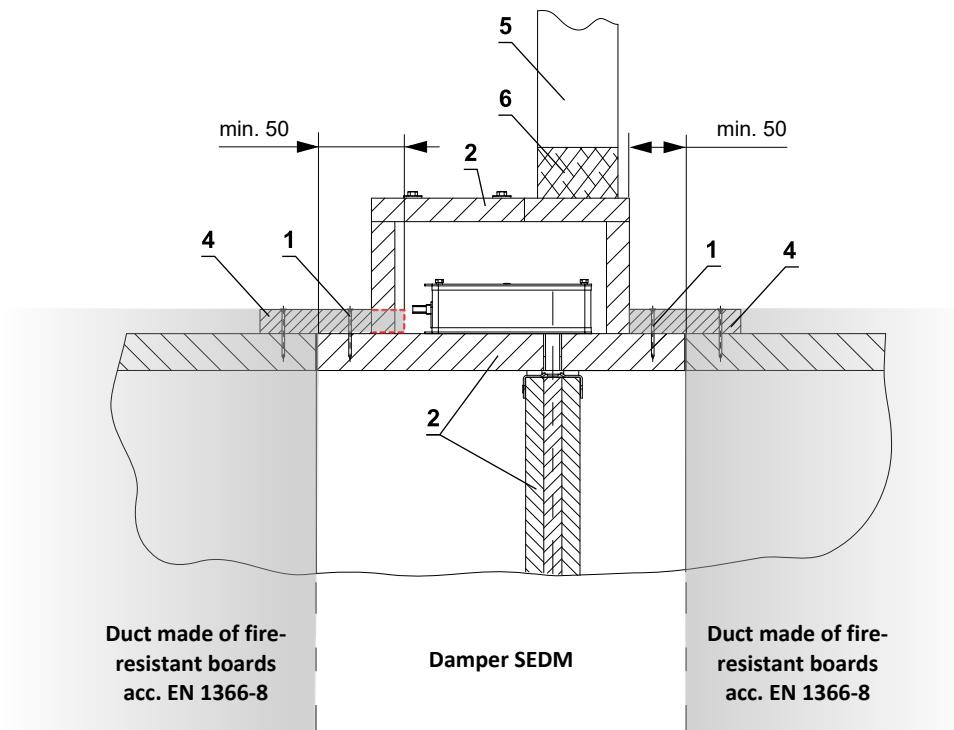
Example of connection SEDM damper in duct made of fire-resistant boards



Cut-out area of the connecting strip around the actuator housing

- 1 Screw (according to duct manufacturer)
 - 2 Part of SEDM
 - 3 Smoke extraction duct, min. density 500 kg/m³ (e.g. PROMATECT-L500)
 - 4 Spacing strip, min. density 500 kg/m³ (e.g. PROMATECT-L500)

Example installed SEDM damper in fire separating construction and connection to duct made of fire-resistant boards



Cut-out area of the connecting strip around the actuator housing

- 1 Screw (according to duct manufacturer)
- 2 Part of SEDM
- 3 Smoke extraction duct, min. density 500 kg/m³ (e.g. PROMATECT-L500)
- 4 Spacing strip, min. density 500 kg/m³ (e.g. PROMATECT-L500)
- 5 Fire separating construction*
- 6 Penetration

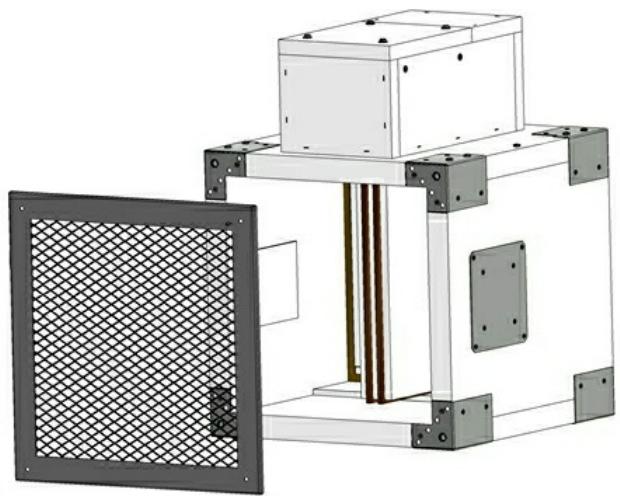
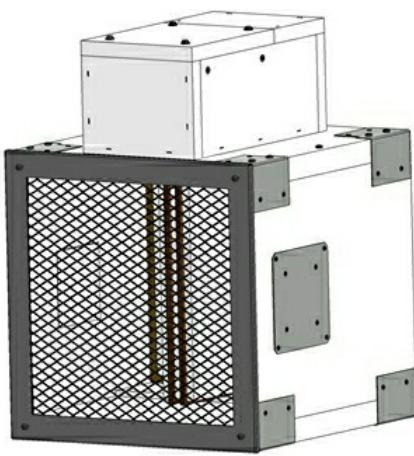
* Same rules apply to mounting and connection in the ceiling construction

VI. ACCESSORIES

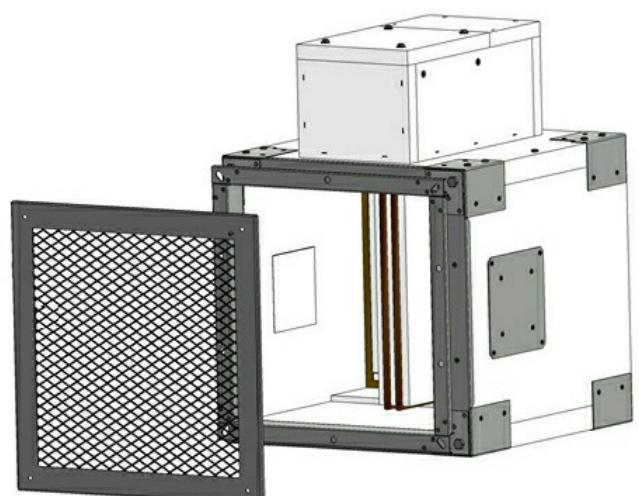
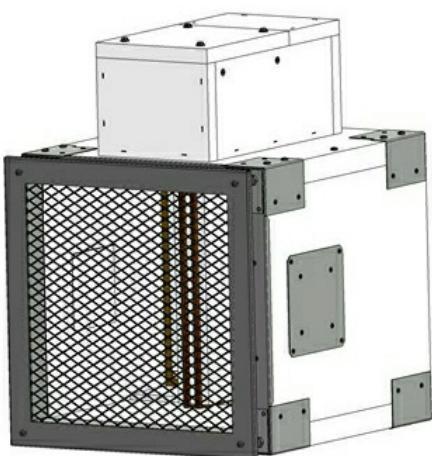
Cover grille KMM

- The grilles type KMM (TPM 002/96) can be used to close smoke control dampers.
- For the installation of the grille, the overlap of the damper blade has to be respected → see pages 13 to 25. In case of blade overlap, the damper must be equipped with an extension piece ("duct").
- Free area value for KMM is 78%.
- These grilles are available in all sizes of the SEDM

SEDM with cover grille without flange



SEDM with cover grille and with flange



VII. TECHNICAL DATA

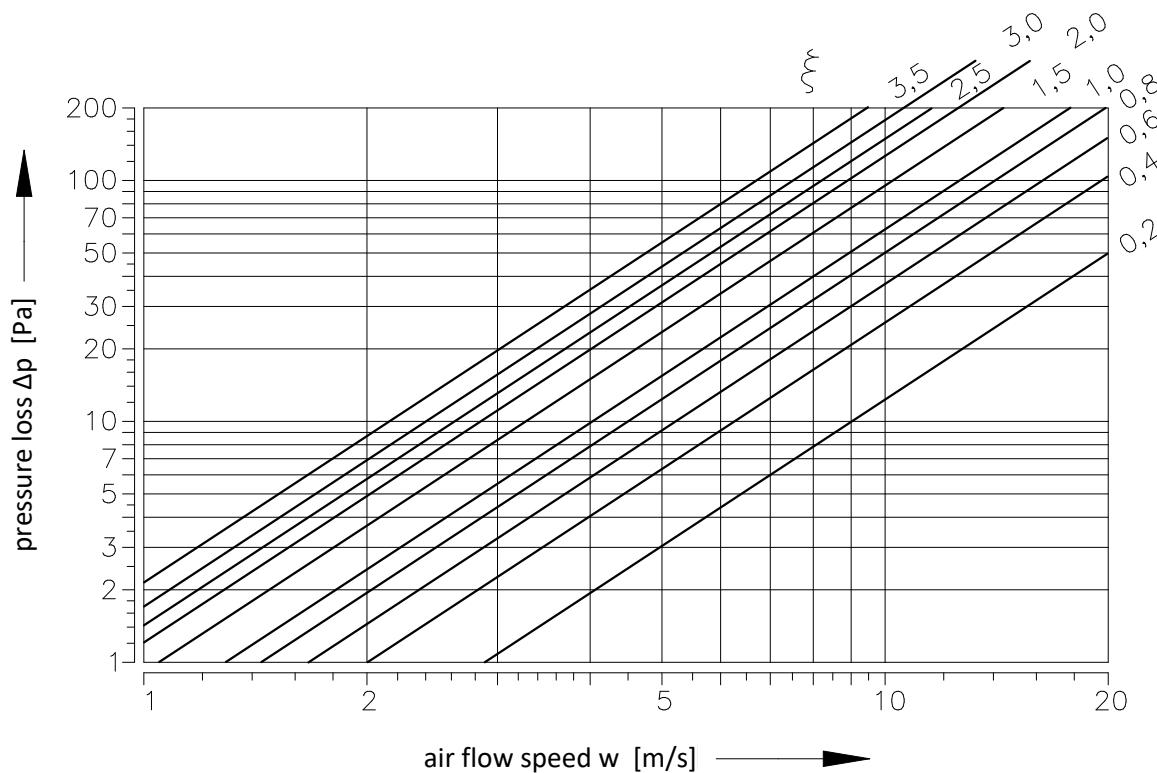
Pressure loss

Pressure loss calculation

$$\Delta p = \xi \cdot \rho \cdot \frac{w^2}{2}$$

Δp	[Pa]	pressure loss
w	[m/s]	air flow speed in nominal damper section
ρ	[kg/m³]	air density
ξ	[-]	coefficient of local pressure loss for the nominal damper section → see page 67

Determination of pressure loss by using diagram $\rho = 1,2 \text{ kg/m}^3$



Coefficient of local pressure loss

A	B										
	180	200	225	250	280	300	315	355	400	450	500
180	3,1433	2,5092	2,0162	1,6711	1,4773	1,3192	1,1951	1,0336	0,9095	0,8126	0,7429
200	2,9529	2,3545	1,9584	1,5657	1,3991	1,2512	1,1186	0,9673	0,8500	0,7582	0,6919
225	2,7795	2,2032	1,8326	1,4909	1,3226	1,1594	1,0438	0,9231	0,8143	0,7157	0,6562
250	2,6401	2,1012	1,7204	1,3923	1,2172	1,0795	0,9911	0,8568	0,7514	0,6698	0,6120
280	2,5721	2,0417	1,6677	1,3413	1,1577	1,0506	0,9333	0,8313	0,7242	0,6375	0,5984
300	2,5075	1,9822	1,5725	1,2784	1,1373	1,0081	0,9078	0,8075	0,7055	0,6239	0,5627
315	2,4055	1,9108	1,5283	1,2376	1,0897	0,9843	0,8806	0,7752	0,6800	0,6052	0,5525
355	2,3103	1,8343	1,4552	1,2121	1,0676	0,9265	0,8602	0,7412	0,6511	0,5797	0,5287
400	2,2304	1,7697	1,3787	1,1679	1,0217	0,9044	0,8279	0,7140	0,6256	0,5576	0,5083
450	2,1607	1,7153	1,3413	1,1305	1,0013	0,8823	0,8007	0,6902	0,6052	0,5389	0,4913
500	2,1080	1,6711	1,3362	1,1016	0,9452	0,8483	0,7633	0,6715	0,5882	0,5236	0,4777
550	2,0723	1,6507	1,2971	1,0829	0,9231	0,8194	0,7514	0,6613	0,5797	0,5185	0,4726
560	2,0587	1,6320	1,2886	1,0744	0,9061	0,8211	0,7429	0,6545	0,5729	0,5100	0,4658
600	2,0247	1,6116	1,2801	1,0659	0,8959	0,8041	0,7327	0,6443	0,5627	0,5066	0,4590
630	2,0128	1,5946	1,2733	1,0489	0,8857	0,7871	0,7259	0,6392	0,5593	0,4981	0,4539
650	2,0043	1,5742	1,2546	1,0421	0,8687	0,7786	0,7225	0,6324	0,5559	0,4947	0,4505
700	1,9873	1,5674	1,2512	1,0319	0,8517	0,7701	0,7157	0,6290	0,5508	0,4913	0,4471
710	1,9720	1,5623	1,2274	1,0268	0,8534	0,7548	0,7089	0,6256	0,5474	0,4879	0,4437
750	1,9567	1,5419	1,2172	1,0183	0,8483	0,7497	0,6987	0,6188	0,5406	0,4845	0,4386
800	1,9380	1,5351	1,2087	1,0081	0,8432	0,7446	0,6953	0,6137	0,5372	0,4777	0,4352
900	1,9074	1,5096	1,2053	0,9911	0,8228	0,7259	0,6834	0,6035	0,5270	0,4692	0,4284
1000	1,8836	1,4909	1,2002	0,9792	0,7939	0,7106	0,6749	0,5950	0,5202	0,4641	0,4216
1100	1,8615	1,4739	1,1917	0,9673	0,7752	0,7004	0,6664	0,5865	0,5134	0,4573	0,4165
1250	1,8428	1,4569	1,1781	0,9554	0,7735	0,6987	0,6579	0,5814	0,5083	0,4522	0,4114
1400	1,8241	1,4433	1,1696	0,9469	0,7718	0,6970	0,6511	0,5746	0,5032	0,4471	0,4080
1500	1,8139	1,4348	1,1611	0,9418	0,7684	0,6936	0,6477	0,5712	0,4998	0,4454	0,4046
1600	1,8054	1,4280	1,1169	0,9367	0,7667	0,6902	0,6443	0,5678	0,4981	0,4420	0,4029

A	B										
	550	560	600	630	650	700	710	750	800	900	1000
180	0,6987	0,6800	0,6477	0,6273	0,5984	0,5933	0,5831	0,5627	0,5474	0,5168	0,4947
200	0,6545	0,6341	0,6052	0,5848	0,5627	0,5525	0,5440	0,5304	0,5100	0,4828	0,4607
225	0,6188	0,5916	0,5712	0,5559	0,5355	0,5287	0,5134	0,5032	0,4777	0,4556	0,4318
250	0,5882	0,5610	0,5372	0,5168	0,4998	0,4913	0,4862	0,4726	0,4488	0,4335	0,4063
280	0,5559	0,5304	0,5151	0,4947	0,4828	0,4794	0,4726	0,4471	0,4301	0,4216	0,3927
300	0,5321	0,5202	0,4947	0,4743	0,4675	0,4624	0,4573	0,4267	0,4182	0,4029	0,3808
315	0,5134	0,5049	0,4692	0,4658	0,4471	0,4386	0,4318	0,4097	0,4046	0,3825	0,3655
355	0,4896	0,4828	0,4556	0,4454	0,4318	0,4216	0,4131	0,3961	0,3876	0,3655	0,3485
400	0,4743	0,4641	0,4471	0,4284	0,4182	0,4097	0,3978	0,3842	0,3723	0,3519	0,3349
450	0,4556	0,4488	0,4352	0,4131	0,4046	0,3927	0,3842	0,3757	0,3587	0,3383	0,3230
500	0,4505	0,4369	0,4182	0,4012	0,3876	0,3791	0,3723	0,3587	0,3485	0,3298	0,3145
550	0,4437	0,4267	0,4148	0,3978	0,3808	0,3757	0,3655	0,3519	0,3451	0,3247	0,3111
560	0,4386	0,4250	0,4097	0,3910	0,3757	0,3723	0,3638	0,3451	0,3400	0,3213	0,3060
600	0,4369	0,4199	0,3978	0,3876	0,3672	0,3638	0,3587	0,3434	0,3366	0,3162	0,3026
630	0,4301	0,4148	0,3927	0,3825	0,3621	0,3570	0,3536	0,3417	0,3315	0,3128	0,2992
650	0,4267	0,4097	0,3927	0,3808	0,3604	0,3553	0,3502	0,3400	0,3298	0,3111	0,2975
700	0,4250	0,4080	0,3859	0,3791	0,3587	0,3536	0,3485	0,3383	0,3281	0,3077	0,2941
710	0,4216	0,4063	0,3808	0,3740	0,3570	0,3502	0,3468	0,3349	0,3247	0,3060	0,2924
750	0,4199	0,4029	0,3757	0,3706	0,3553	0,3468	0,3434	0,3315	0,3213	0,3026	0,2873
800	0,4182	0,3978	0,3757	0,3655	0,3536	0,3451	0,3400	0,3281	0,3179	0,2992	0,2856
900	0,4148	0,3910	0,3757	0,3604	0,3519	0,3417	0,3332	0,3179	0,3128	0,2941	0,2805
1000	0,4012	0,3859	0,3706	0,3553	0,3502	0,3349	0,3281	0,3145	0,3077	0,2907	0,2771
1100	0,3927	0,3808	0,3587	0,3502	0,3417	0,3298	0,3247	0,3094	0,3043	0,2856	0,2737
1250	0,3876	0,3757	0,3536	0,3451	0,3383	0,3281	0,3213	0,3077	0,2992	0,2822	0,2703
1400	0,3825	0,3723	0,3502	0,3417	0,3332	0,3264	0,3179	0,3043	0,2975	0,2805	0,2669
1500	0,3791	0,3706	0,3485	0,3400	0,3298	0,3247	0,3162	0,3026	0,2958	0,2788	0,2652
1600	0,3774	0,3672	0,3451	0,3383	0,3264	0,3230	0,3145	0,2992	0,2941	0,2771	0,2635

Noise data - level of acoustic output corrected with filter A

		Air velocity 4 m/s Level of acoustic output [dB]																				
		B																				
A	180	200	225	250	280	300	315	355	400	450	500	550	560	600	630	650	700	710	750	800	900	1000
180	56	49	48	46	44	42	41	41	40	40	40	40	40	40	40	40	40	38	38	37	38	38
200	52	48	45	44	41	41	41	41	40	40	39	39	39	38	38	38	37	37	37	36	37	37
225	50	47	45	40	40	40	41	40	39	39	39	38	38	36	36	37	37	36	36	36	36	36
250	49	45	44	42	40	40	40	39	38	38	37	37	37	37	37	37	37	37	36	36	36	36
280	47	45	40	40	40	39	38	37	37	37	37	37	37	36	36	36	36	36	36	35	35	35
300	47	44	40	40	39	39	39	37	36	37	37	37	37	35	35	35	35	35	36	36	36	35
315	47	44	40	40	39	39	39	37	37	37	36	36	36	36	36	36	36	35	35	35	34	34
355	46	43	40	39	39	37	37	36	36	36	35	35	35	35	35	35	35	35	33	34	35	35
400	47	42	40	39	37	37	36	36	36	35	35	35	35	35	35	35	34	34	34	34	33	33
450	45	42	40	39	37	37	36	35	35	35	35	35	35	35	35	35	35	34	34	34	34	34
500	45	40	39	38	37	36	36	35	35	35	34	34	33	33	34	34	34	33	33	33	33	33
550	44	40	40	38	37	37	36	36	35	35	34	34	34	34	33	33	33	33	33	33	33	33
560	44	40	40	38	37	37	36	35	35	35	34	34	34	34	34	33	33	33	33	33	33	33
600	44	40	38	36	36	36	36	35	35	35	35	35	35	33	33	33	33	32	32	32	32	32
630	44	40	38	37	36	36	35	35	34	34	34	34	34	34	33	33	33	33	33	32	32	32
650	44	40	38	37	36	36	35	35	35	35	34	34	34	34	34	33	33	33	33	33	33	33
700	43	39	38	38	36	36	36	37	35	36	34	34	34	34	34	33	33	33	33	33	33	33
710	43	39	38	38	36	36	36	37	35	36	34	34	34	34	34	33	33	33	33	33	33	33
750	43	40	38	37	36	35	35	34	34	34	34	34	33	33	33	33	33	33	33	33	33	33
800	43	40	37	37	36	36	35	34	34	34	34	34	33	33	33	33	33	33	33	33	33	33
900	43	40	37	36	36	36	35	34	34	34	34	34	33	33	33	33	33	33	33	33	33	33
1000	43	39	37	37	37	36	35	35	34	34	34	33	33	33	33	33	33	33	33	33	33	33
1100	42	39	37	37	37	35	35	34	34	34	33	33	33	33	33	33	33	32	32	32	32	32
1250	42	39	37	37	37	35	35	34	34	34	34	34	33	33	33	33	33	32	32	32	32	32
1400	42	39	37	37	37	35	35	34	34	34	33	33	33	33	33	33	33	32	32	32	32	31
1500	42	39	37	37	37	35	35	34	34	34	33	33	33	33	33	33	33	32	32	32	32	31
1600	42	39	37	37	37	35	35	34	34	34	33	33	33	33	33	33	33	32	32	32	32	31

		Air velocity 5 m/s Level of acoustic output [dB]																				
		B																				
A	180	200	225	250	280	300	315	355	400	450	500	550	560	600	630	650	700	710	750	800	900	1000
180	>55	55	53	52	49	47	48	47	47	47	46	46	46	46	46	45	45	45	45	45	45	
200	>55	55	52	49	48	48	47	47	47	45	45	45	44	44	44	45	45	45	45	45	45	
225	>55	54	50	48	47	47	47	45	44	44	44	44	44	44	44	44	44	44	44	44	43	
250	>55	52	49	48	47	46	46	44	44	44	44	44	44	44	43	43	43	43	43	43	43	
280	54	50	49	47	46	45	45	44	44	44	43	43	43	43	42	42	42	42	42	42	42	
300	54	49	47	46	45	45	44	44	43	43	43	43	43	42	42	42	41	42	42	42	41	
315	54	51	48	47	45	45	44	44	44	43	43	42	42	41	41	41	41	41	41	41	41	
355	54	50	48	45	44	43	43	43	42	42	41	41	41	41	41	41	41	41	41	40	40	
400	54	49	46	45	43	43	43	42	42	41	40	40	40	40	40	40	40	40	40	40	40	
450	52	47	46	43	42	42	41	41	40	40	40	40	40	40	40	40	40	40	39	39	39	
500	51	48	46	44	43	43	43	41	41	40	40	40	40	40	40	40	40	39	39	39	39	
550	49	47	46	44	43	43	42	41	40	40	40	40	40	40	39	39	39	39	39	39	38	
560	49	47	46	44	43	43	42	41	40	40	40	40	40	40	39	39	39	39	39	39	38	
600	50	47	45	43	43	42	42	41	40	40	40	40	40	40	39	39	39	39	38	38	38	
630	50	48	45	43	43	42	42	41	40	40	40	40	40	40	40	40	40	38	38	38	38	
650	50	48	45	43	42	42	41	40	40	40	39	39	39	39	39	38	38	38	38	38	38	
700	50	48	45	42	42	42	41	40	40	40	39	39	39	39	39	38	38	38	38	38	38	
710	50	48	45	42	42	42	41	40	40	40	39	39	39	39	39	38	38	38	38	38	38	
750	50	47	45	42	42	42	41	40	40	40	39	39	39	39	39	38	38	38	38	38	38	
800	50	47	45	42	42	42	41	40	40	40	39	39	39	39	39	38	38	38	38	38	38	
900	49	47	44	42	42	41	40	40	40	39	39	39	39	39	38	38	38	38	38	38	38	
1000	49	47	43	42	42	40	40	40	40	39	39	39	39	39	38	38	38	38	38	38	38	
1100	49	47	43	42	42	40	40	40	40	39	39	39	39	39	38	38	38	38	38	38	38	
1250	49	47	43	42	42	40	40	40	40	39	39	39	39	38	38	38	38	38	38	38	38	
1400	48	46	43	42	42	41	40	40	39	38	38	38	38	38	38	38	38	38	38	38	37	
1500	48	46	43	42	41	41	40	40	39	38	38	38	38	38	38	38	38	38	38	38	37	
1600	48	46	43	42	41	41	40	40	39	38	38	38	38	38	38	38	38	38	38	38	37	

		Air velocity 6 m/s Level of acoustic output [dB]																				
		B																				
A	180	200	225	250	280	300	315	355	400	450	500	550	560	600	630	650	700	710	750	800	900	1000
180	>55	>55	>55	>55	55	54	54	54	54	52	52	52	52	52	52	52	52	52	51	51	51	51
200	>55	>55	>55	55	54	54	53	53	52	51	50	50	50	50	50	50	50	50	50	50	50	48
225	>55	>55	>55	54	52	52	52	51	50	50	49	48	48	48	48	48	48	48	48	48	47	47
250	>55	>55	55	53	52	52	51	50	50	49	48	48	48	47	47	47	47	47	47	47	47	47
280	>55	>55	54	52	51	50	50	49	48	48	48	47	46	46	46	46	46	46	46	46	46	46
300	>55	>55	54	52	50	50	50	48	47	47	46	46	46	46	46	46	46	46	46	46	47	45
315	>55	55	53	52	50	49	50	48	47	46	46	46	46	46	46	46	46	46	47	47	46	46
355	>55	55	53	51	50	49	48	47	47	46	46	46	46	46	46	46	46	46	46	46	46	46
400	>55	54	52	50	49	48	48	47	45	45	45	45	45	45	45	45	45	45	45	45	45	45
450	>55	54	51	50	48	48	47	46	45	45	45	45	45	45	45	45	45	45	45	45	45	45
500	55	54	51	49	48	48	47	45	45	45	45	45	45	45	45	45	45	45	45	45	43	43
550	55	53	50	50	48	47	45	45	45	45	45	45	45	45	45	45	45	45	44	44	44	44
560	55	53	50	50	48	47	45	45	45	45	45	45	45	45	45	45	45	45	45	44	44	44
600	55	53	50	50	48	47	45	45	45	45	45	45	45	45	44	44	44	44	44	44	44	44
630	55	53	50	49	48	47	45	45	45	45	45	45	44	44	44	44	44	44	44	44	44	44
650	55	52	50	49	48	47	45	45	45	45	45	45	44	44	44	44	44	44	43	43	43	43
700	55	52	50	48	48	46	46	45	45	45	45	45	44	44	44	44	44	44	43	43	43	43
710	55	52	50	48	48	46	46	45	45	45	45	45	44	44	44	44	44	44	43	43	43	43
750	55	52	50	48	48	46	45	45	45	45	45	45	44	44	44	44	44	44	43	43	43	43
800	55	52	50	48	48	46	45	45	45	45	45	45	44	44	44	44	44	43	43	43	43	43
900	55	52	49	48	47	45	45	45	45	45	44	43	43	43	43	43	43	43	43	43	43	43
1000	55	52	49	48	47	45	45	45	45	44	44	44	43	43	43	43	43	43	43	43	43	43
1100	54	52	49	48	46	45	45	45	45	44	44	44	44	43	43	43	43	43	43	43	43	43
1250	54	52	49	47	45	45	45	45	44	44	44	44	43	43	43	43	43	43	43	43	43	43
1400	54	52	48	48	46	44	44	45	44	43	43	43	43	43	43	43	43	43	43	43	43	42
1500	54	52	48	48	45	44	44	45	44	43	43	43	43	43	43	43	43	43	43	42	42	42
1600	54	52	48	48	45	44	44	45	45	43	43	43	43	43	43	43	43	43	42	42	42	42

		Air velocity 7 m/s Level of acoustic output [dB]																				
		B																				
A	180	200	225	250	280	300	315	355	400	450	500	550	560	600	630	650	700	710	750	800	900	1000
180	>61	>61	>61	>61	61	60	60	58	58	57	56	56	56	55	55	55	55	55	55	56	55	55
200	>61	>61	>61	>61	59	58	58	57	56	55	55	55	55	55	55	55	55	54	54	54	54	54
225	>61	>61	>61	60	57	56	56	55	55	55	54	54	53	53	53	53	53	53	53	53	53	53
250	>61	>61	>61	58	56	56	56	55	54	53	53	53	53	52	52	52	52	52	52	53	52	52
280	>61	>61	60	57	56	55	55	54	53	52	52	52	51	51	51	51	51	51	51	51	50	50
300	>61	61	58	57	55	54	54	53	53	52	52	52	52	52	52	50	50	50	50	50	50	50
315	>61	61	57	56	55	55	54	53	52	52	51	51	51	51	50	50	50	50	49	49	49	49
355	>61	61	57	55	54	53	53	52	52	52	51	50	50	50	50	49	49	49	48	48	48	48
400	>61	60	57	55	53	53	53	52	51	51	49	49	49	49	49	48	48	48	48	48	48	48
450	>61	59	56	54	52	52	52	51	50	50	50	48	48	48	48	48	48	48	48	48	48	48
500	60	58	55	54	53	52	52	50	50	50	48	48	48	48	48	48	48	48	48	48	48	48
550	60	58	55	54	53	52	52	50	50	48	48	48	48	48	48	48	48	48	48	48	48	48
560	60	58	55	54	53	52	52	50	50	48	48	48	48	48	48	48	48	48	48	48	48	48
600	60	58	55	54	52	52	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
630	60	58	55	53	51	51	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
650	60	58	55	53	52	51	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
700	59	58	55	53	52	51	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
710	59	58	55	53	52	51	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
750	59	58	55	53	52	51	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
800	59	58	55	53	52	51	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
900	58	56	53	53	52	50	50	48	48	47	48	48	48	48	48	48	48	48	48	48	47	47
1000	58	56	53	53	51	50	50	48	48	48	48	48	48	48	48	48	48	48	48	48	47	47
1100	58	56	53	53	51	50	50	48	48	48	48	48	48	48	48	48	48	48	47	47	47	47
1250	58	56	53	53	51	50	50	48	48	48	48	48	48	48	48	48	48	48	47	47	47	47
1400	58	56	53	52	51	50	48	48	47	47	47	47	47	47	47	47	47	47	47	47	47	46
1500	58	56	53	52	51	50	50	48	47	47	47	47	47	47	47	47	47	47	47	47	47	46
1600	58	56	53	52	51	50	50	48	47	47	47	47	47	47	47	47	47	47	47	47	47	46

		Air velocity 8 m/s Level of acoustic output [dB]																				
		B																				
A	180	200	225	250	280	300	315	355	400	450	500	550	560	600	630	650	700	710	750	800	900	1000
180	>63	>63	>63	>63	>63	>63	63	62	61	61	60	60	60	60	60	60	60	60	60	60	59	
200	>63	>63	>63	>63	>63	62	62	61	60	60	60	60	60	60	60	60	60	60	59	59	59	58
225	>63	>63	>63	>63	>63	61	61	60	60	58	58	58	58	58	58	58	58	58	58	57	57	57
250	>63	>63	>63	>63	61	60	60	59	58	58	57	57	57	57	57	57	57	57	56	56	56	56
280	>63	>63	>63	>63	59	59	59	58	58	57	57	56	56	56	56	56	56	56	55	55	55	54
300	>63	>63	62	61	59	59	59	58	57	56	56	55	55	55	55	55	55	55	54	54	54	54
315	>63	>63	62	61	59	59	58	57	57	56	55	55	55	55	55	55	55	55	55	55	54	54
355	>63	>63	63	59	58	58	57	56	55	55	54	54	54	54	54	53	53	53	53	53	53	53
400	>63	63	62	60	58	57	56	56	55	54	54	54	54	54	54	53	53	53	53	53	52	52
450	>63	63	60	58	57	56	56	55	55	54	53	53	53	53	53	53	53	53	53	52	52	52
500	>63	62	60	58	56	55	55	54	54	54	53	53	53	53	53	53	53	53	52	51	51	51
550	>63	62	59	58	56	56	55	55	54	53	53	53	53	53	53	53	53	52	52	51	51	51
560	>63	62	59	58	56	56	55	55	54	53	53	53	53	53	53	53	53	52	52	51	51	51
600	>63	62	59	58	56	55	55	54	54	53	53	53	53	53	52	52	52	51	51	50	50	50
630	>63	62	59	58	56	55	55	54	54	53	53	53	53	53	52	52	52	51	50	50	50	50
650	>63	61	59	58	56	55	55	54	54	53	53	53	52	51	51	51	51	50	50	50	50	50
700	63	62	59	57	56	55	55	54	54	53	53	53	52	51	51	50	50	50	50	49	49	49
710	63	62	59	57	56	55	55	54	54	53	53	53	52	51	51	50	50	50	50	49	49	49
750	63	62	59	57	56	55	55	54	54	53	52	52	52	51	51	50	50	50	50	50	50	49
800	62	60	57	57	56	55	54	54	54	52	52	52	51	51	50	50	50	50	50	50	50	49
900	62	60	57	56	55	55	54	53	53	52	51	51	51	50	50	50	50	50	50	50	50	50
1000	62	60	57	56	56	55	54	53	53	52	52	51	51	51	50	50	50	50	50	50	50	50
1100	62	60	57	56	56	55	54	53	53	52	51	51	51	50	50	50	50	50	50	50	50	50
1250	62	61	58	56	56	54	54	53	53	52	50	50	50	50	50	49	49	49	49	49	49	49
1400	62	61	57	56	56	53	54	53	53	50	50	50	50	50	49	49	49	49	49	49	49	49
1500	62	61	57	56	56	54	54	53	52	50	50	50	50	50	49	49	49	49	49	49	49	49
1600	62	61	57	56	56	54	54	53	52	50	50	50	50	50	49	49	49	49	49	49	49	49

		Air velocity 9 m/s Level of acoustic output [dB]																				
		B																				
A	180	200	225	250	280	300	315	355	400	450	500	550	560	600	630	650	700	710	750	800	900	1000
180	>65	>65	>65	>65	>65	>65	>65	>65	65	64	64	64	64	64	64	64	64	64	63	63	63	
200	>65	>65	>65	>65	>65	>65	>65	65	64	64	63	63	63	62	62	62	62	62	62	61	61	
225	>65	>65	>65	>65	>65	>65	65	63	63	62	61	61	61	61	61	61	61	61	61	60	60	
250	>65	>65	>65	>65	>65	65	65	63	62	61	60	60	60	60	60	60	60	60	60	60	60	
280	>65	>65	>65	>65	64	63	62	61	61	60	60	60	60	59	59	59	59	59	59	58	58	
300	>65	>65	>65	65	63	62	62	61	60	60	60	60	60	60	59	59	59	59	59	59	59	
315	>65	>65	>65	64	63	62	61	61	60	60	60	60	60	59	59	59	59	59	59	59	58	
355	>65	>65	>65	64	62	61	60	60	60	60	59	59	59	58	58	58	58	58	58	58	58	
400	>65	>65	>65	63	61	60	60	59	58	58	58	58	58	58	58	58	58	58	57	57	57	
450	>65	>65	65	63	60	60	59	58	58	58	57	57	57	57	57	57	57	57	56	56	56	
500	>65	>65	64	61	60	60	60	59	58	57	57	57	57	56	56	56	56	56	56	55	55	
550	>65	>65	62	62	60	60	58	57	58	58	57	57	57	56	56	56	56	56	56	55	55	
560	>65	>65	62	62	60	60	58	57	58	58	57	57	57	56	56	56	56	56	56	55	55	
600	>65	>65	62	62	60	59	58	58	58	57	56	56	56	56	56	55	55	55	55	55	55	
630	>65	>65	62	62	60	59	58	58	58	57	56	56	56	56	56	55	55	55	55	55	55	
650	>65	>65	62	62	59	59	58	58	58	57	56	56	56	56	56	55	55	55	55	55	55	
700	>65	>65	62	61	59	59	58	58	57	56	55	55	55	55	55	55	55	55	55	55	54	
710	>65	>65	62	61	59	59	58	58	57	56	55	55	55	55	55	55	55	55	55	55	54	
750	>65	>65	62	61	59	59	58	57	57	56	55	55	55	55	55	55	55	55	55	55	55	
800	>65	64	62	61	59	59	58	57	57	56	55	55	55	55	55	55	55	55	55	54	54	
900	>65	64	62	60	60	59	58	57	57	55	55	55	55	55	55	54	55	55	55	54	54	
1000	>65	64	60	60	58	58	58	57	57	55	55	55	55	55	55	55	55	55	55	54	54	
1100	>65	64	60	59	58	58	57	57	57	55	55	55	55	55	55	55	55	55	55	54	54	
1250	>65	64	60	59	58	58	57	57	56	55	55	55	55	55	54	54	54	54	54	54	53	
1400	>65	64	61	60	58	58	57	57	56	56	55	55	55	55	54	54	54	54	54	53	53	
1500	>65	64	60	60	58	58	56	56	56	55	55	55	55	55	54	54	54	53	53	53	53	
1600	>65	64	60	60	58	58	56	56	56	55	55	55	55	55	54	54	54	53	53	53	53	

VIII. MATERIAL, FINISHING

- Damper casings and blades are made of fire resistant asbestos free boards made of mineral fibres.
- Damper bodies and blades can be coated with Promat 2000 anti-moisture coating or Promat-SR anti-aggressive coating.
- Fasteners are galvanized.
- According to the customer's requirements, damper can be made of stainless material.

Specifications for stainless-steel models – classification of stainless steel:

- Class A2 – Food-grade stainless steel (AISI 304 – EN 17240)
- Class A4 – Chemistry-grade stainless steel (AISI 316, 316L – EN 17346, 17349)

The respective stainless steel is the material for all components present or accessing the damper interior; components outside the damper body are typically from galvanised sheet metal (fasteners for mounting the actuator).

The following components, including the fasteners, are made from stainless steel at all times:

- Damper body and all components permanently attached
- Blade's holders, including pins, metal parts of blade
- Inspection hole cover and fasteners (if they are parts of the cover)

Everything that is located or enters the inner space or the cross-section of the damper is from a given stainless-steel material. The parts located outside the body and in the damper mechanism space are made of galvanised material as standard. In the case of the stainless-steel design, the cover grilles are always made of galvanised material with a "powder-coated" coating.

Plastic, rubber and silicon components, sealants, foaming bands, glass-ceramic seals, housings, brass bearings of the blade, actuators, and end switches are identical for all material variants of the dampers.

Some fasteners and components are available in one class of stainless steel; the type will be used in all stainless-steel variants.

The blade in the variants for chemical environments (Class A4) is always treated with a coating of chemically resistant Promat SR.

Any other requirements for the design shall be considered atypical and shall be addressed on an individual basis.

IX. TRANSPORTATION, STORAGE AND WARRANTY

Logistic terms

- Dampers are delivered on pallets. As standard, the dampers are wrapped in plastic foil for protection during transport and must not be used for long-term storage of the equipment. Changes in temperature during transport may cause condensation of water vapour inside the packaging and thereby conditions may arise inside the packaging that are suitable for corrosion of materials used in the equipment (e.g. white corrosion on zinc-coated items or mould on calcium silicate). Therefore, it is necessary to remove the transport packaging immediately after unloading to allow air to circulate around the product.
- The equipment must be stored in clean, dry, well ventilated and dust-free environment out of direct sunlight. ensuring protection against moisture and extremes of temperatures (minimum temperature +5°C) the equipment must be protected against mechanical and accidental damage prior to installation.
- Another required packaging system should be approved and agreed by manufacturer. Packaging material is not

returnable in case that another packaging system (material) is required and used and it is not included into final price of damper.

- For unloading and further manipulation with the damper is necessary to use appropriate tooling (forklifts) due to damper weight. Dampers are fragile.
- Dampers are transported by box freight vehicles without direct weather impact, there must not occur any shocks and ambient temperature must not exceed +50°C. Dampers must be protected against impact when transported and manipulated. During transportation, the damper blades must be in the "CLOSED" position.
- Dampers are stored indoor in environment without any aggressive vapours, gases or dust. Indoor temperature must be in the range from -30°C to +50°C and maximum relative humidity 95% (avoid condensation on the damper body). Dampers must be protected against impact when transported and manipulated.

Warranty

- The manufacturer provides a warranty of 24 months from the date of dispatch for the dampers.
- If a Schischek actuator is used, the actuator is warranted by the manufacturer for 12 months.
- The warranty for fire dampers SEDM, provided by the manufacturer, is completely void if actuating, closing and control devices are unprofessionally handled by untrained workers or if electric components, i.e. actuators, communication and supply device.

- The warranty is void if dampers are used for other purposes, devices and working conditions than those allowed by these technical conditions or if the dampers are mechanically damaged during handling.
- If the dampers are damaged by transport, a record must be written down with the forwarder at reception for later complaint.

X. ASSEMBLY, ATTENDANCE AND MAINTENANCE

- Assembly, maintenance and damper function check can be done only by qualified and trained person, i.e. "AUTHORIZED PERSON" according to the manufacturer documentation. All works done on the smoke control dampers must be done according international and local norms and laws.
- Manual operation
 - Without power supply, the damper can be operated manually and fixed in any required position.

- All effective safety standards and directives must be observed during damper assembly.
- To ensure reliable smoke exhaust damper function it is necessary to avoid blocking the closing mechanism and contact surfaces with collected dust, fibre and sticky materials and solvents.

Electrical connection of the actuator in protection box

Protection box without slot or predrilled holes

- Drill two holes into the protection box (from outside to inside) and pull through field wiring cables (CAT 3 fire resistant cables as BS 8519) to connect to the actuator trailing lead inside the housing, using a standard screwed cable connector block, the protection box is made of calcium silicate plates.

Procedure

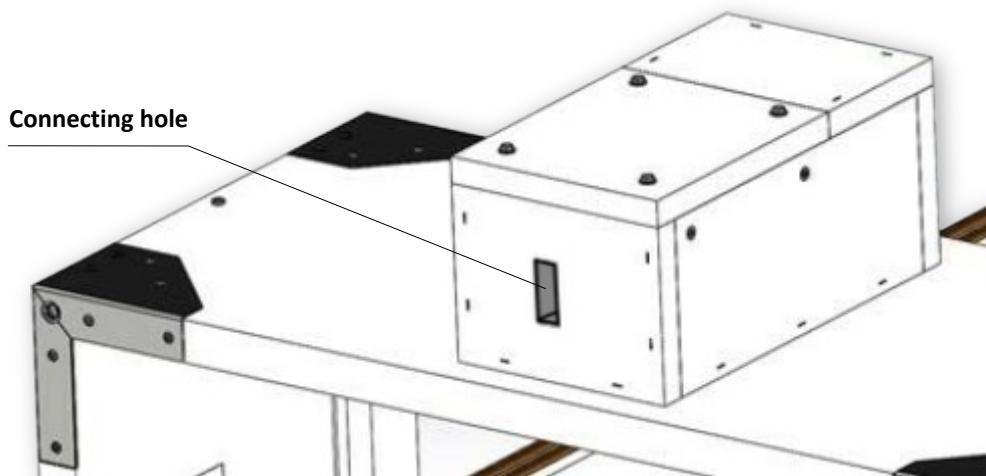
- Use drill (drill size acc. To suit connecting cable Ø + 2 mm for seal up by mastic) and make two holes. It is possible to drill holes in any side of the housing.
- Pull the heat resistant cable through the calcium silicate plate (wall) and connect with cables from actuator acc. to above mentioned electrical diagram.
- Seal up the space around cable with fire resistant mastic (HILTI CFS-S ACR, PROMASTOP) or equivalent.
- Let the mastic harden.



Example of position of holes in the wall of the box, without pre-manufactured slot

Protection box with slot including intumescent tapes – not available for UK

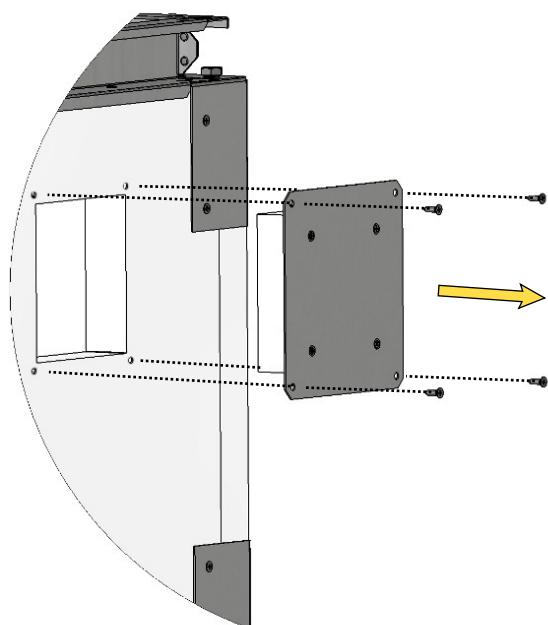
- To connect the actuator, use the prepared hole in the box, which is equipped with intumescent tape.
- If necessary, the hole can be additionally filled with fire-resistant sealant.



Example of pre-manufactured slot in the insulating box, with intumescent tape inside slot

Entry into service and revisions

- Before entering the dampers into operation after assembly and after sequential revisions, checks and functionality tests of all designs including operation of the electrical components must be successfully provided and finished. After entering into operation, these revisions must be done according to requirement set by national regulations.
- In case that dampers are found unable to serve for their function for any cause, it must be clearly marked. The operator is obliged to ensure that the damper is put into condition in which it is ready for function and meanwhile he is obliged to provide the fire protection by another appropriate way.
- Removing the inspection hole cover
 - Unscrew four of the edge screws to release the cover and then remove it from its original position.



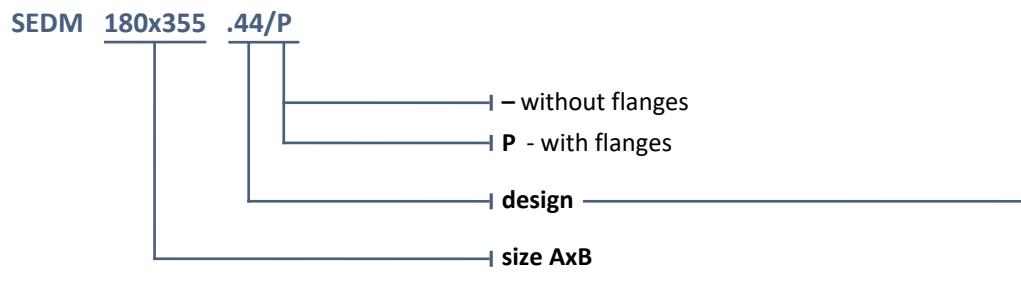
Inspection hole detail

- Results of regular checks, imperfections found and all important facts connected with the damper function must be recorded in the "FIRE BOOK" and immediately reported to the operator.
- Before entering the dampers into operation after their assembly and by sequential checks, the following checks must be carried out for all designs.
- Visual inspection of proper damper integration, inside damper area, damper blade, contact surfaces and silicon sealing.

- Ensure each damper is fully checked for operational capability, control should be initiated from the control system. Dampers blades should open and close correctly and operation should be visually inspected and documented prior to handover.

XI. ORDERING INFORMATION

Ordering key



EXAMPLE:

SEDM 180x355 .44/P - 180x355-damper size, .44-damper design, P-with flanges

Dampers design	Additional digit
with actuating mechanism BEN, BEE, BE, InMax 50.75-S for 230V	.44
with actuating mechanism BEN, BEE, BE, InMax 50.75-S for 24V	.54
with actuating mechanism BEN (BEE)-SR for 24V	.65*
with the communication and supply device BKNE 230-24 and actuating mechanism BEN (BEE, BE)-ST for 24V	.66**

* Design .65 is not available by using actuating mechanism BE, InMax 50.75-S

** Design .66 is not available by using actuating mechanism InMax 50.75-S

Data label

- Data label is placed on the damper casing (example)



The producer reserves the right for innovations of the product.

For actual product information see www.mandik.com

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